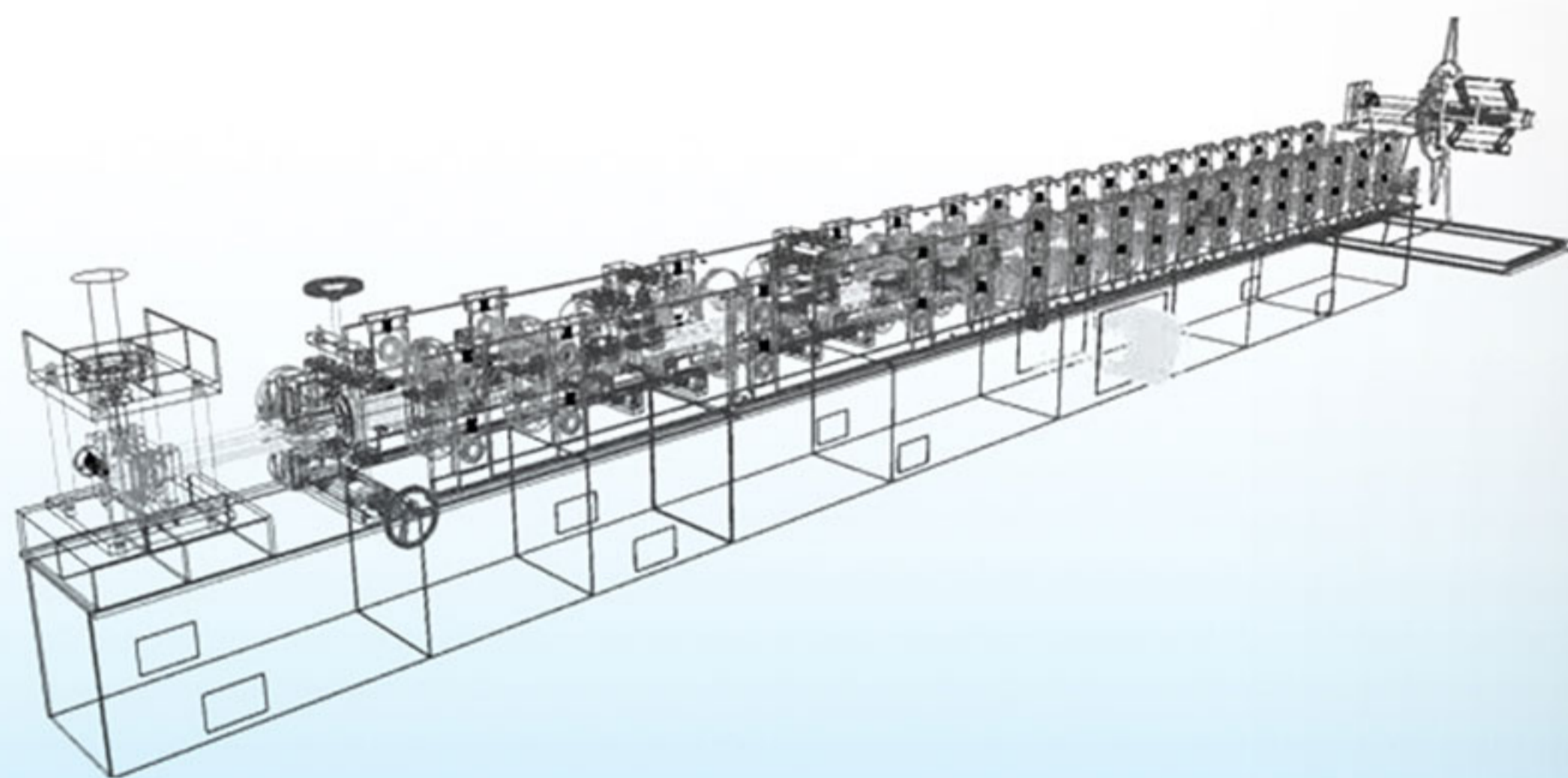




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Steelmama Roll Forming Machine Manufacturer

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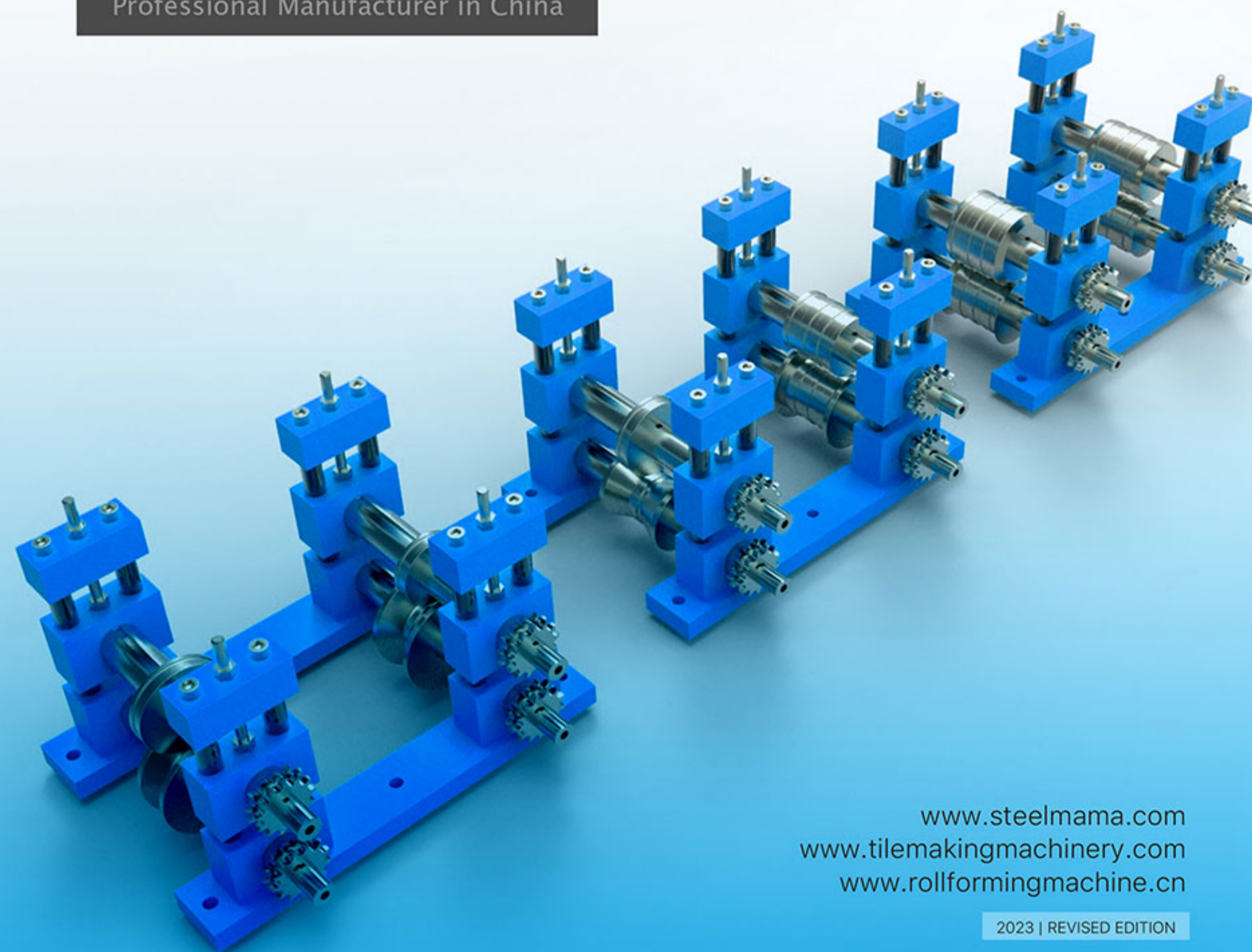


20+
YEARS

Steel Building Your Life

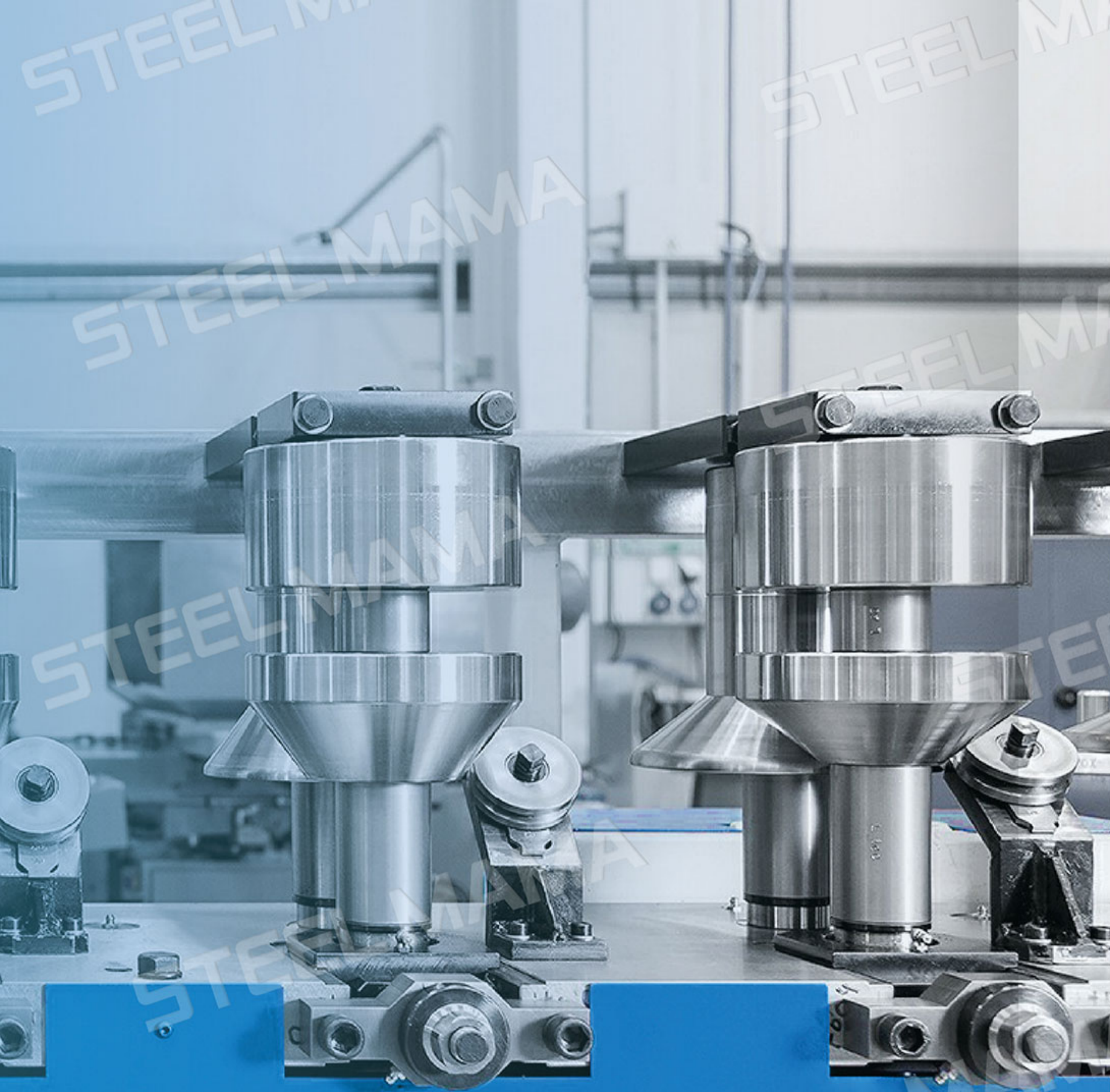
Steelmama Roll Forming Machine Manufacturer

Professional Manufacturer in China



www.steelmama.com
www.tilemakingmachinery.com
www.rollformingmachine.cn

2023 | REVISED EDITION

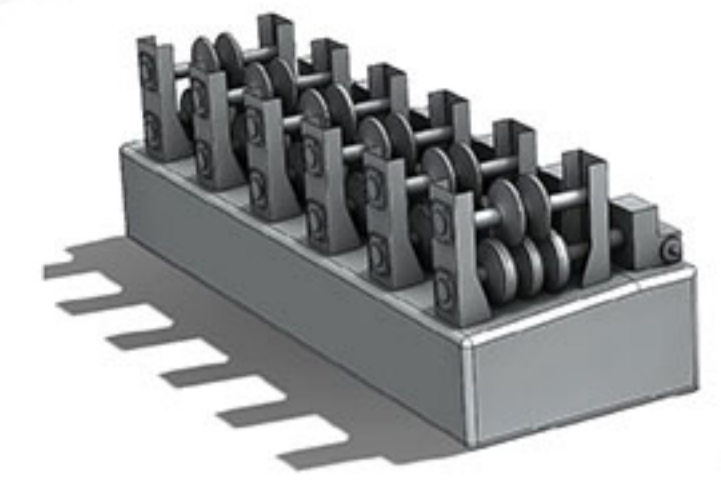


ROLL FORMING MACHINE
CUSTOMIZATION EXPERT

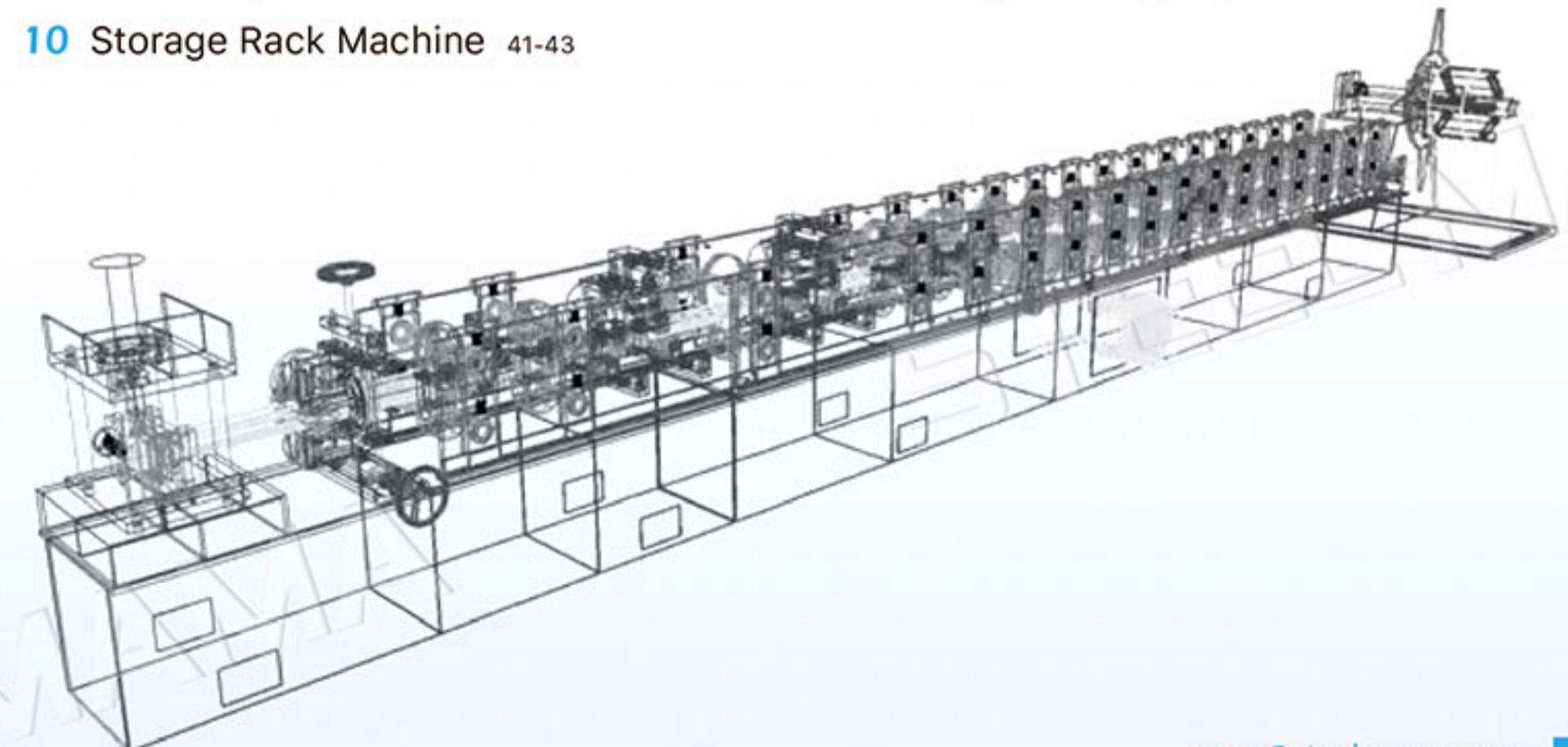


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STEELMAMA ROLL FORMING MACHINE
MANUFACTURER



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ABOUT STEELMAMA

STEELMAMA was founded in 2009. Since its inception, STEELMAMA has always uphold the "create a first-class enterprise, first-class talents, first class contribution" vision, to create a well-known "STEELMAMA" brand.

STEELMAMA's main business is to "project" as the theme of "CHINA STEEL AGENT SERVICE", leading products for steel profile machinery include roll forming machine, press brake bending machine and other steel processing machinery, and steel coil include PPGI coil, GI coil, Aluminium coil, Alu-zinc coil and steel strips and plates, also steel building material like metal roofing sheet, purlin sections, H steel, welding mill tube and some hardwares to be global brand.

20+
Years

2000+
Productions

5000
Plant area m²



Customization on demand
And continuous innovation



OUR CULTURE

Aggressive

The goal we pursue is to enhance the core competitiveness of enterprise customers, cultivate the ability of enterprise to create value, and expand the influence of enterprise. Steelmama has customers in more than 200 countries around the world.

Confident

The development concept of steelmama machine is to create benefits for the enterprise, wealth for the employees and value for the society." steelmama is a pioneering team, confident and strong is the pursuit of each of us steelmama.

Innovation

The spirit of innovation is the driving force and development source of STEELMAMA. STEELMAMA has independently developed more than 30 machine projects, and the company has been rated as a high-tech enterprise.



PRODUCTION PLANT



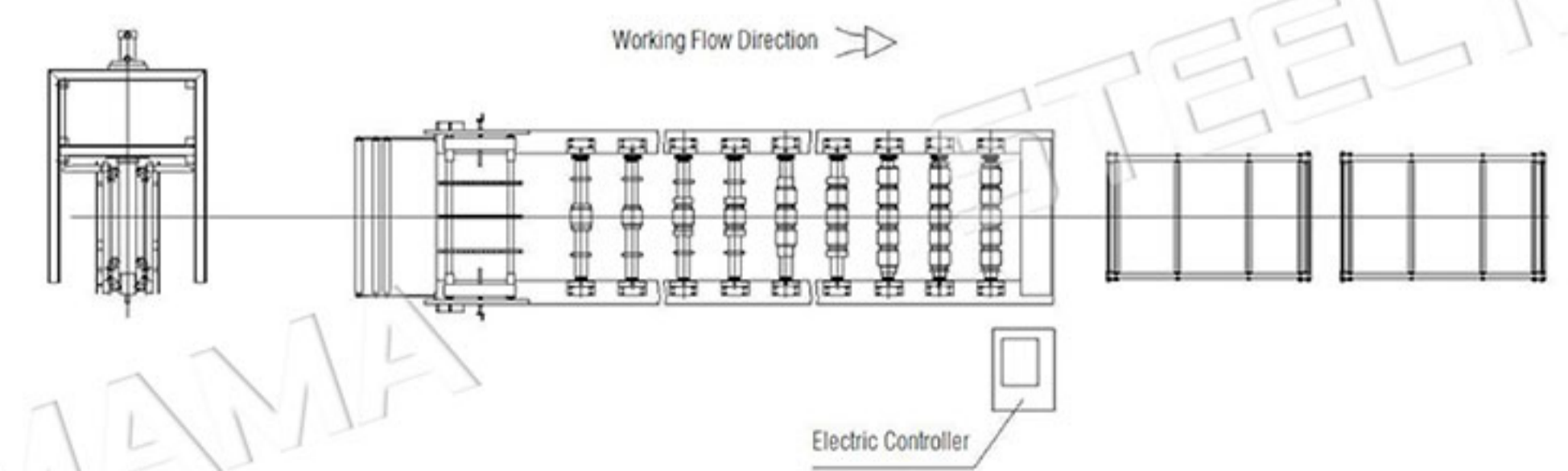
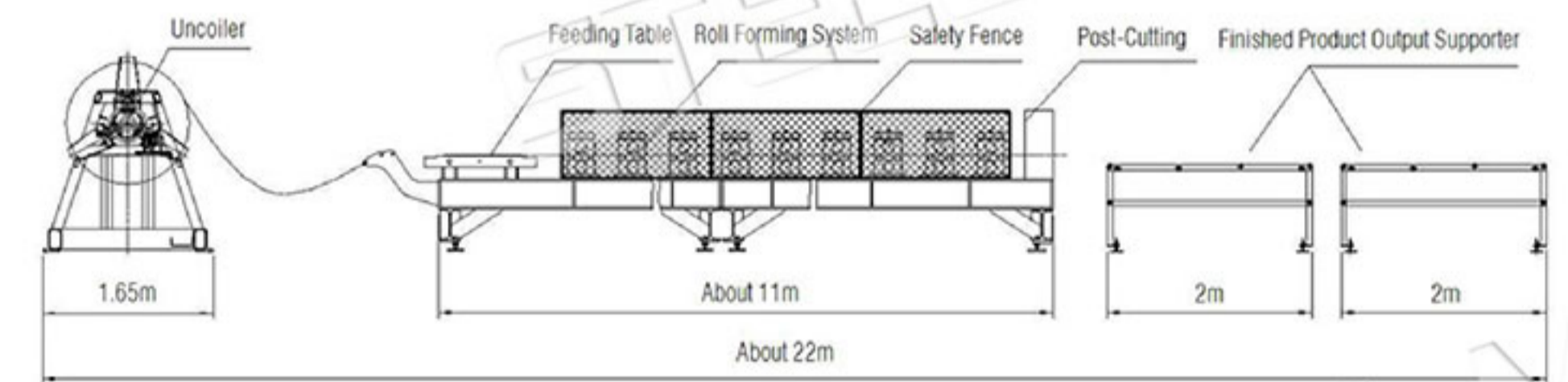
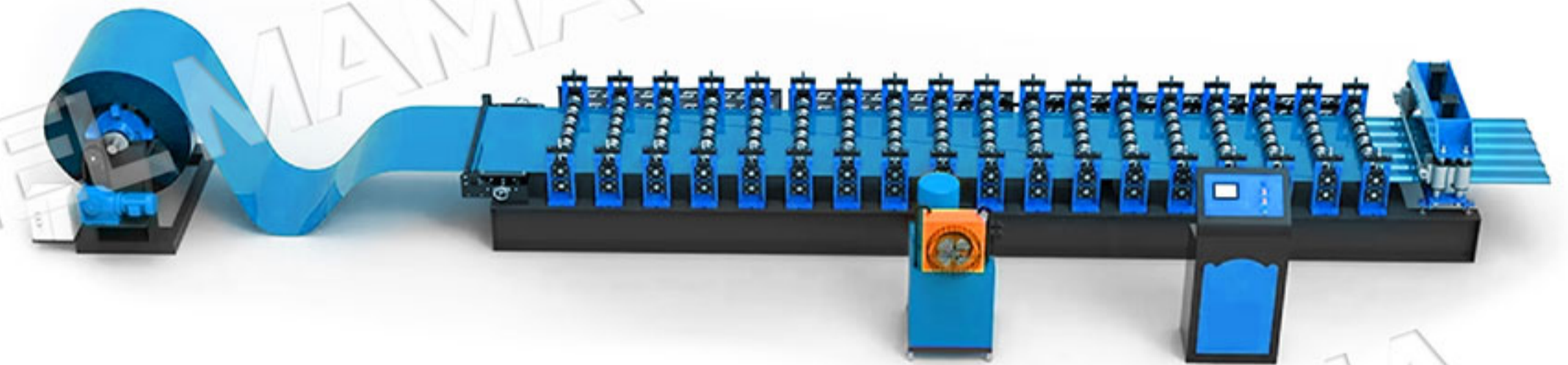
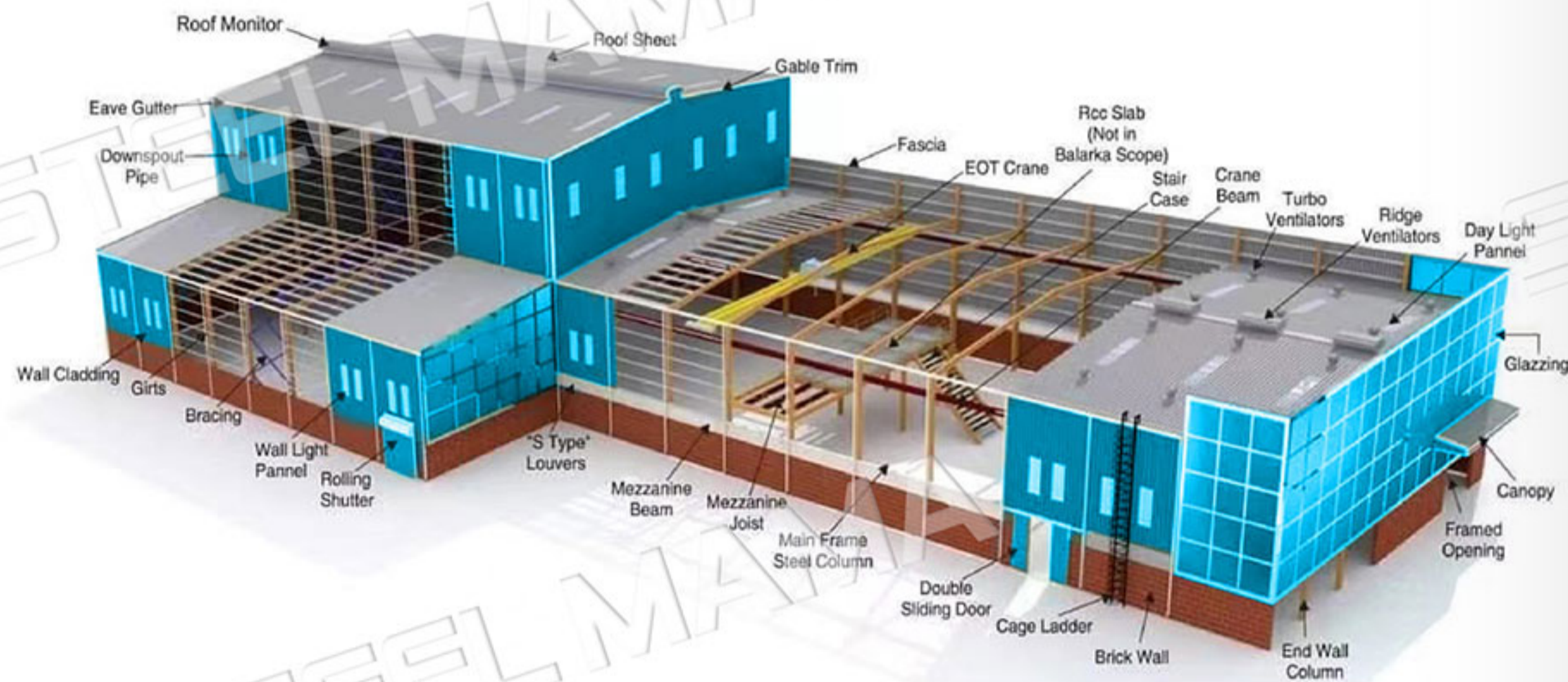
CERTIFICATE PRODUCTION QUALIFICATION SAFETY GUARANTEE



Since its establishment STEELMAMA has always been adhering to the noble mission of scientific and technological innovation, with the mission of producing high quality, high standards, high efficiency and high quality machines, and has obtained a series of certifications, products in more than 200 countries.



ROOFSHEET ROLL FORMING MACHINE

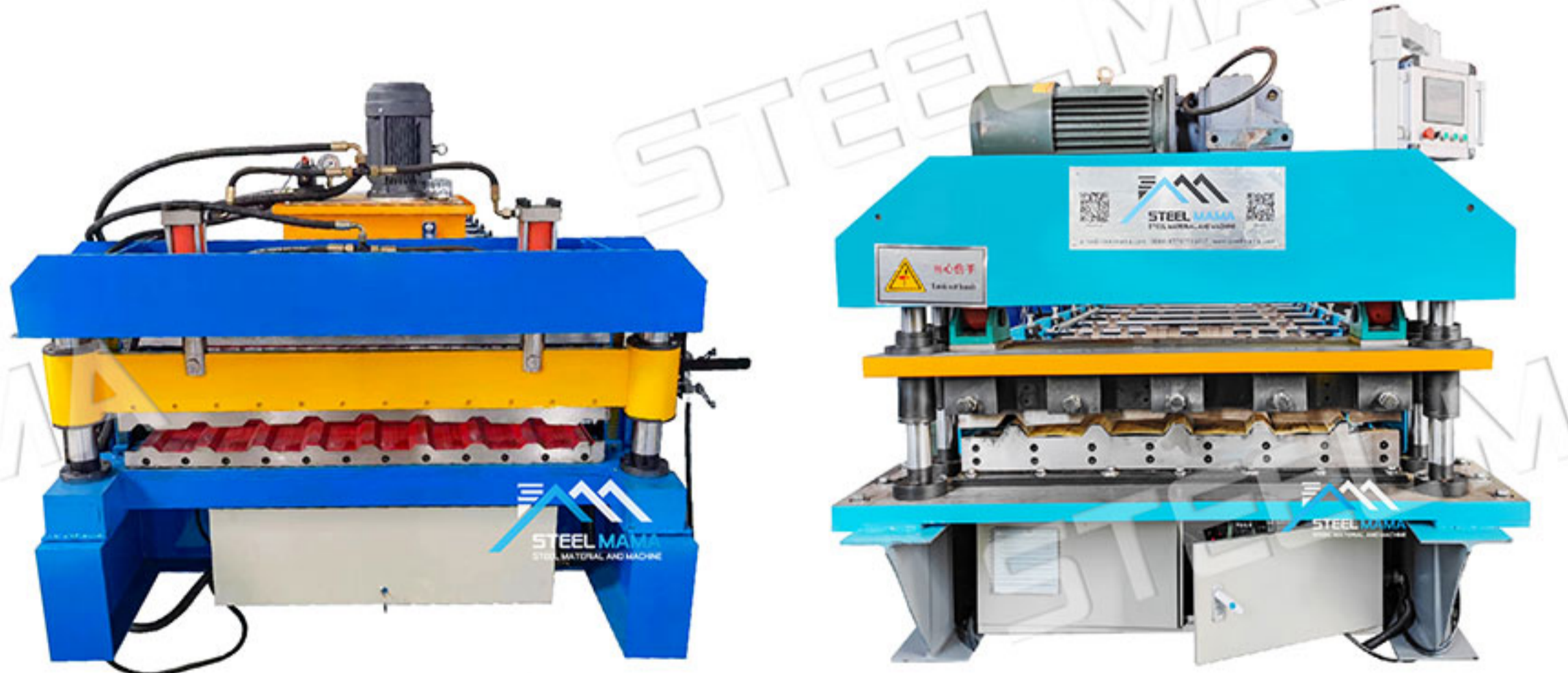
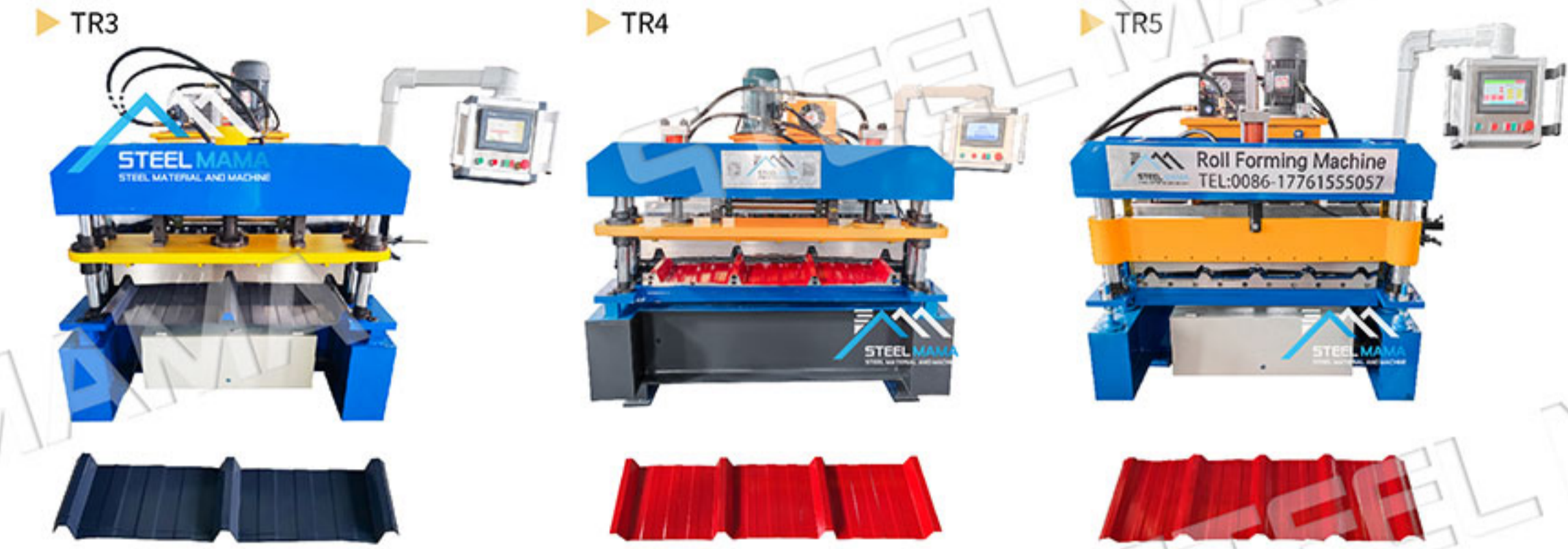


TRAPEZOIDAL IBR ROLL FORMING MACHINE

Machines Regular Technical Parameter (Customization is available)

The Material Steel Coil Feeding Width Range		914, 925, 1000, 1200, 1220, 1250, 1450mm	
Material Thickness	0.16-0.8mm PPGI and GI	Bottom Frame	350/400mm H section steel
Transmission Type	chain / Gear /Gear box	Cutting Type	hydraulic / motor cutting
NO. of roller Stations	11-24	Frame Panel	Side panel/Casting pillar
Total Weight	2.5-10t	Working Speed	15-50m/min
Diameter of Shaft	70, 80mm	Total Power	3-11kw
Material for Shaft	high grade 45# steel polish	Machine Length	5.5m-11.5m

High Speed
Trapezoidal Machine

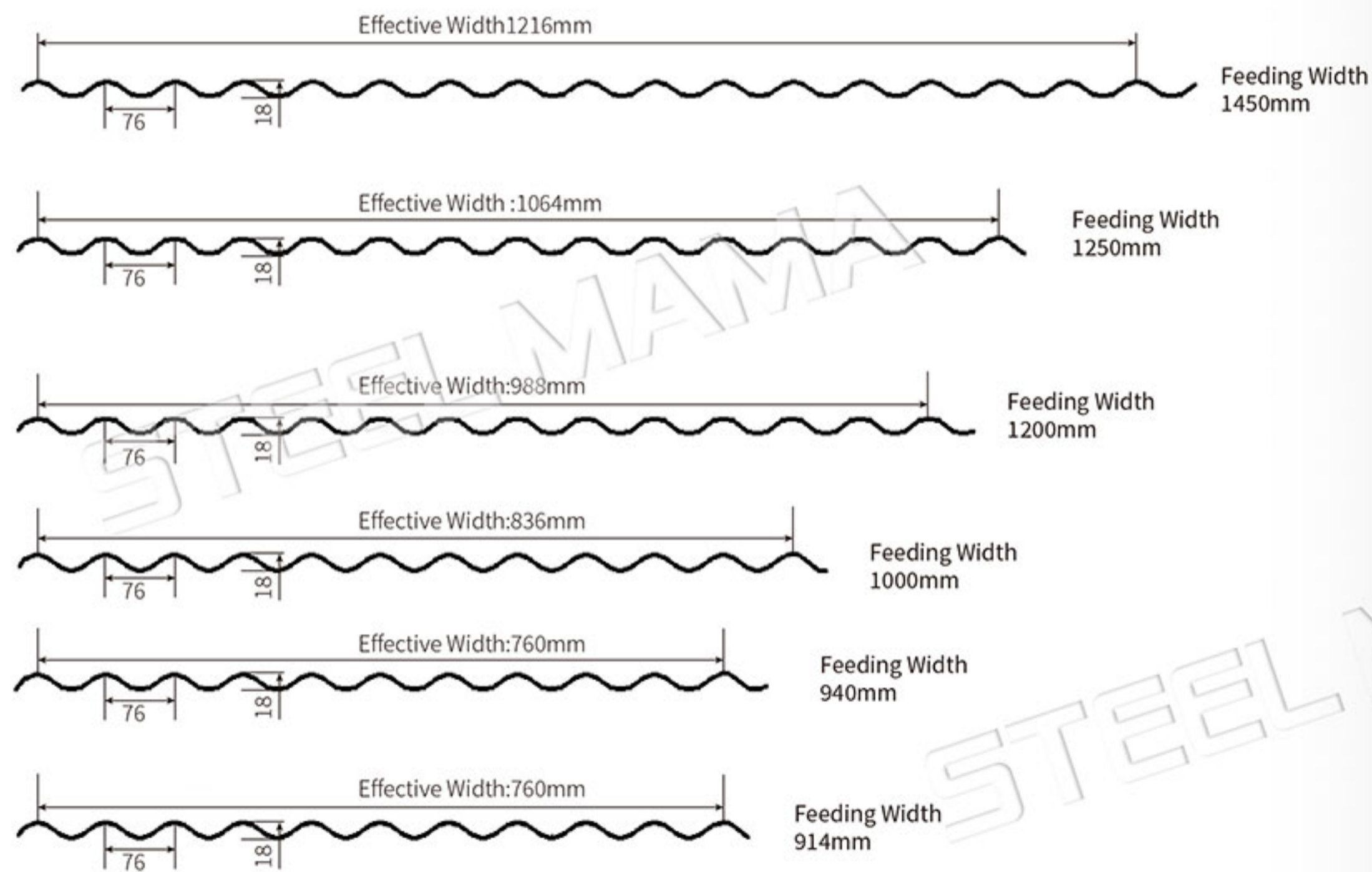


CORRUGATED ROLL FORMING MACHINE

Machines Regular Technical Parameter (Customization is available)

The Material Steel Coil Feeding Width Range		762、780、836、850、988、1064	
Material Thickness	0.12-0.8mm PPGI and GI	Bottom Frame	350/400mm H section steel
Transmission Type	chain / Gear /Gear box	Cutting Type	hydraulic / motor cutting
NO. of roller Stations	11-24	Frame Panel	Side panel/Casting pillar
Total Weight	2.5-10t	Working Speed	15-50m/min
Diameter of Shaft	70、80mm	Total Power	3KW-11KW
Material for roller	high grade 45# steel polish	Machine Length	5.5m-11.5m

Corrugated Profile Drawing



▶ **Barrel Corrugated Machine**
Material thickness: 0.12-0.3mm



▶ **762 Corrugated Machine**



▶ **836 Corrugated Machine**



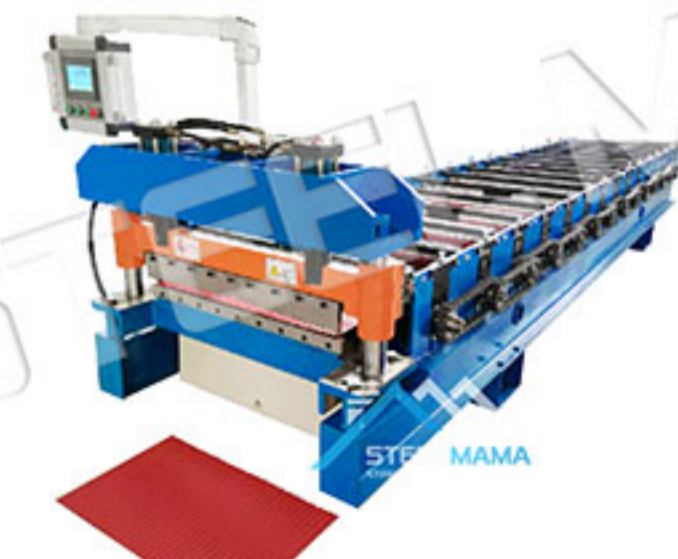
▶ **988/1064 Corrugated Machine**



▶ **Big Wave Machine**



▶ **G550 0.16mm Machine**



▶ **Micro Wave Machine**

ROOF TILE ROLL FORMING MACHINE



Machines Regular Technical Parameter (Customization is available)

The Material Steel Coil Feeding Width Range		914, 1000, 1200, 1200, 1220, 1250, 1450mm	
Material Thickness	0.3-0.8mm PPGI and GI	Bottom Frame	350/400mm H section steel
Transmission Type	chain / Gear /Gear box	Cutting Type	hydraulic / motor cutting
NO. of roller Stations	11-24	Frame Panel	Side panel/Casting pillar
Total Weight	2.5-10t	Working Speed	2-6m/min
Diameter of Shaft	70, 80mm	Total Power	3-11kw
Material for Shaft	high grade 45# steel polish	Machine Length	5.5m-11.5m



▶ Roman Tile



▶ Roof Tile Machine



▶ Bamboo Steptile Machine

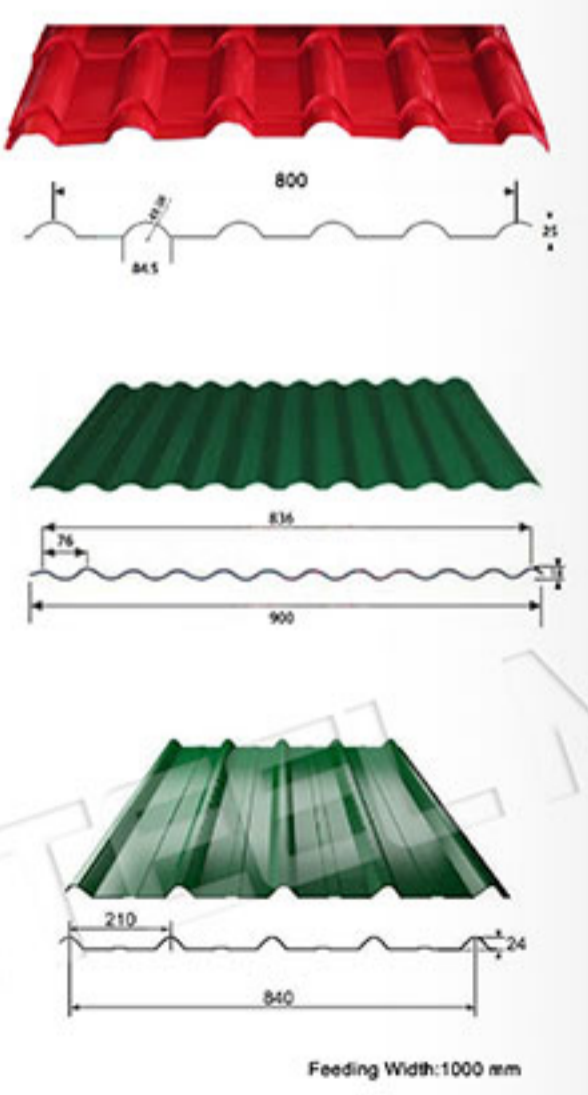
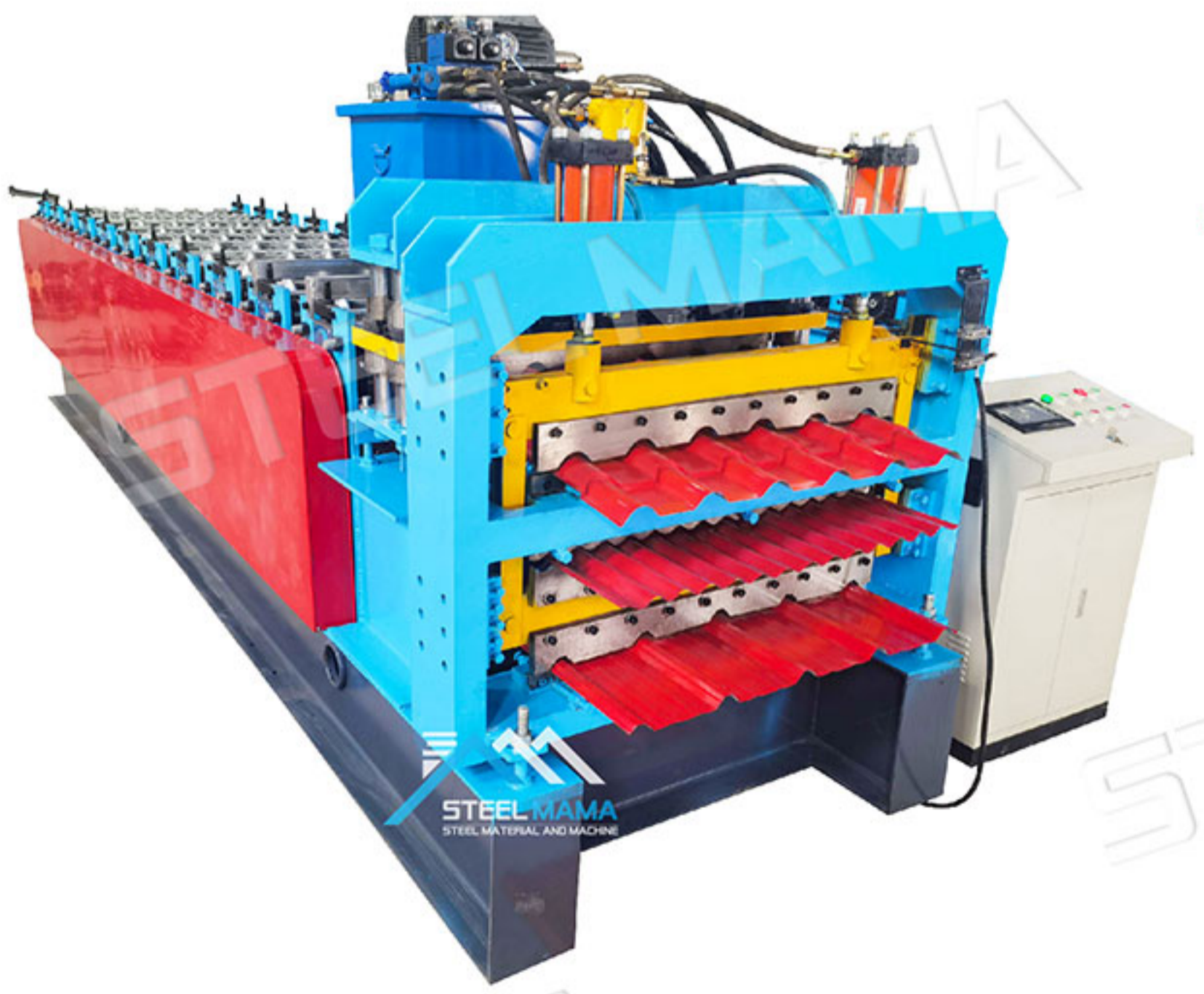


▶ Brick Tile Machine

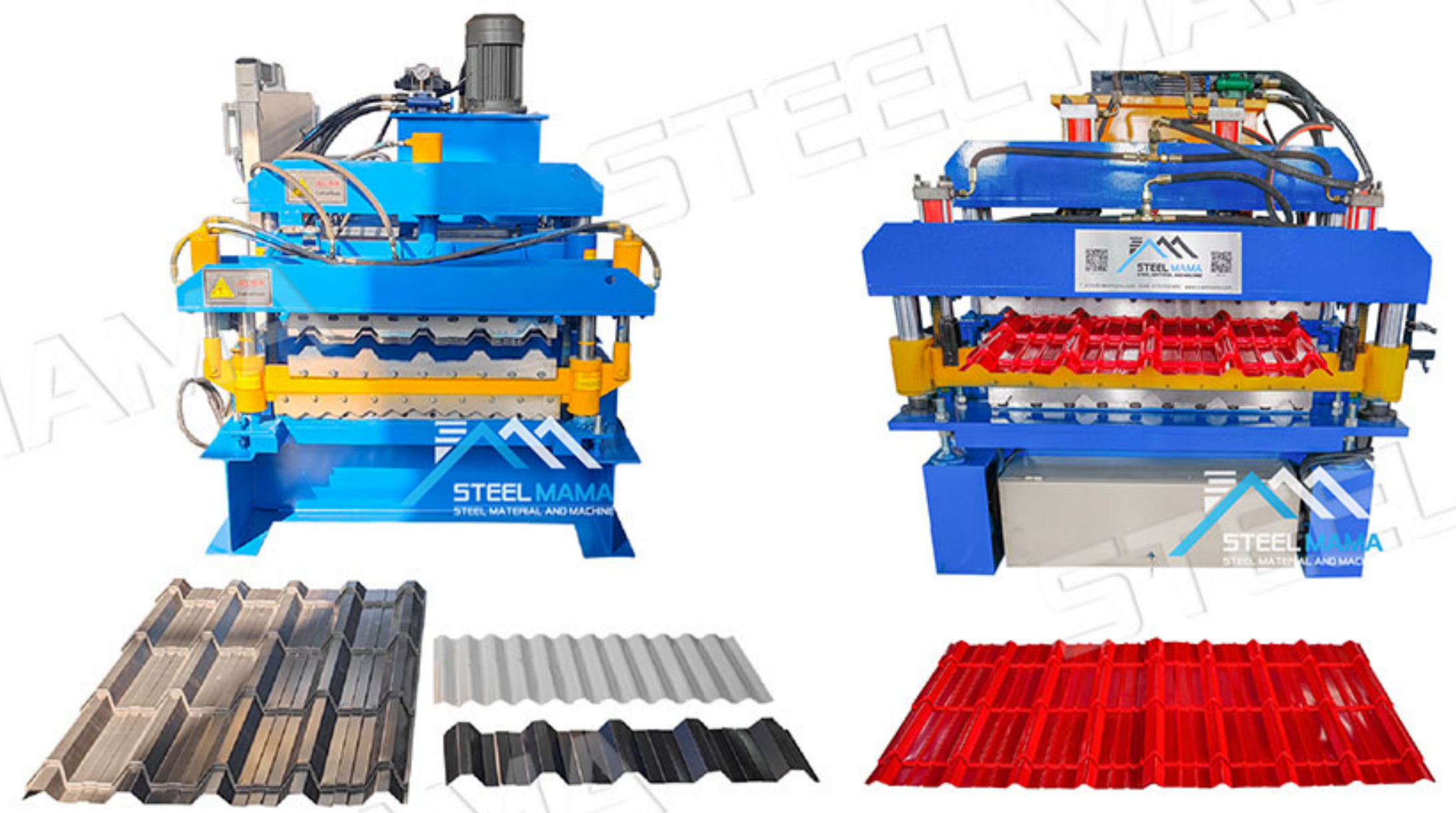
DOUBLE LAYER ROLL FORMING MACHINE



▶ Three Layer Roll Forming Machine



Feeding Width: 1000 mm



▶ 762 Corrugated and 686 IBR



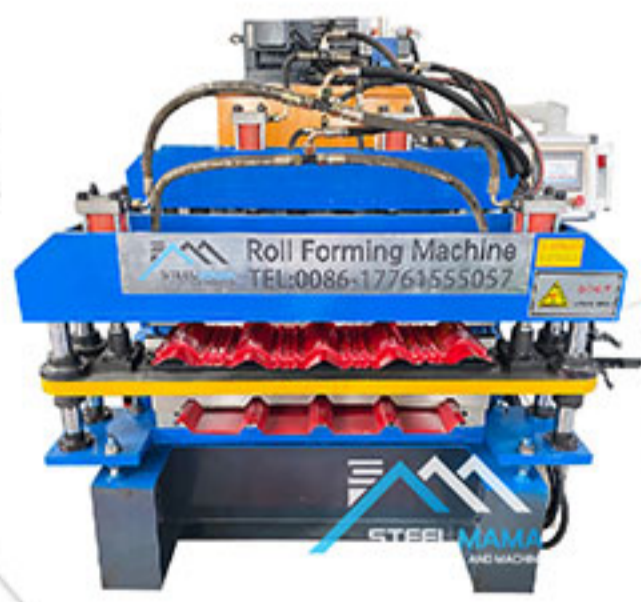
▶ R101 and TR6



▶ Trapezoidal and Tile



▶ R101 and Tr5



▶ 762 Trapezoidal and 800 Tile



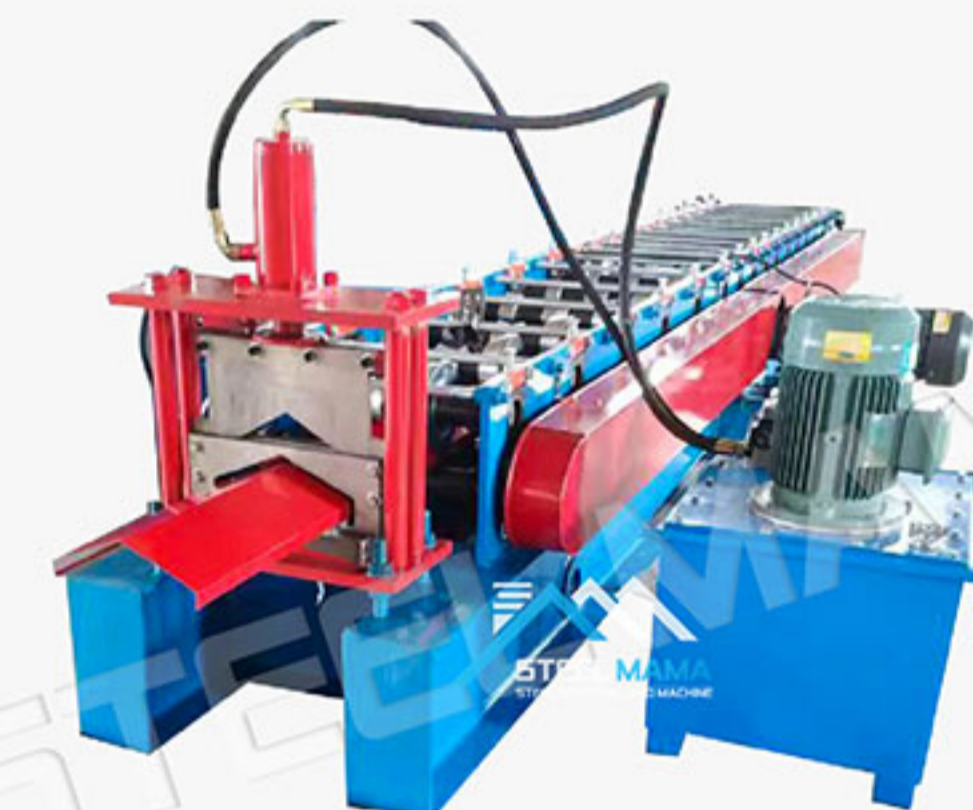
▶ 686T trapezoidal and 828 Tile

RIDGE CAP ROLL FORMING MACHINE



Machines Regular Technical Parameter (Customization is available)

Material Thickness	0.3-0.8mm PPGI and GI	Bottom Frame	350X8mm H section steel
Transmission Type	chain / Gear /Gear box	Cutting Type	hydraulic / motor cutting
NO. of roller Stations	11-18	Frame Panel	Side panel/Casting pillar
Total Weight	3.5-5.5t	Working Speed	15-30m/min
Diameter of Shaft	70、80mm	Total Power	3-11w
Material for Shaft	high grade 45# steel polish	Machine Length	6.5m-11.3m



► T Ridge Cap Machine



STANDING SEAM ROLL FORMING MACHINE

Machines Regular Technical Parameter (Customization is available)

Material Thickness	0.3-0.8mm PPGI and GI	Bottom Frame	350X8mm H section steel
Transmission Type	chain . Gear box	Cutting Type	hydraulic / motor cutting
NO. of roller Stations	11-24	Frame Panel	Side panel/Casting pillar
Total Weight	3.5-5.5t	Working Speed	15-30m/min
Diameter of Shaft	70、80mm	Total Power	3-11kw
Material for Shaft	high grade 45# steel polish	Machine Length	6.5m-11.3m

► KR18 Standing seam Roll forming machine

Portable Machine
Hydraulic Driven Type



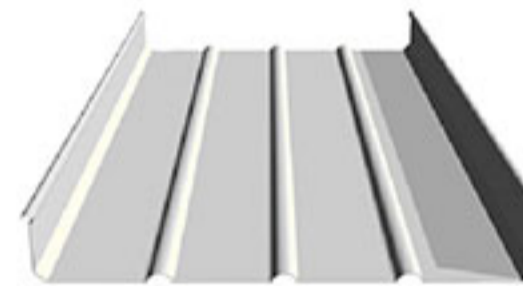
► Self Lock / Strip Lock Machine



► Self Lock Machine



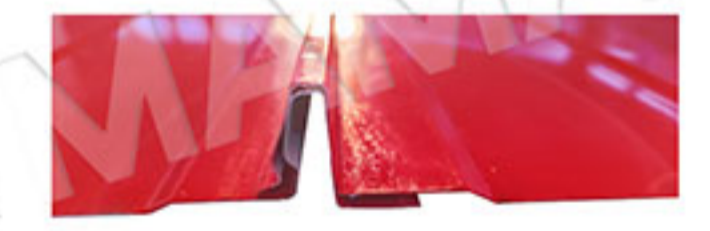
► Standing seam



► 450 Standing seam



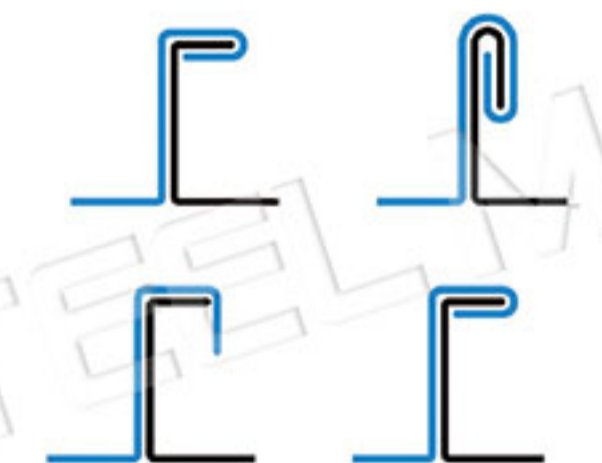
► 490 Standing seam



► Russia Standing seam



► Portable self lock roofing sheet machine



CRIMPING AND CURVING ROOF ROLL FORMING MACHINE

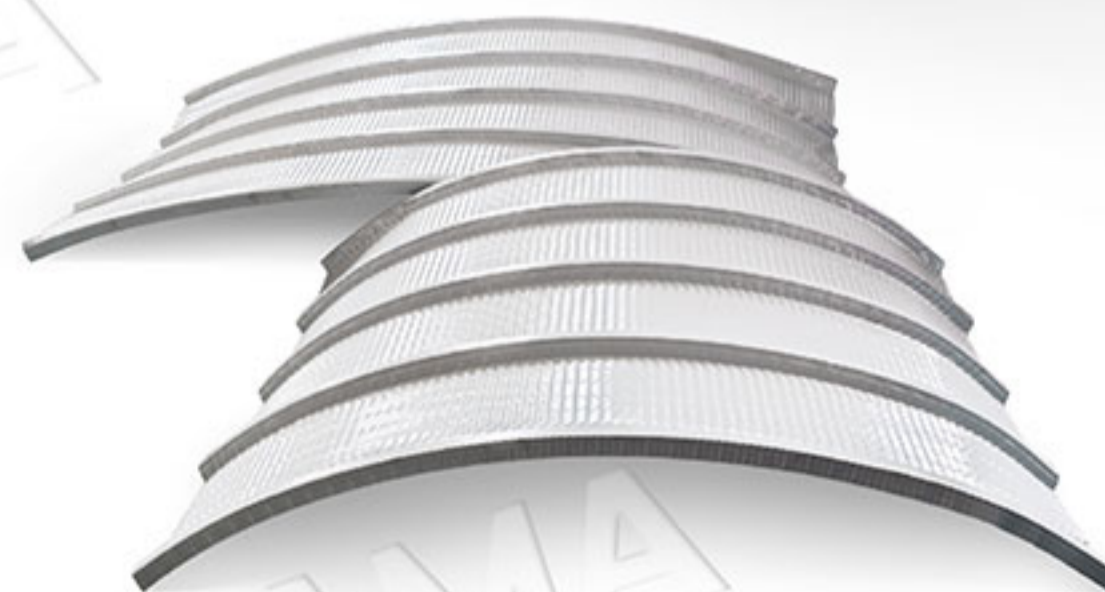
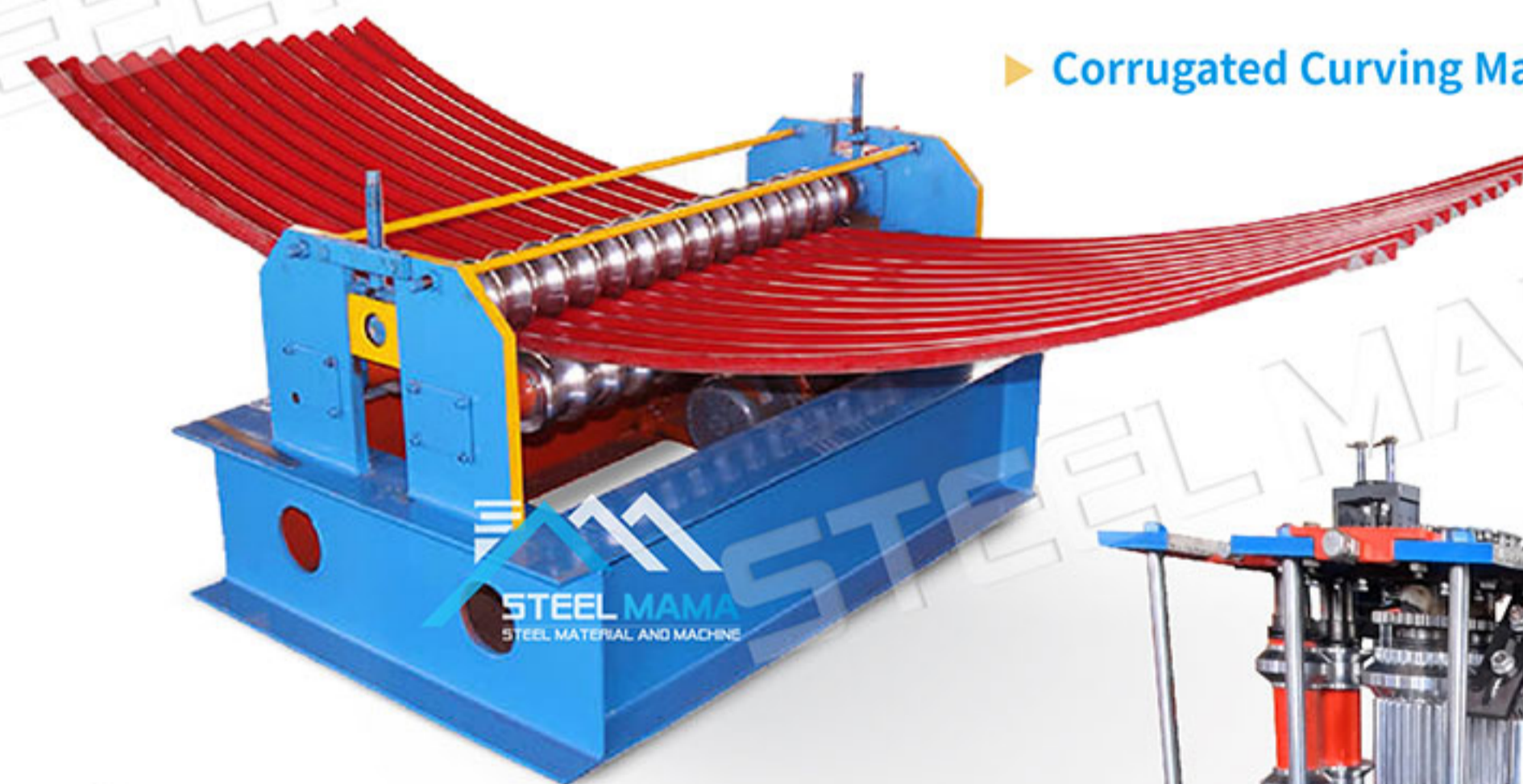
Crimping Machine

Crimp curving machine is used to press trimdek/spandek/4 angles/waves/ribs type/trapezoidal curved into an arch, for roofing the eaves to make crimp curved roofing sheets.

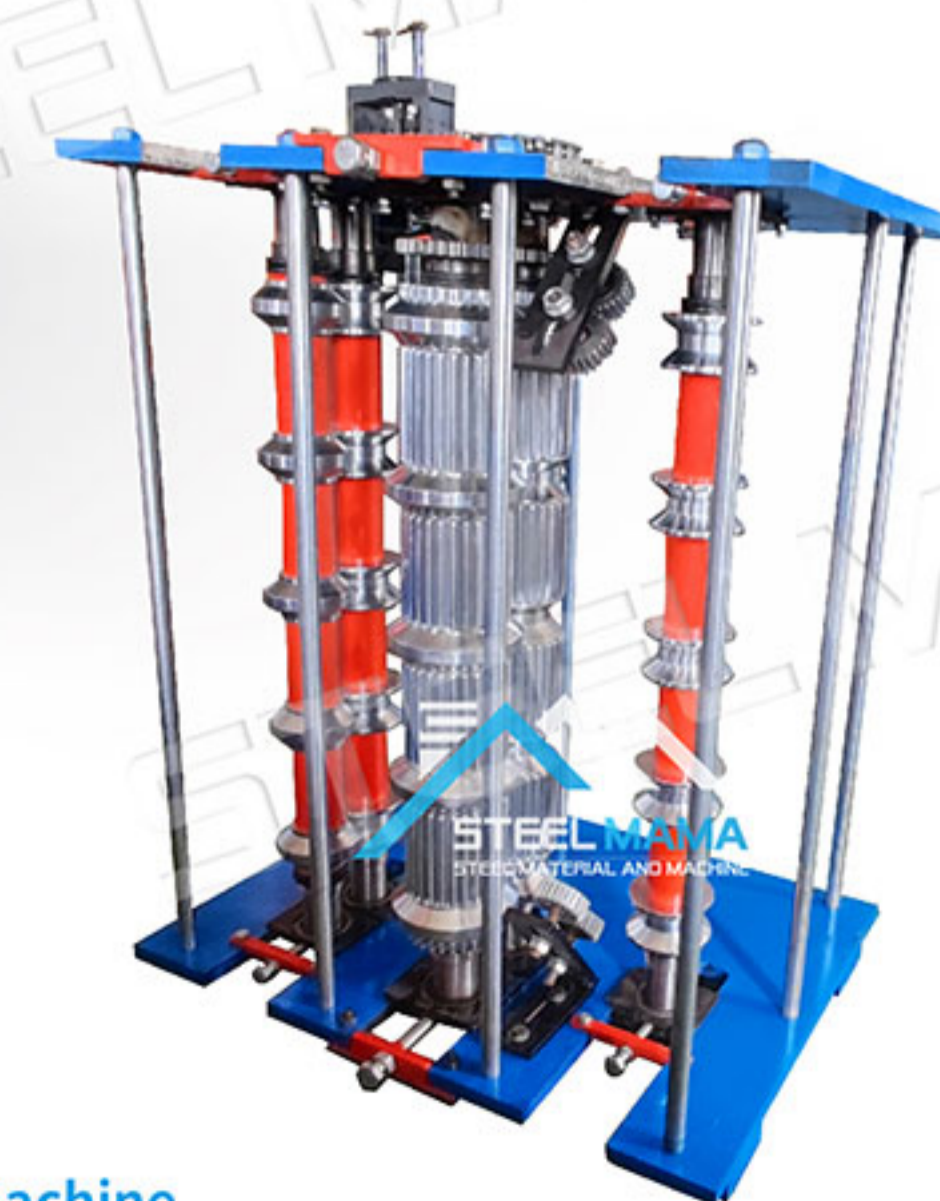


Curving Roof Roll Forming Machine

► Corrugated Curving Machine



► IBR Curving Machine

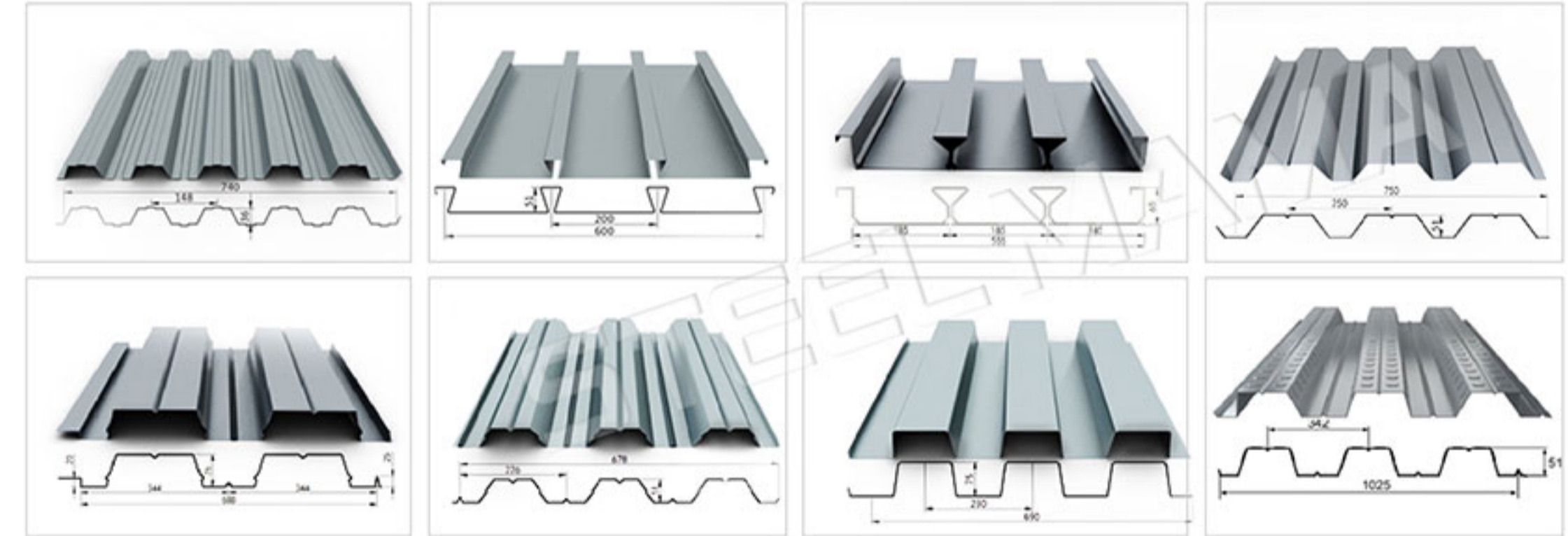
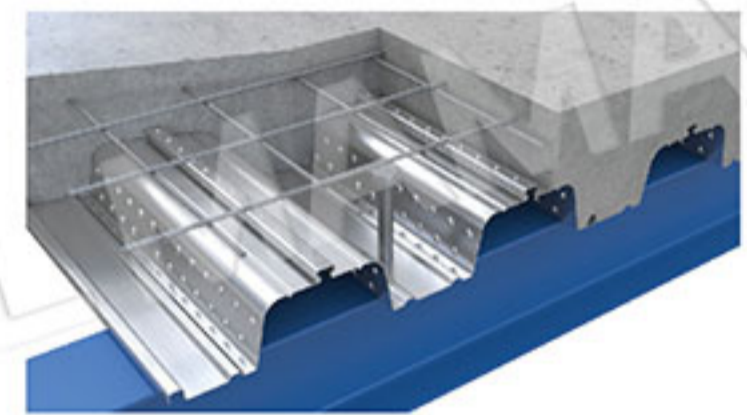


DECK FLOOR ROLL FORMING MACHINE

Machines Regular Technical Parameter (Customization is available)

The Material Steel Coil Feeding Width Range		914、925、1000、1200、1220、1250、1450mm	
Material Thickness	0.3-0.8mm PPGI and GI	Bottom Frame	350X8mm H section steel
Transmission Type	chain、Gear box	Cutting Type	hydraulic / motor cutting
NO. of roller Stations	11-24	Frame Panel	Side panel/Casting pillar
Total Weight	3.5-5.5t	Working Speed	15-30m/min
Diameter of Shaft	70、80mm	Total Power	3-11kw
Material for Shaf	high grade 45# steel polish	Machine Length	6.5m-11.3m

Industrial and civil buildings, warehouses, special construction, large span steel structure house. It has the features of light weight, high strength, convenient construction, earthquake resistance, fireproof, rainproof, long life.



CZU PURLIN ROLL FORMING MACHINE



Machines Regular Technical Parameter (Customization is available)

Material Thickness	1.5-3mm GI	Bottom Frame	350X8mm H section steel
Transmission Type	chain , Gear box	Cutting Type	hydraulic / motor cutting
NO. of roller Stations	11-24	Frame Panel	Side panel/Casting pillar
Total Weight	5.5-11t	Working Speed	15-30m/min(not include punching)
Diameter of Shaft	80, 90mm	Total Power	15-22kw+5.5w
Material for Shaft	high grade 45# steel polish	Machine Length	7.5m-11.3m



→ Chain C Purlin Machine



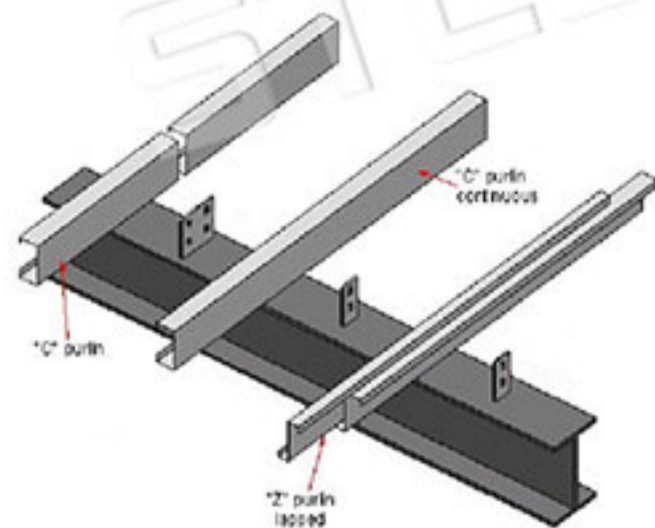
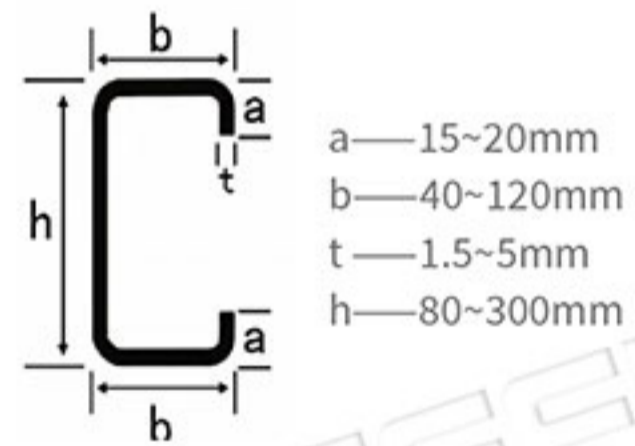
→ Gear box C Purlin Machine



→ Big C Purlin Machine

C Purlin Machine

- 1.Profile range: C80-C300
- 2.Machine can changed different size automatically



▶ Auto Change Size



▶ Manual Change Size

Auto change C Purlin Machine is an advanced production line for producing various types of C-purlins.

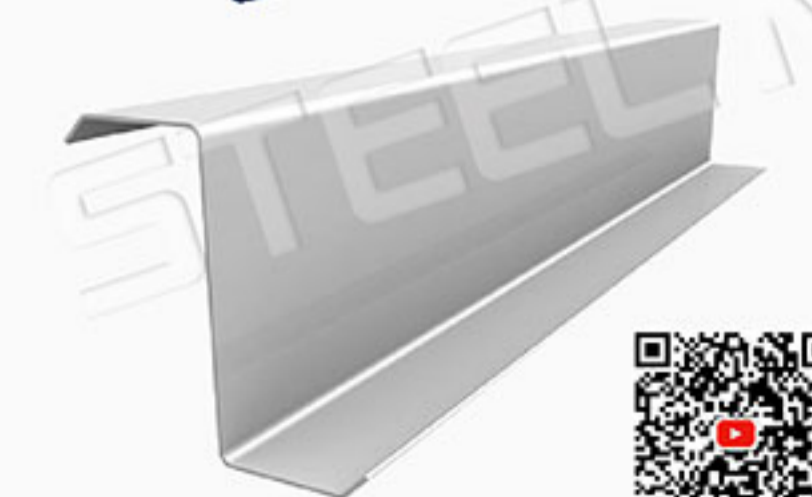
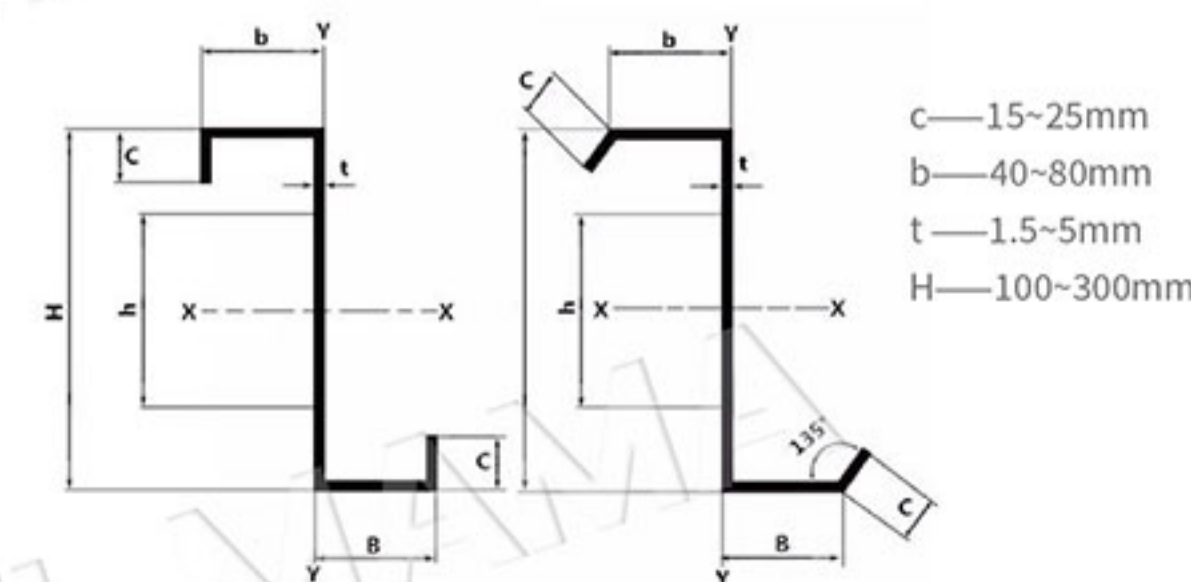
Everytime when need to produce different profiles, you just need to input the dimensions via our PLC control system and then the rollers can adjust themselves to realize profile changed.

Z Purlin Machine



▶ Auto Change Size Z Purlin Machine

▶ Manual Change Size Z Purlin Machine

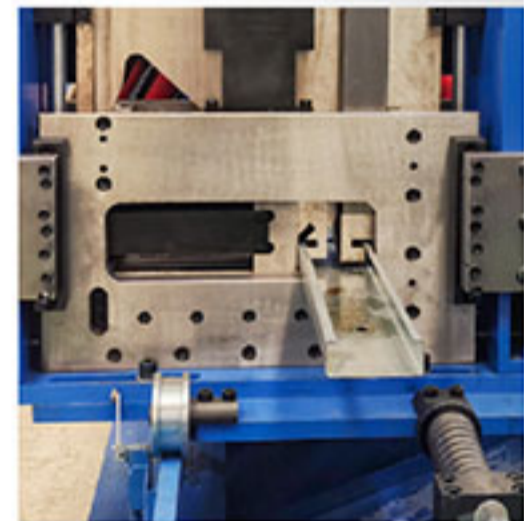
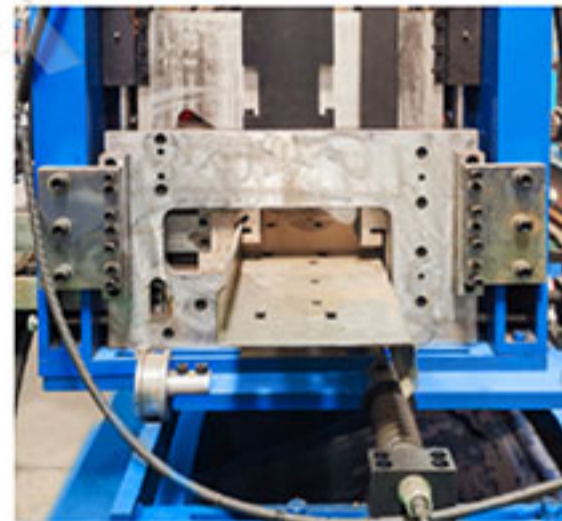




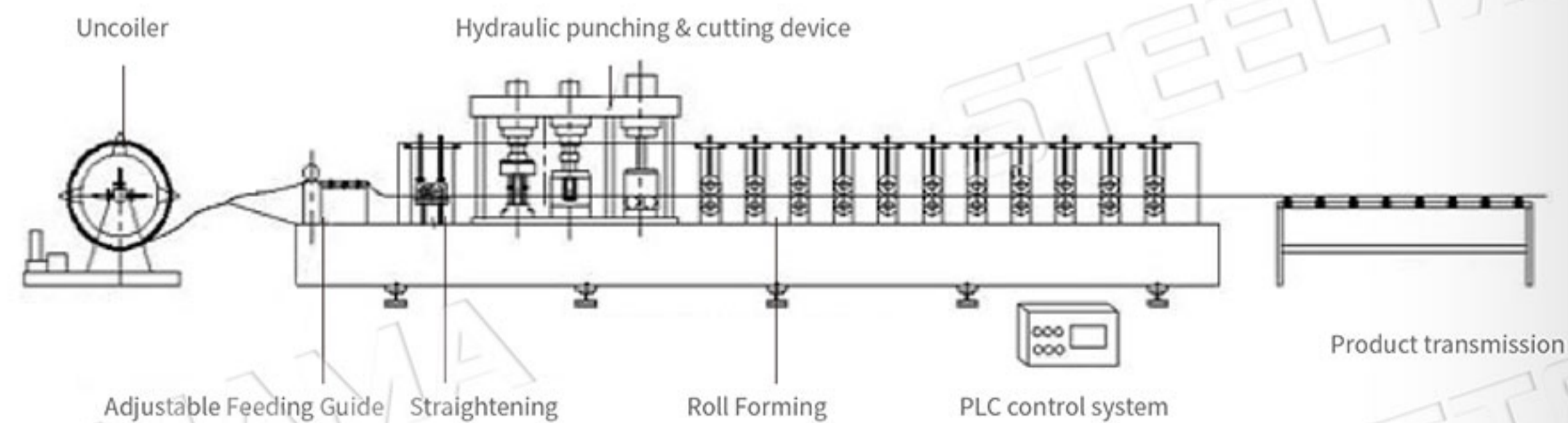
CZ Purlin Machine

C Z Purlin Machine, also called fast change Steel Purlin Making Machine or C & Z Shape Interchangeable Rolling Machine, can be used to produce both C Purlin and Z Purlin with various sizes, in different thickness, and with punch on web and flange side.

Produce from C to Z purlin by switch one side roller, only need about 15 minutes. This machine also can adjust roller horizontal distance to achieve C or Z purlins of the width with high precision automatic. And also save time and increase production.



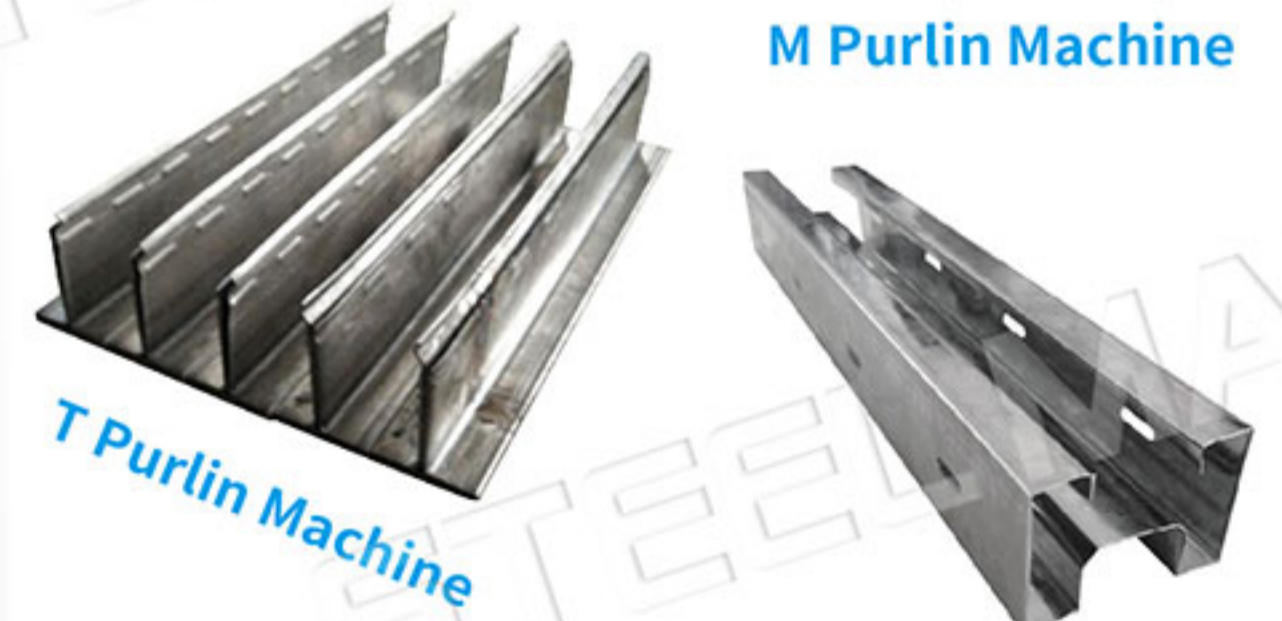
■ czu purlin machine work flow



Hat Purlin Machine



L Shape Purlin Machine



T Purlin Machine

M Purlin Machine

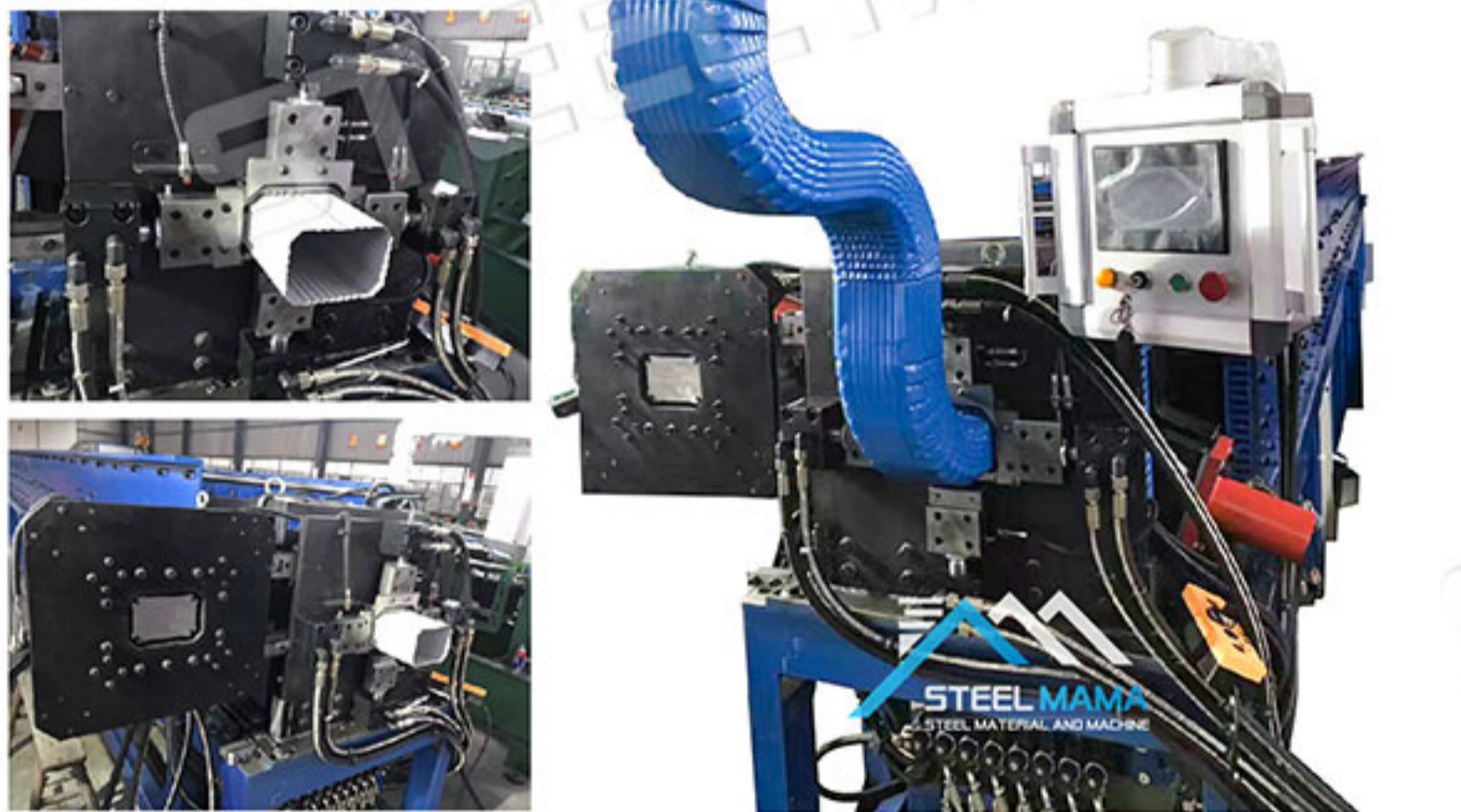


H Purlin Machine

DOWNSPOUT AND GUTTER ROLL FORMING MACHINE

Square Downspout

01. Rectangular Elbow Machine

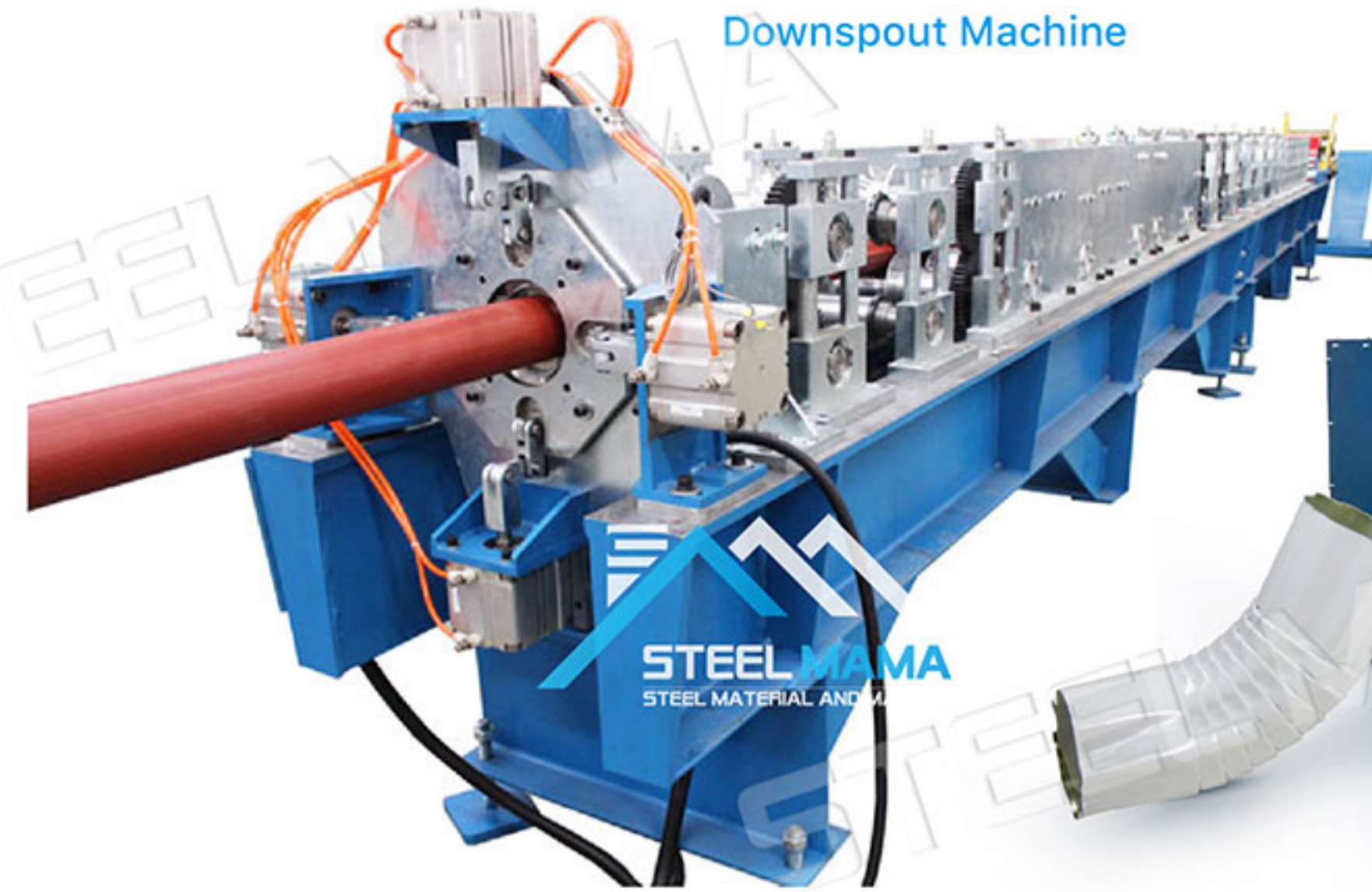


02. Rectangular Downspout Machine

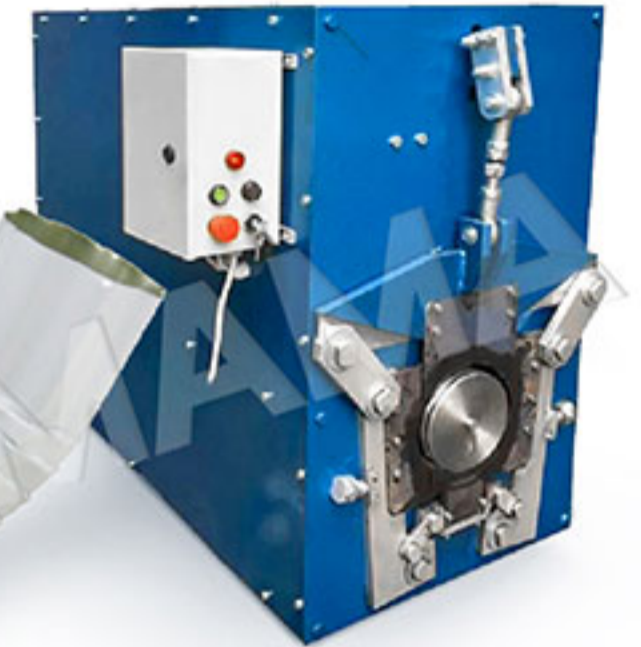


Round Downspout

Downspout Machine



Elbow Downspout Machine



Gutter Machine



Half Round Gutter machine



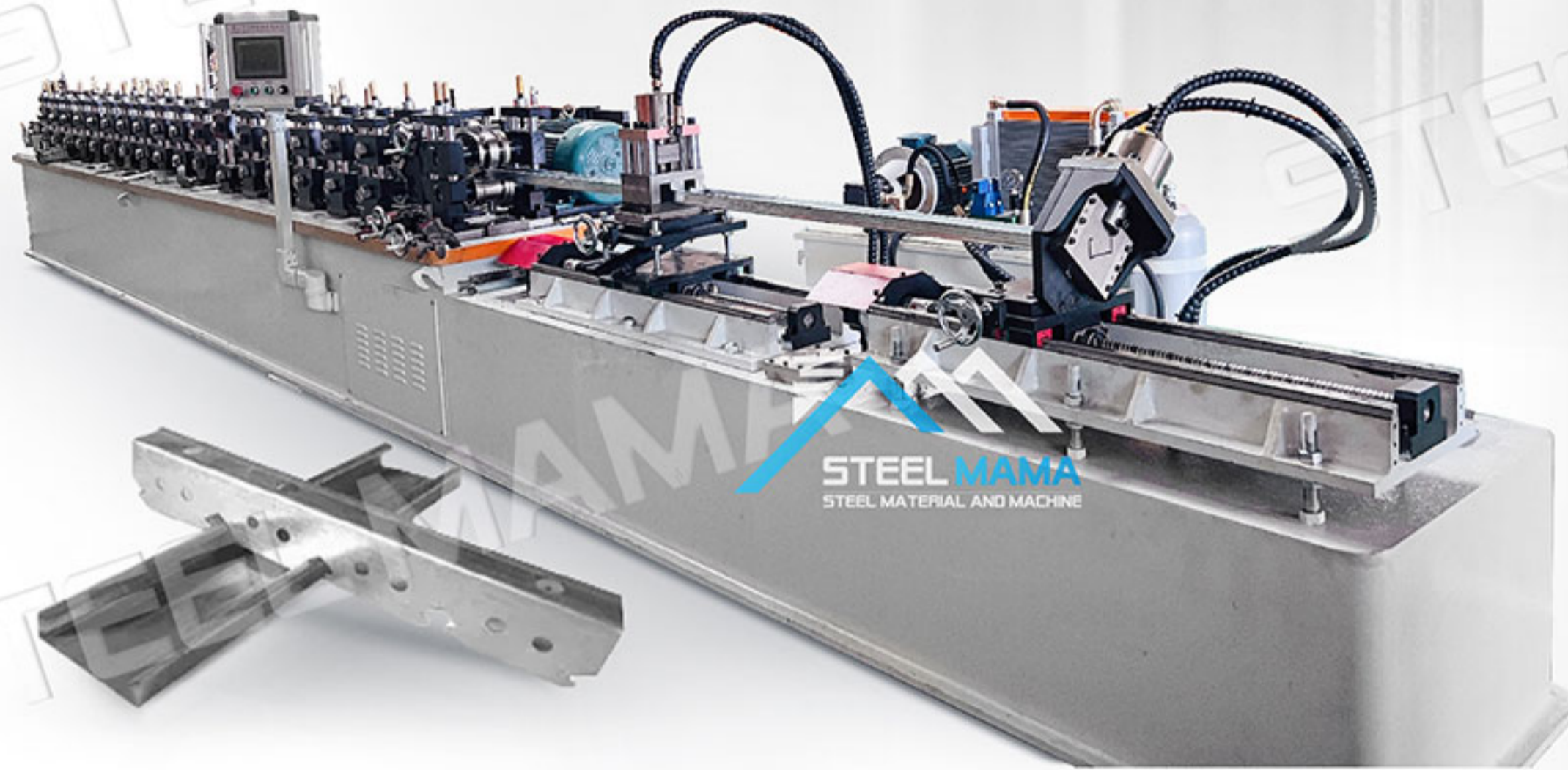
K-Style Gutter Machine



DRY WALL CEILING

ROLL FORMING MACHINE

C Stud Machine

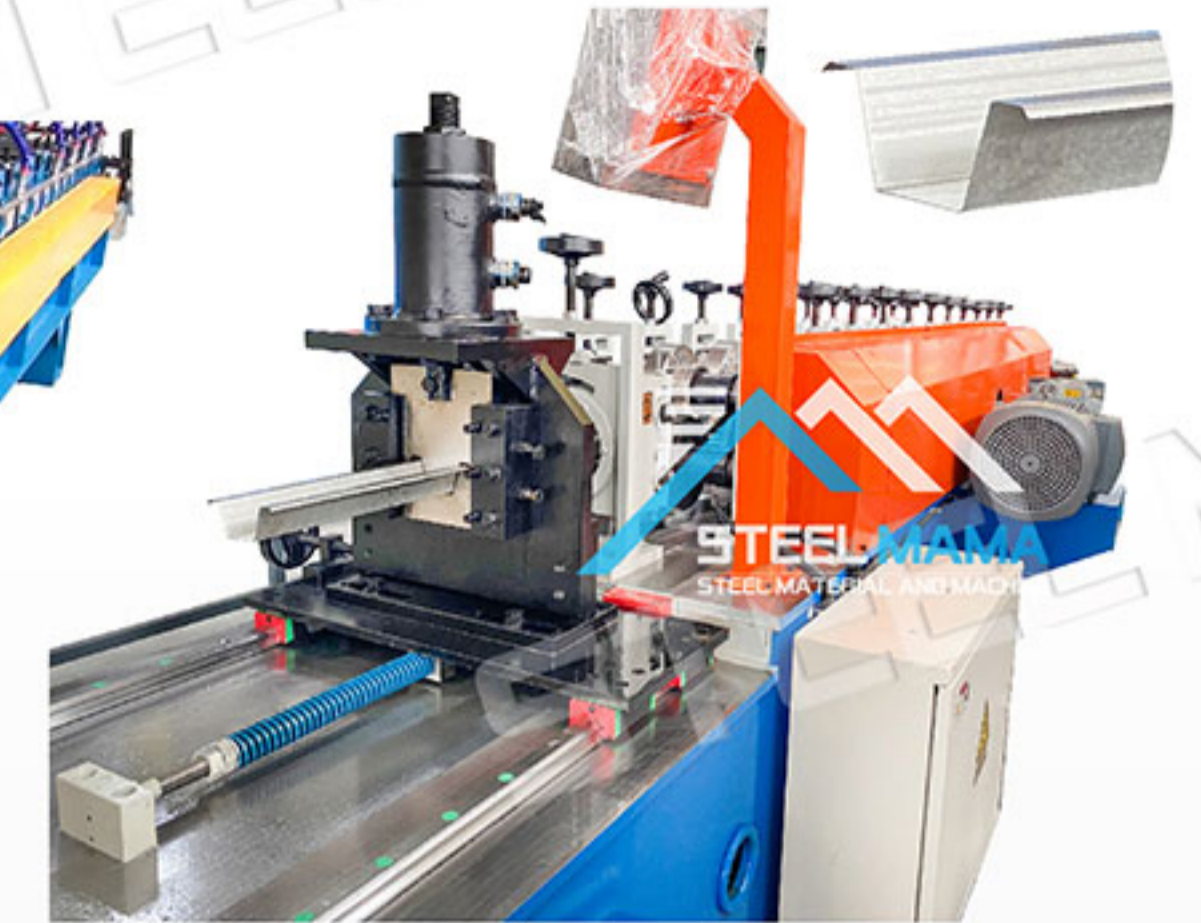


STEEL MAMA
STEEL MATERIAL AND MACHINE

Hollow Tube Machine



STEEL MAMA
STEEL MATERIAL AND MACHINE



STEEL MAMA
STEEL MATERIAL AND MACHINE

Furring Channel Machine

T Bar Machine

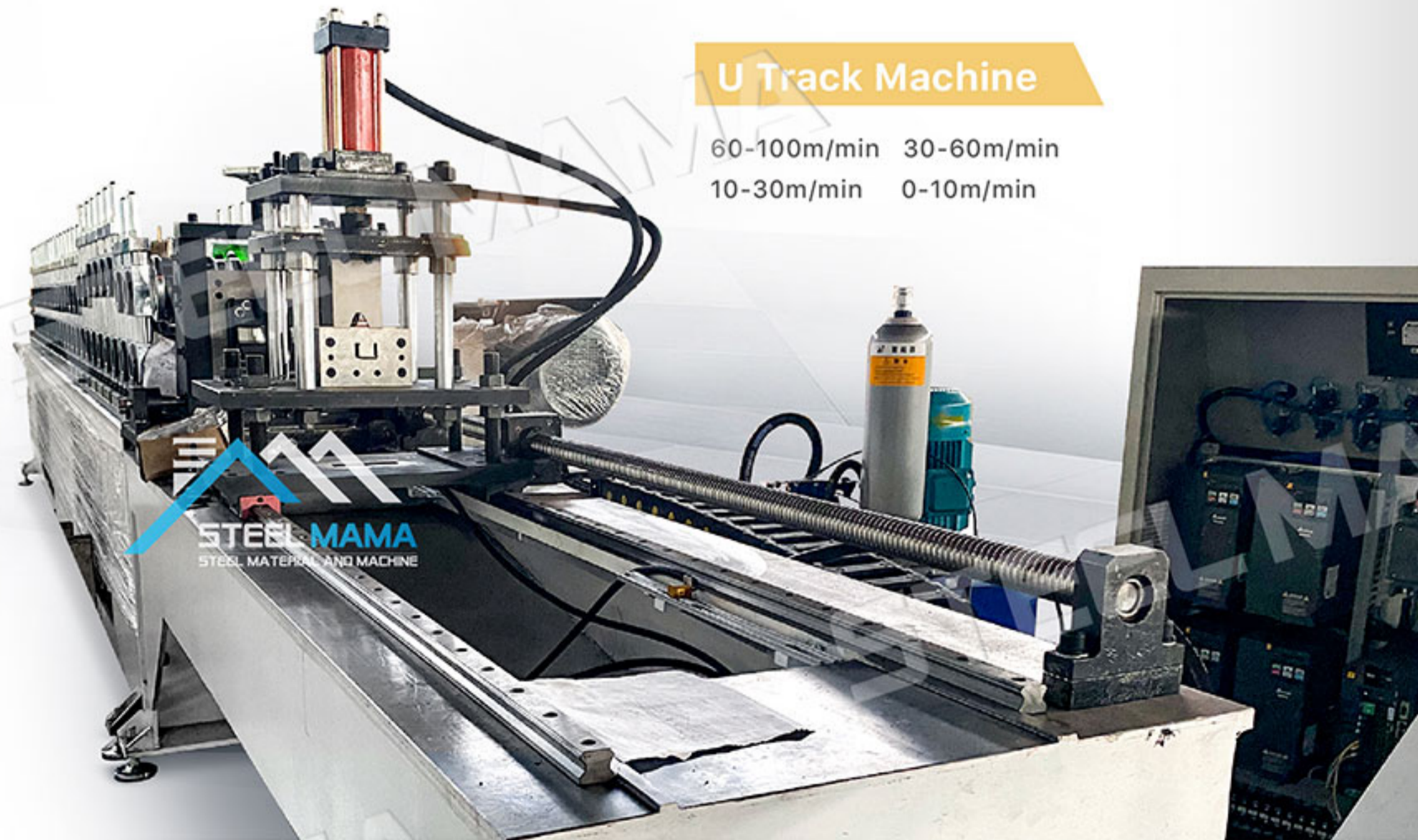
Main T bar machine
Cross T bar machine



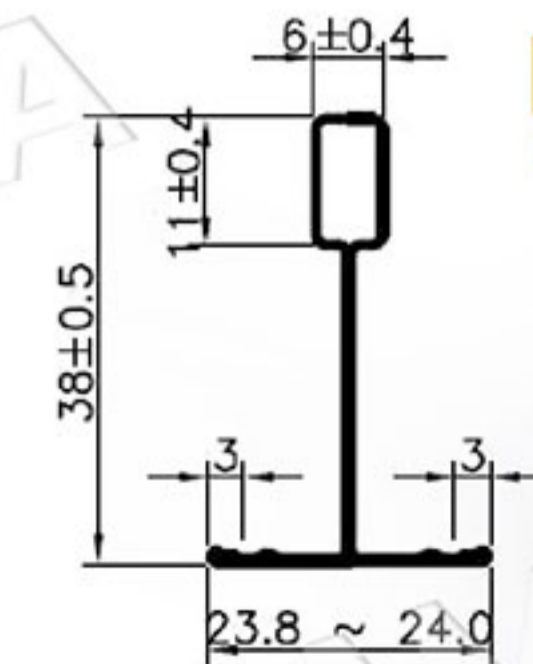
STEEL MAMA
STEEL MATERIAL AND MACHINE

U Track Machine

60-100m/min 30-60m/min
10-30m/min 0-10m/min



STEEL MAMA
STEEL MATERIAL AND MACHINE



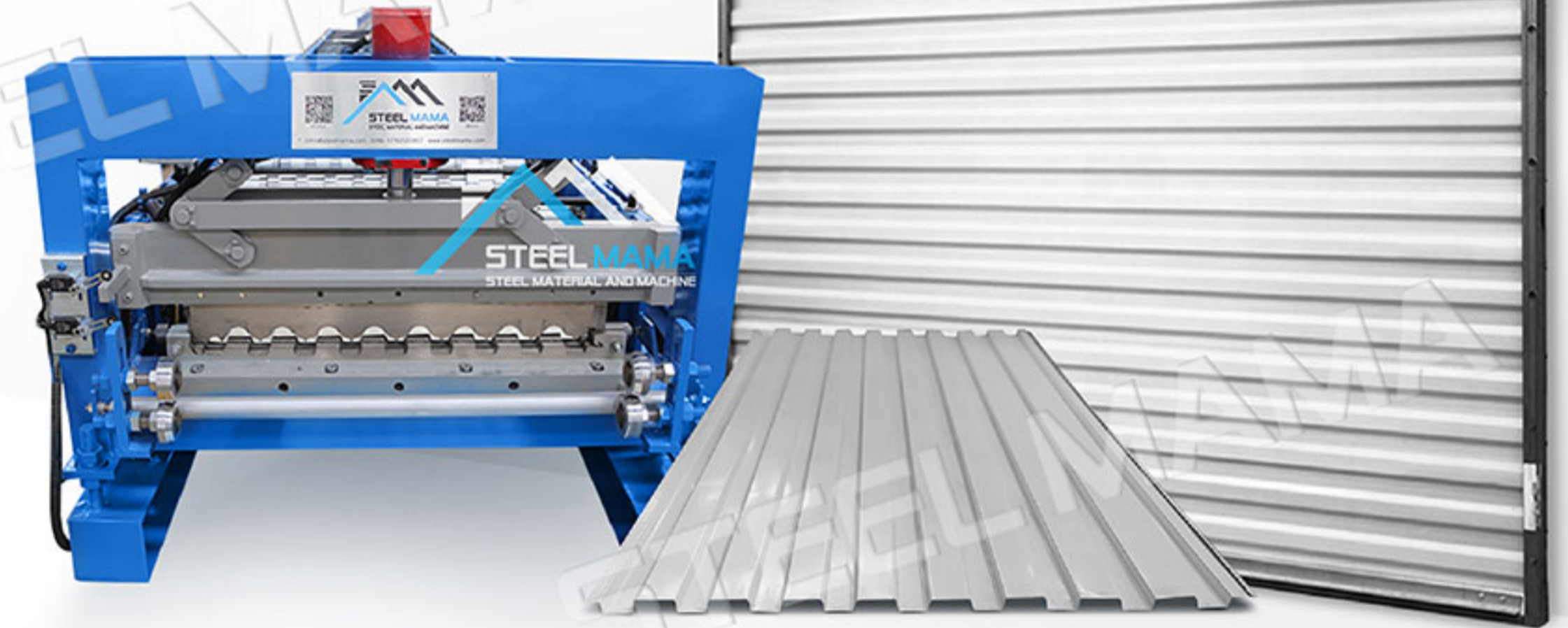


DOOR SERIES

ROLL FORMING MACHINE

1. Shutter Machine

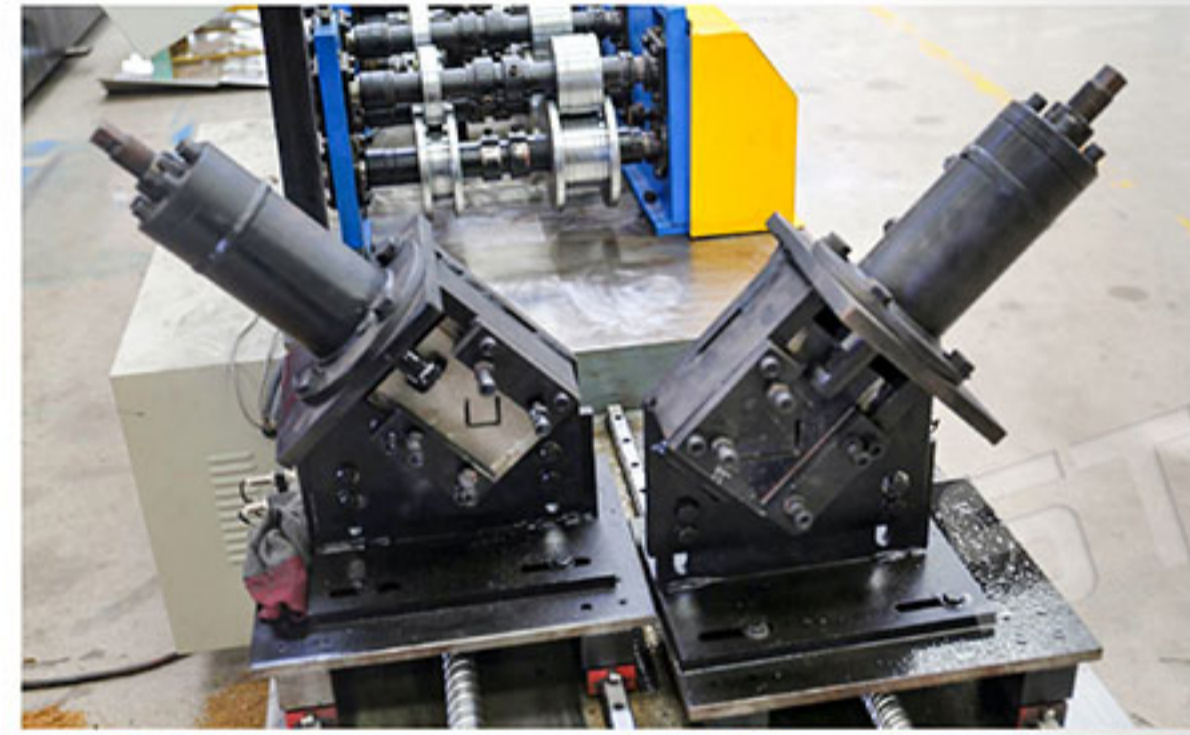
Australia Type ▶
Shutter Door Machine



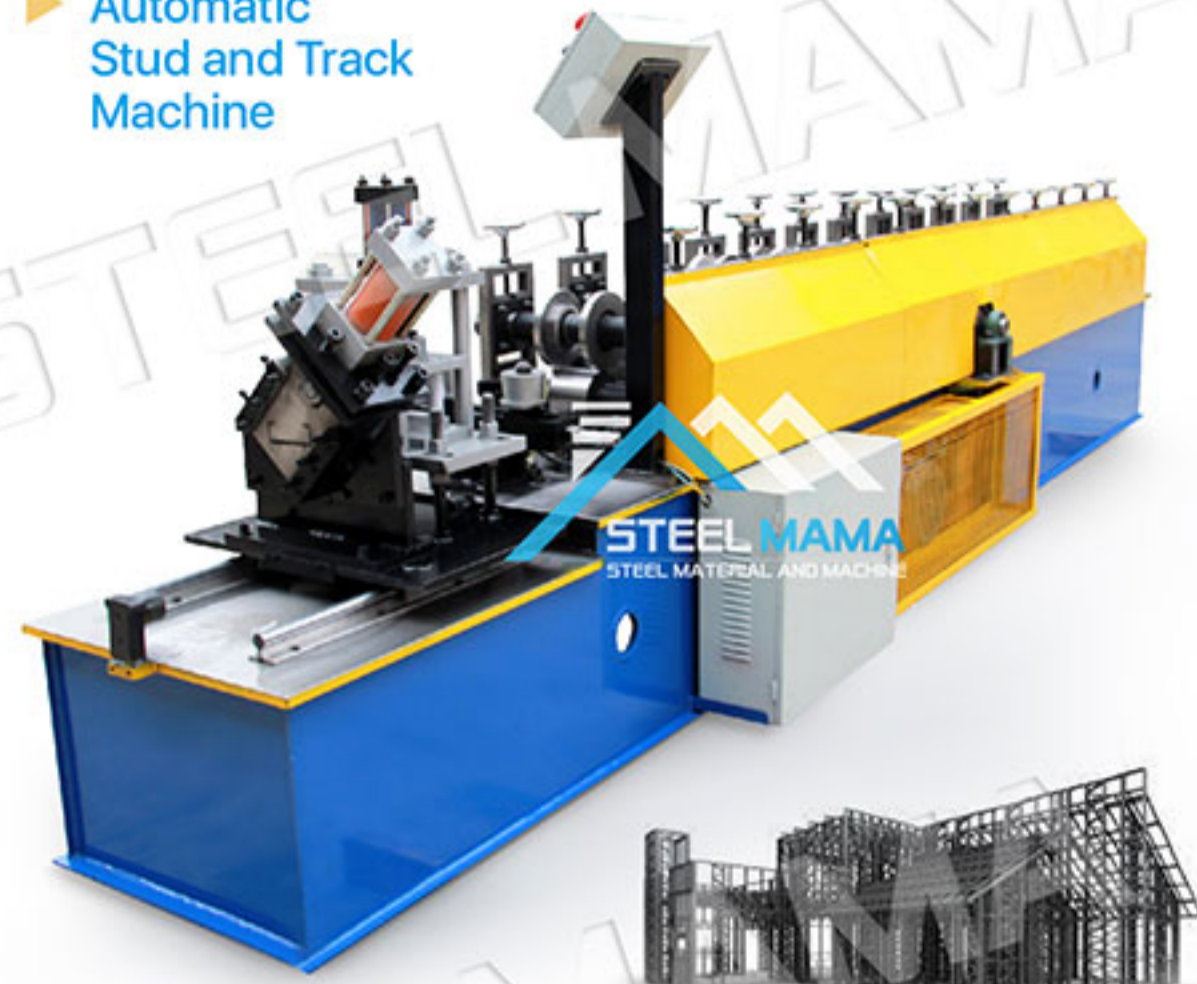
Euro Type ▶
Shutter Door Machine



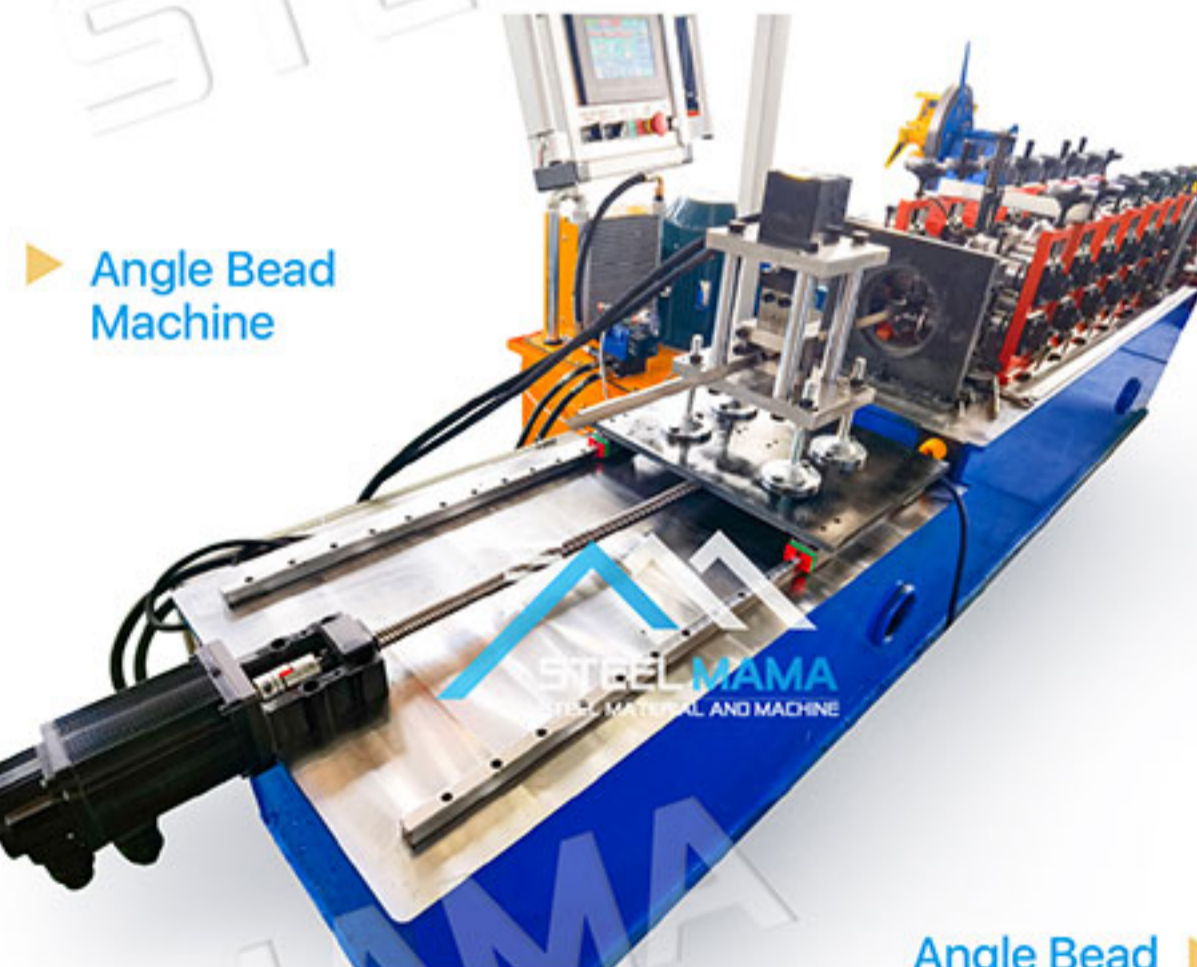
Double Line ▼



▶ Automatic Stud and Track Machine



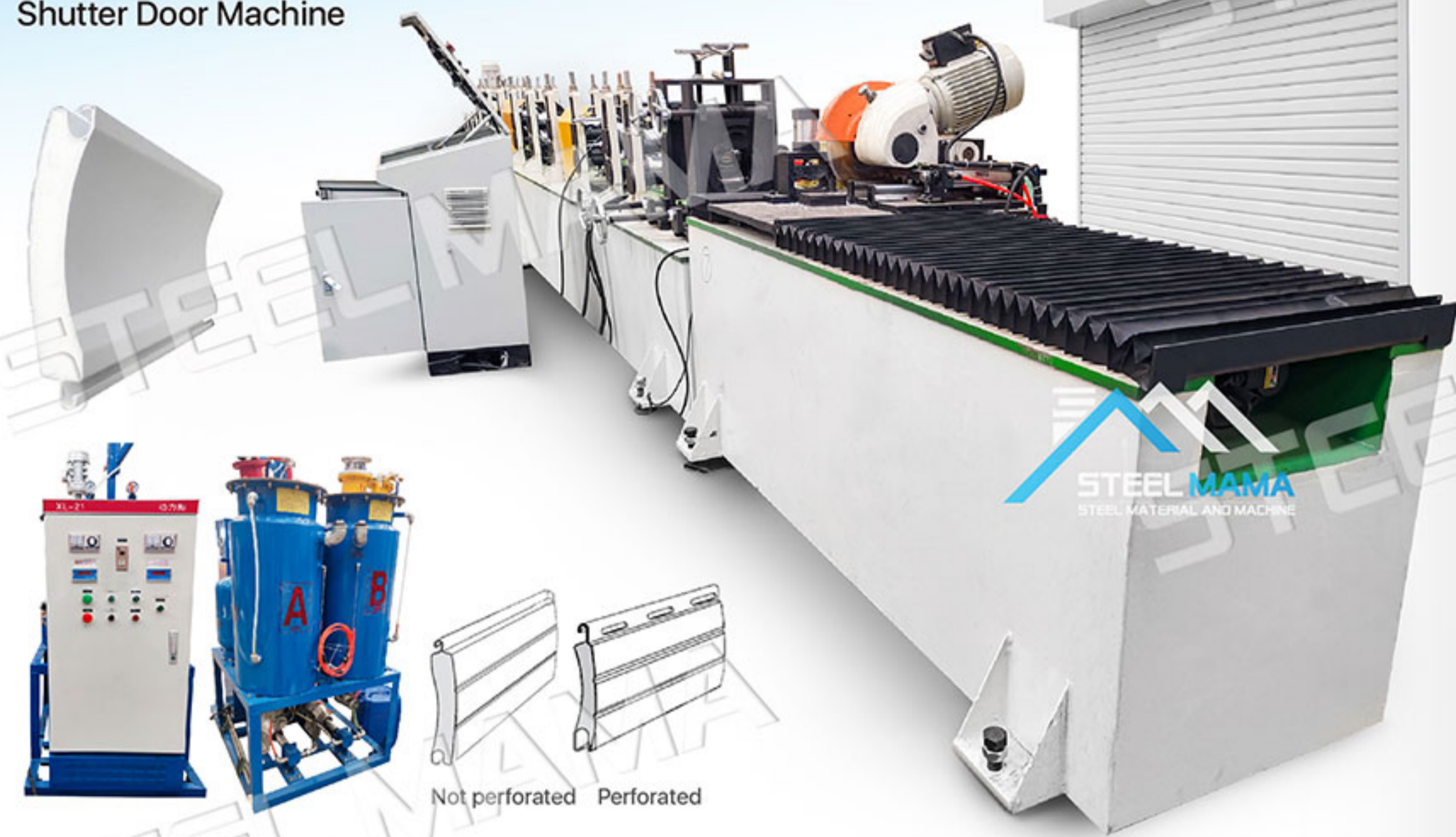
▶ Light Gauge Steel Machine



▶ Angle Bead Machine

▶ Angle Bead Machine

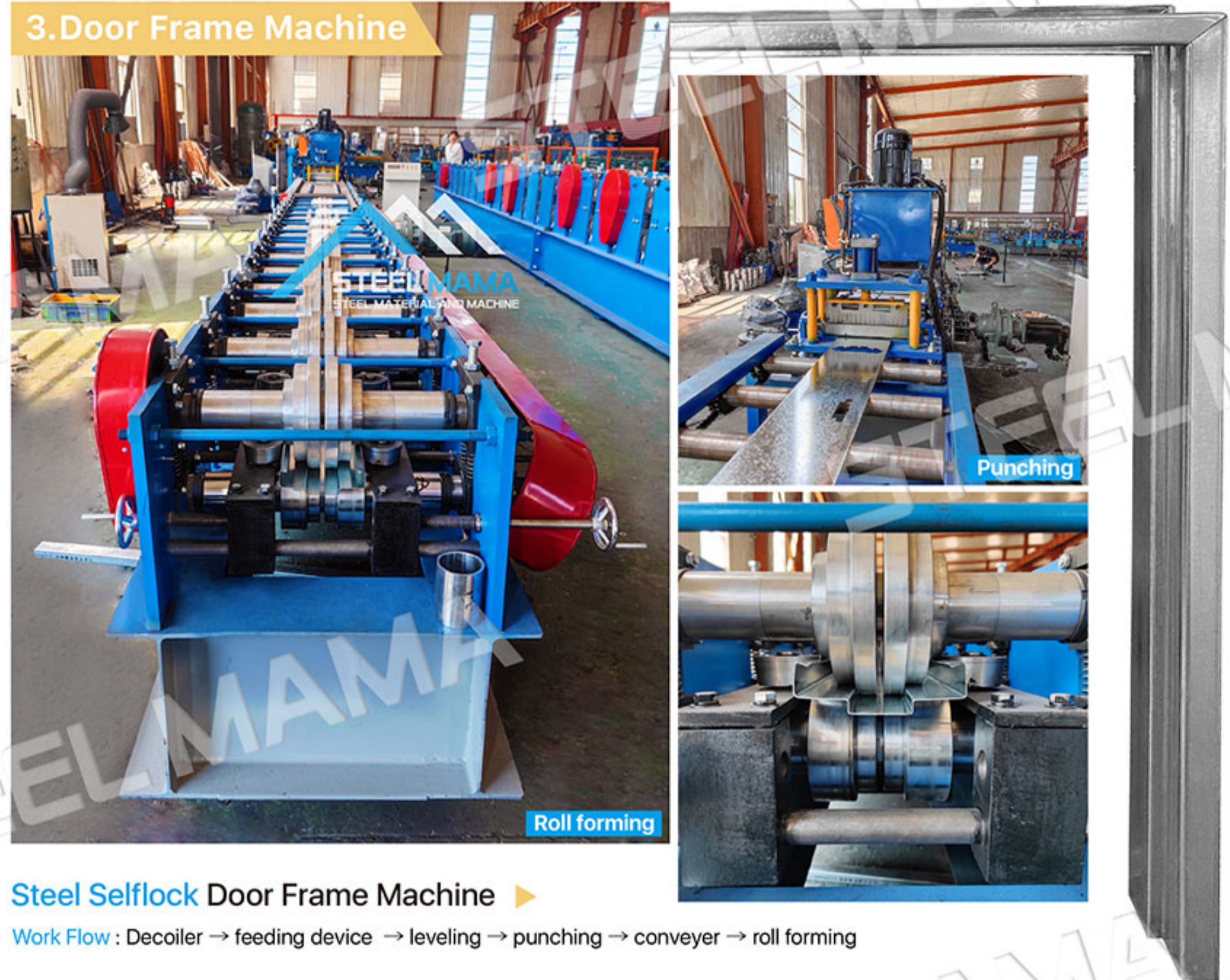
PU
Shutter Door Machine



2. Garage Door Panel Machine



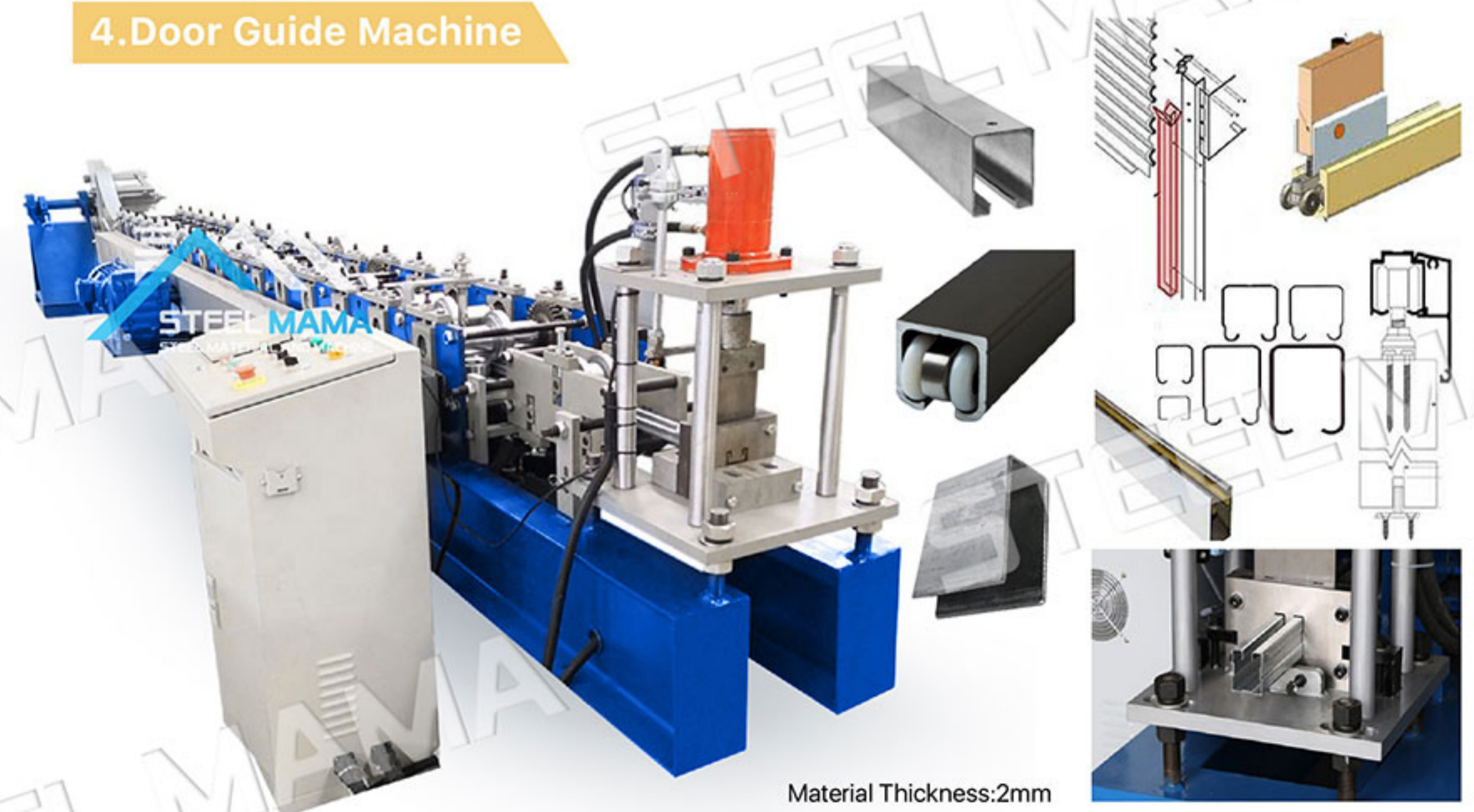
3. Door Frame Machine



Steel Selflock Door Frame Machine

Work Flow : Decoiler → feeding device → leveling → punching → conveyer → roll forming

4. Door Guide Machine

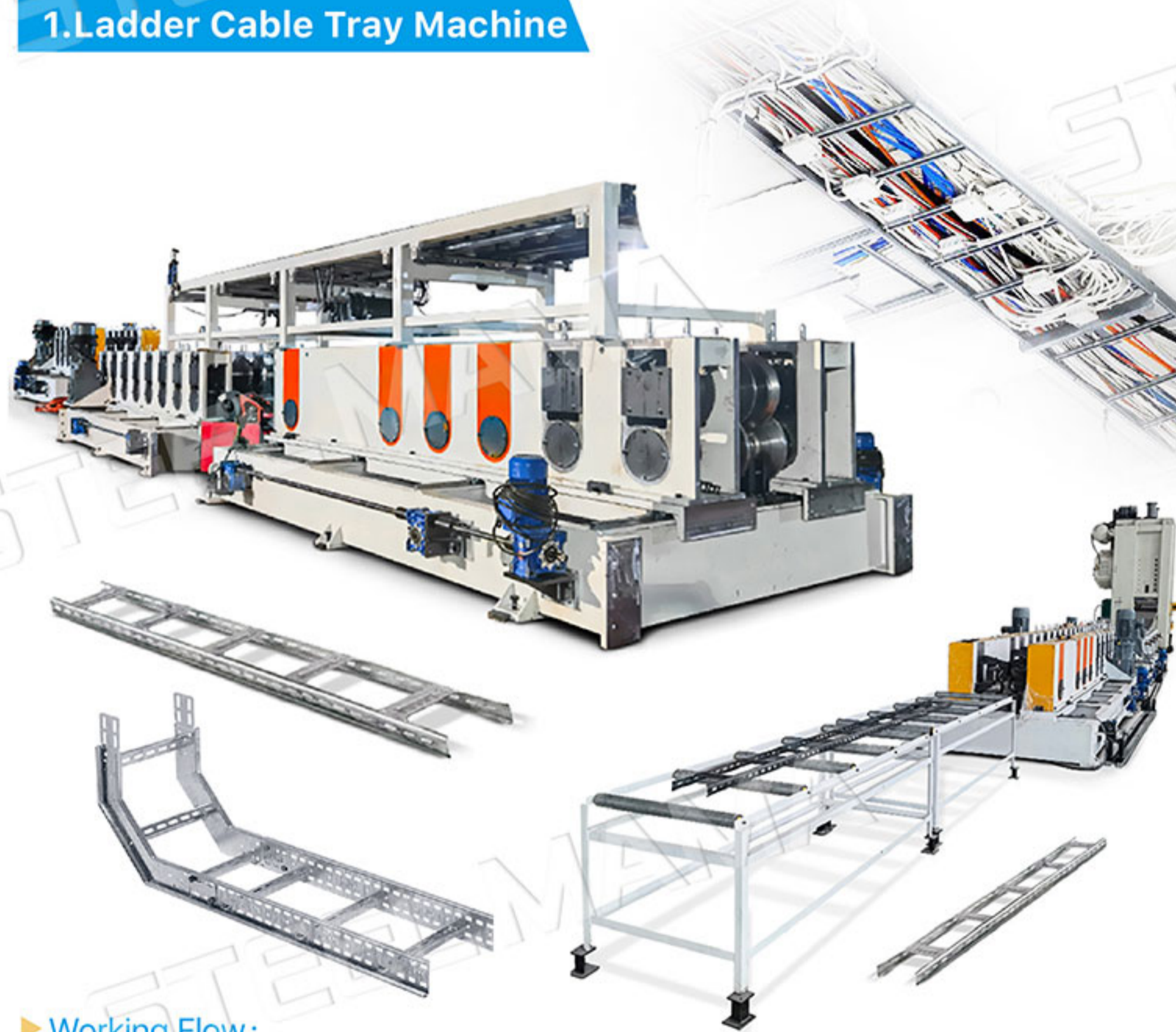


CABLE TRAY

ROLL FORMING MACHINE

A cable tray system used to support insulated electrical cables used for power distribution and control and communication as an alternative to open wiring or electrical conduit systems.

1. Ladder Cable Tray Machine



▶ Working Flow:

Decoiler → Leveler → Punching & Feeding → Cutter → Roll Forming Machine



2. Perforated Cable Tray



3. Cable Trunking Systems

This Trunk Cable Tray Roll Forming Machine are designed to produce the different sizes with automatic adjusting. The steel cable trunking roll forming machine is combined and adjustable, one set of combined rollers complete all cable tray products.



4. Solid Bottom Cable Tray

Solid-bottom Cable trays (RACEWAY CABLE TRAY) for fiber-optic cable installations where drooping of cables may affect system performance, solid-bottom (non-ventilated) cable trays are preferred.



5. Trough Cable Tray

Trough Tray is a cable tray consisting of ventilated or solid bottom contained within longitudinal side members.

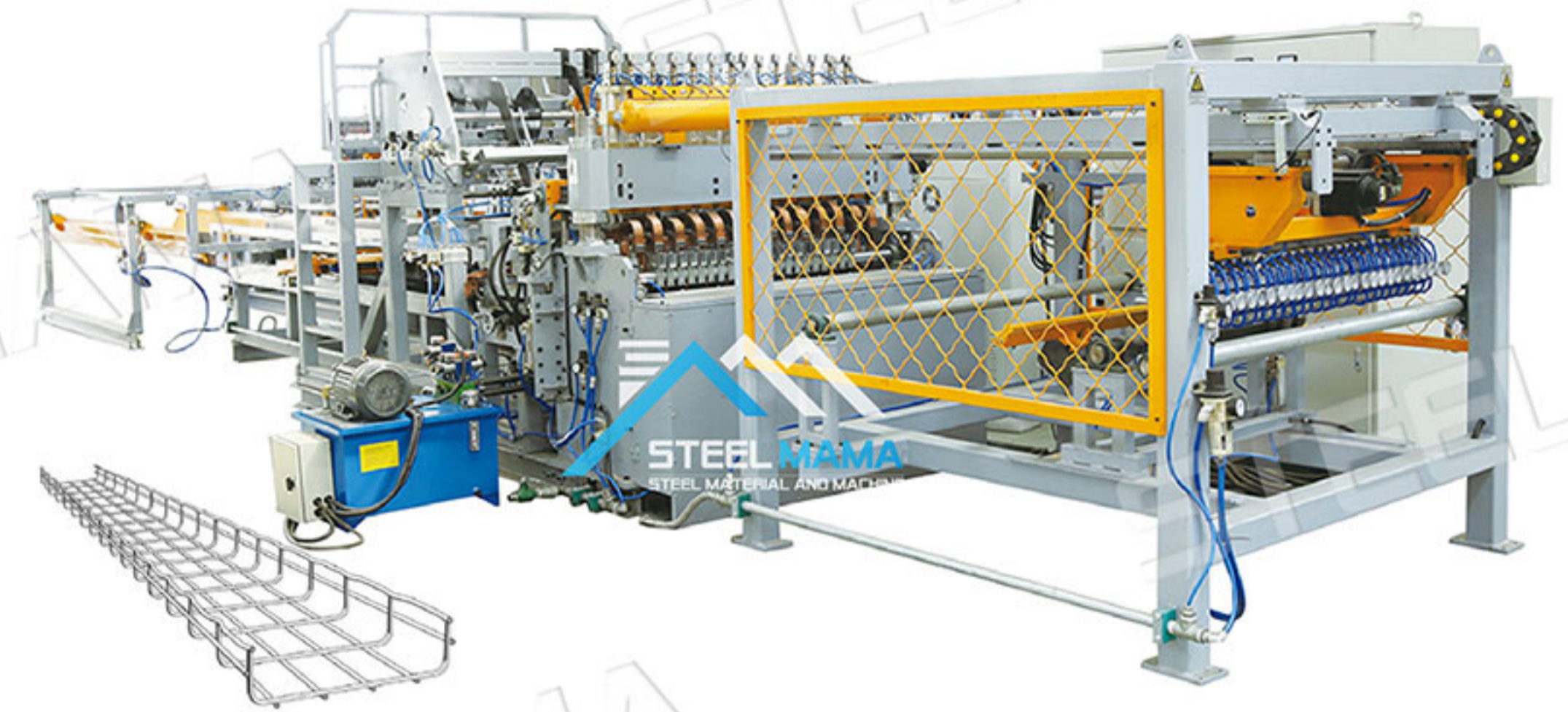


6. Channel Cable Tray

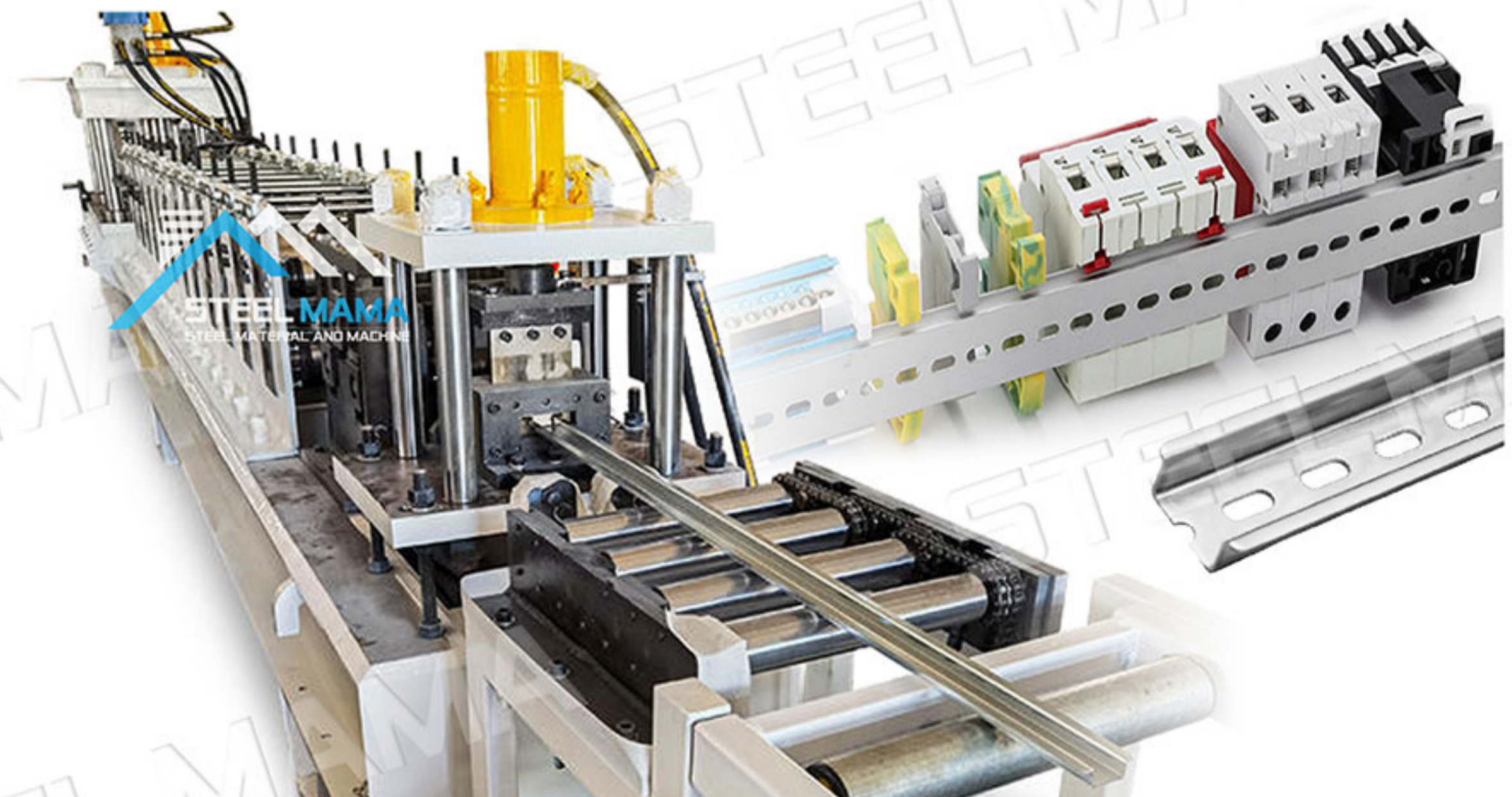


7. Cable Tray Cover Forming Machine

7. Cable Tray Wire Mesh Machine



8. Din Rail Channel Machine



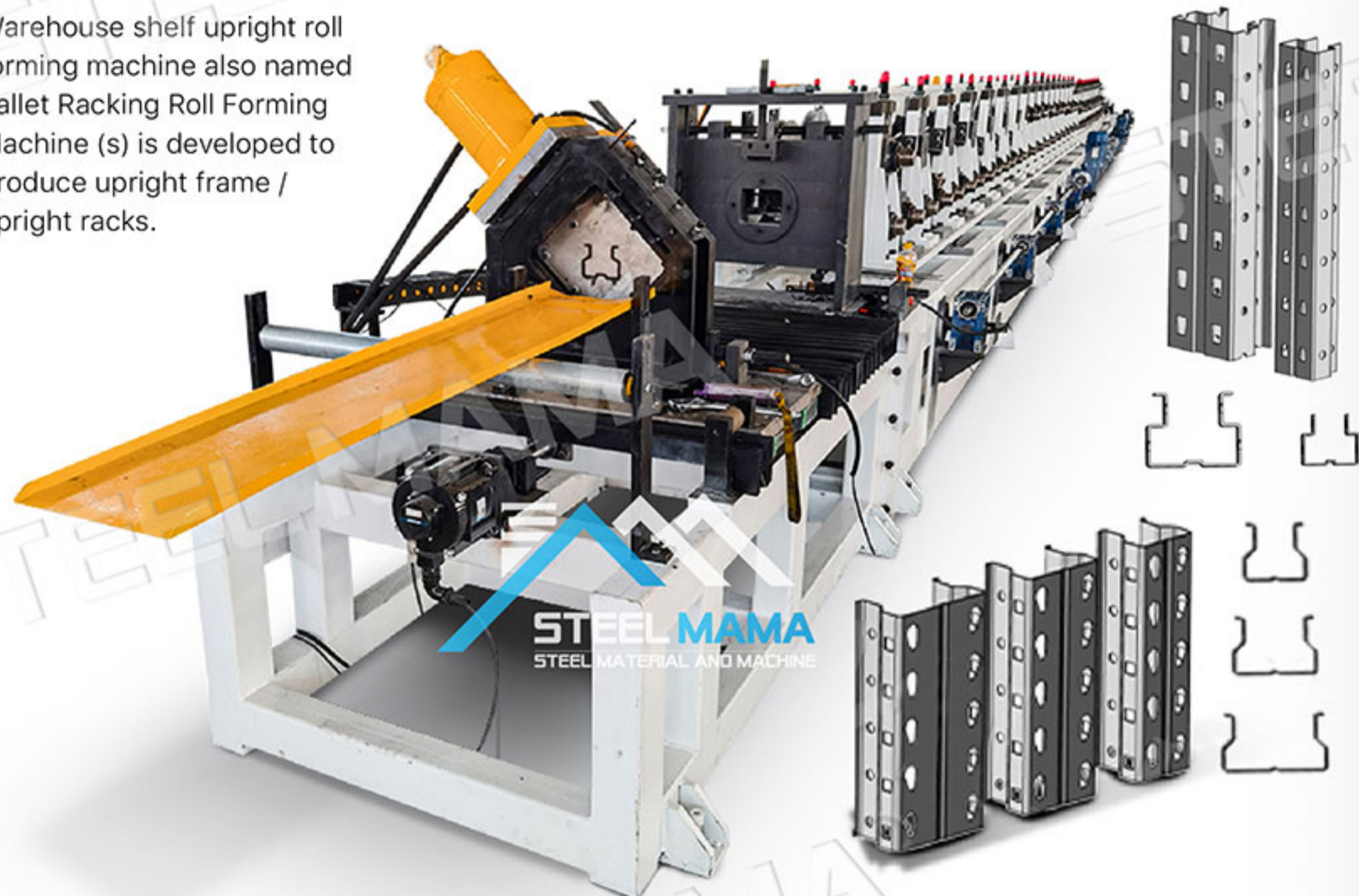


STORAGE RACK

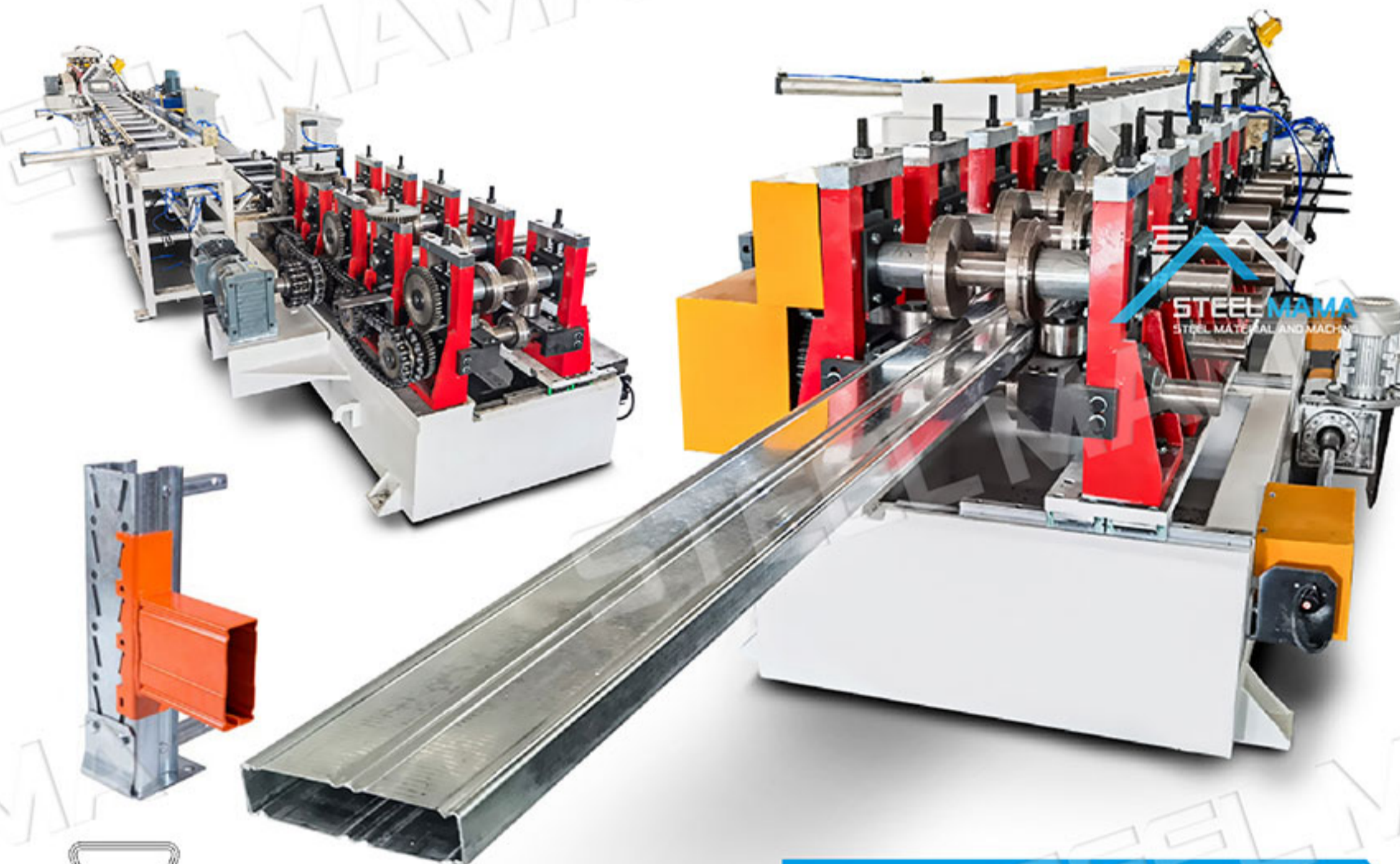
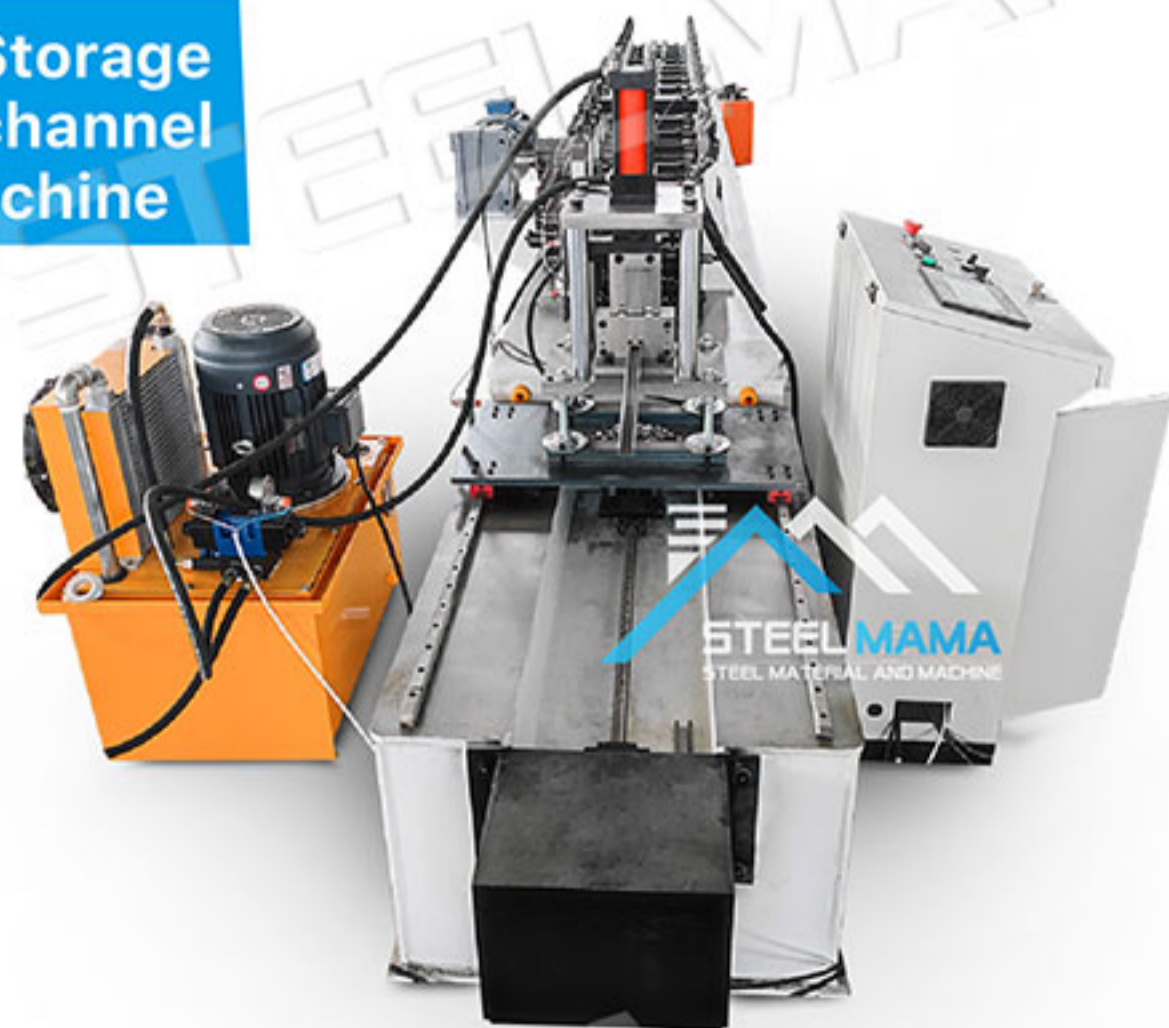
ROLL FORMING MACHINE

1. Storage Upright Machine

Warehouse shelf upright roll forming machine also named Pallet Racking Roll Forming Machine (s) is developed to produce upright frame / upright racks.



2. Storage C channel Machine



3. Storage Box Beam Machine

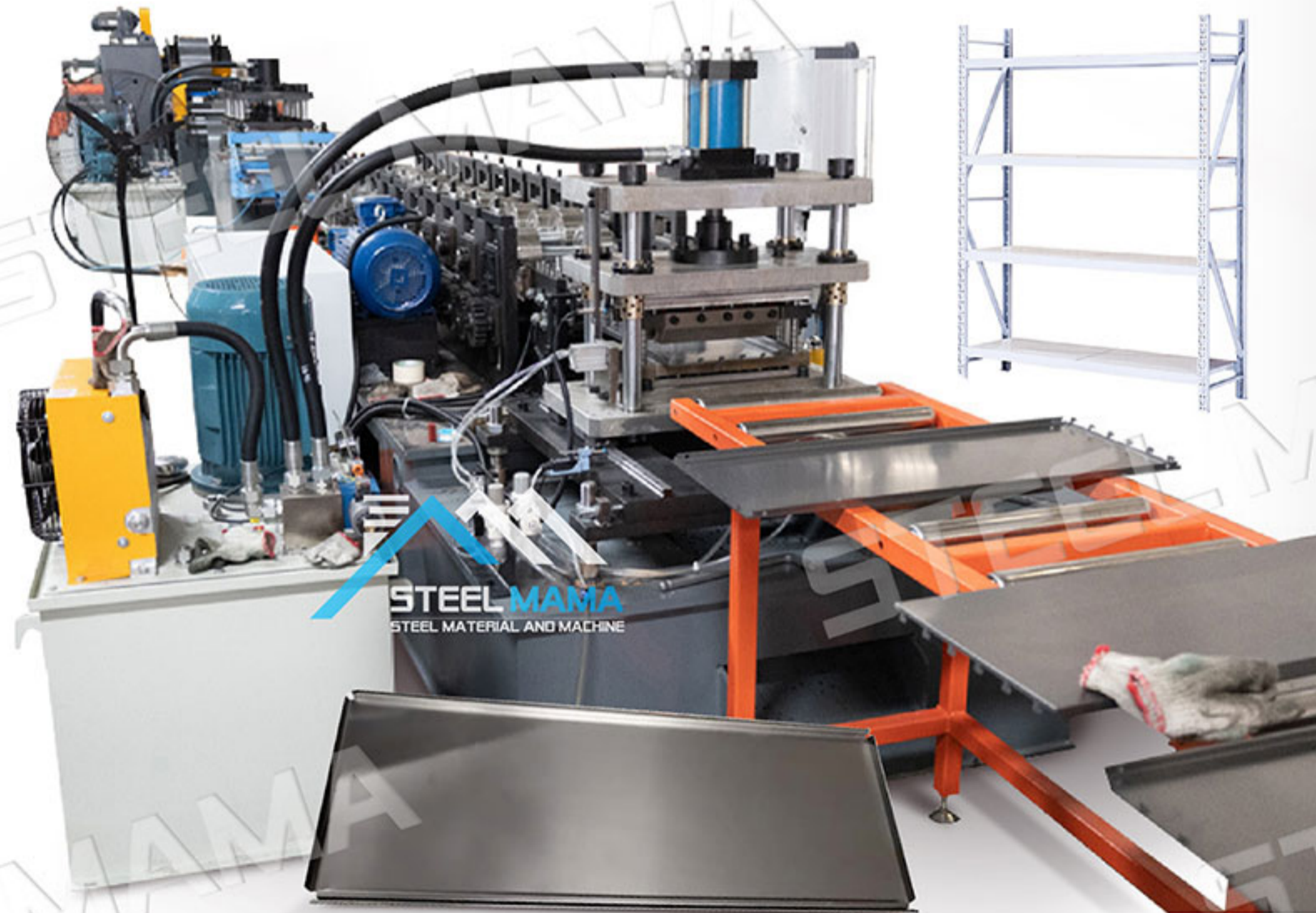
Box beam roll forming machine is developed to produce the beam which is fixed between the upright racks. It normally have two types:
(1) both C beams are roll formed on a roll forming machine then seamed in a combined roll former to get a box beam; (2) one beam is formed on a roll forming machine directly to get a box beam.

4.Box Beam Welding Machine

This model is suitable for welding the beams which requirements to welding four lines of each end . The four welders operate simultaneously to complete the work at once,it is high efficiency.



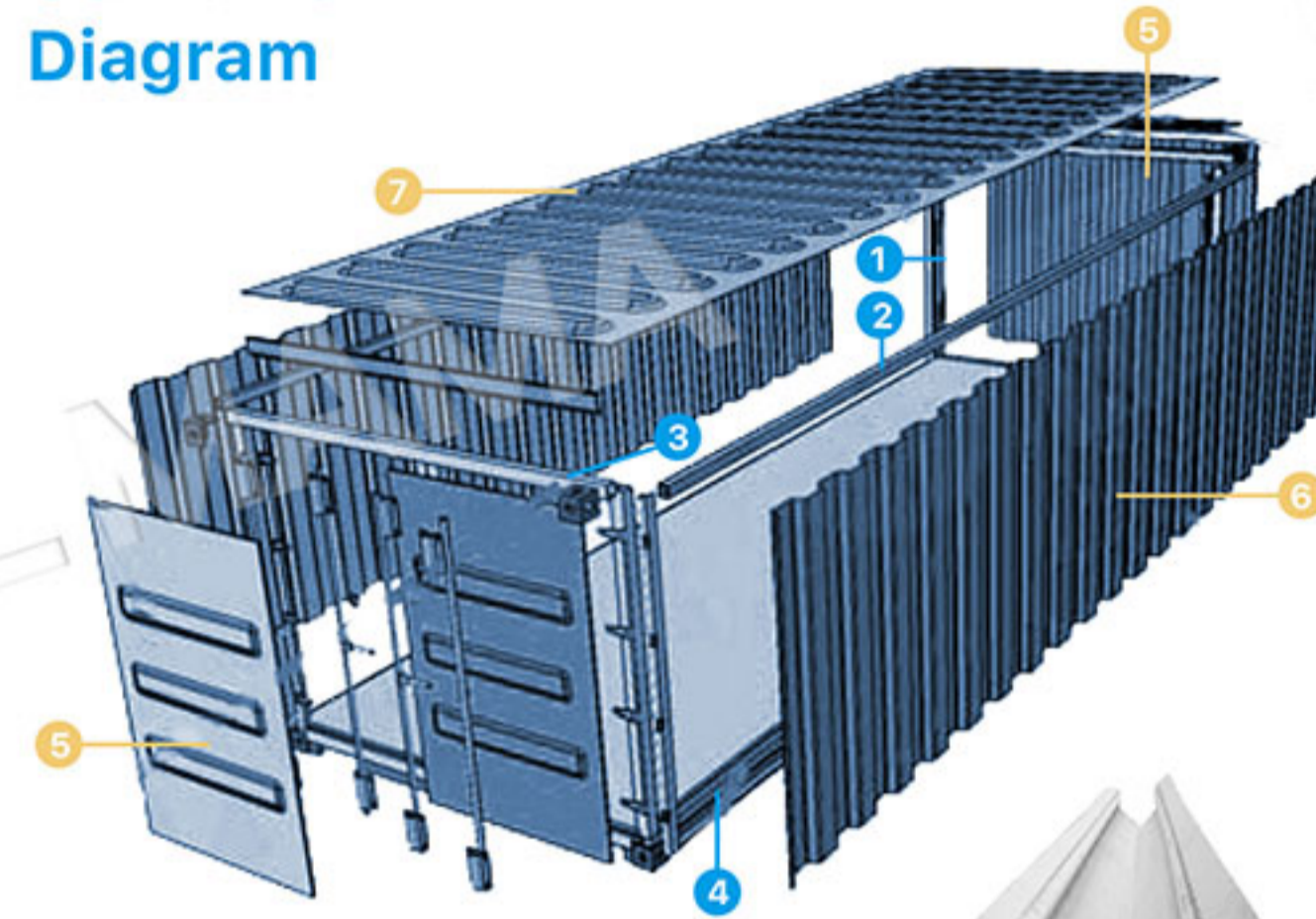
5.Storage Shelf Panel Machine



CONTAINER

ROLL FORMING MACHINE

Container Diagram



1 Front corner post Machine

2 Square Pipe

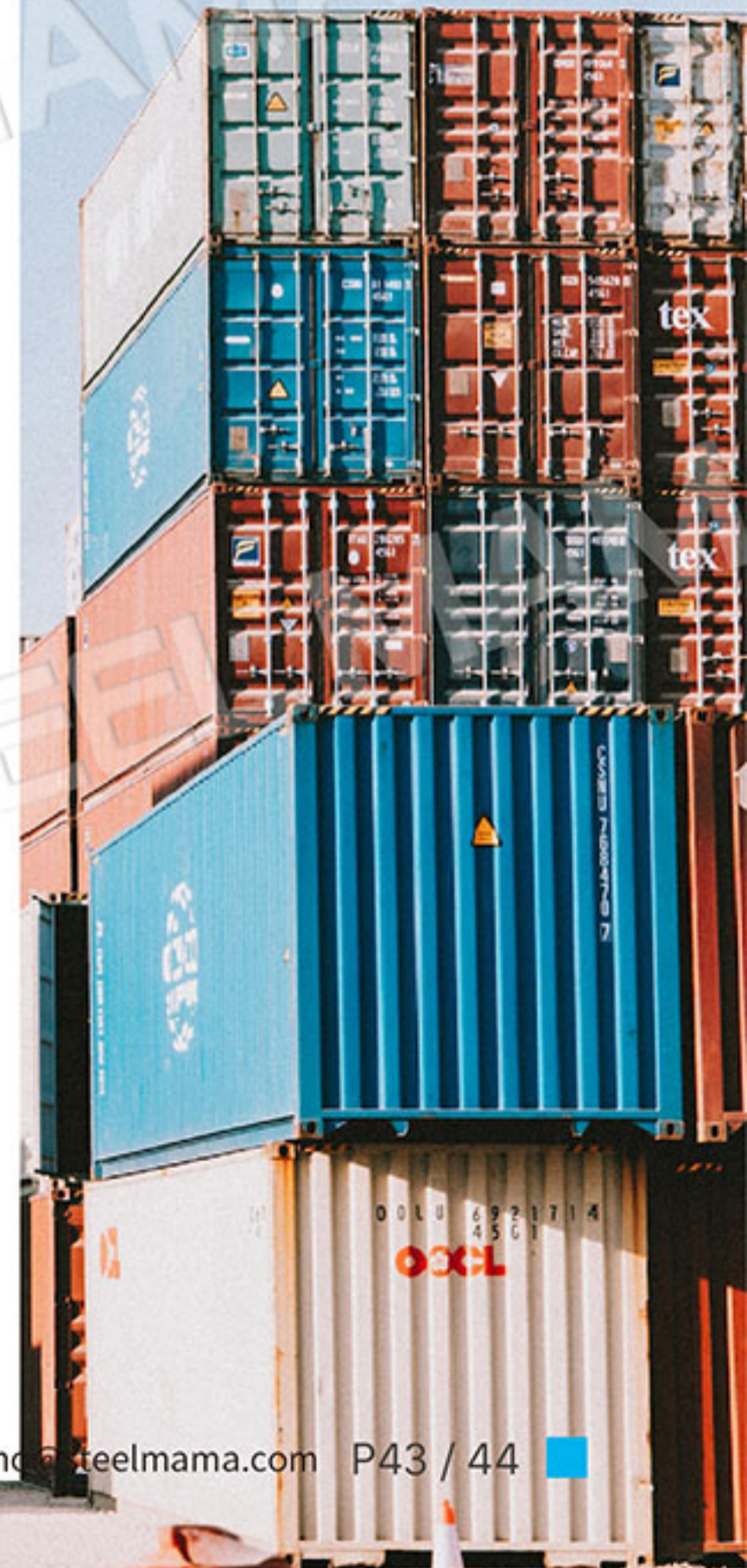
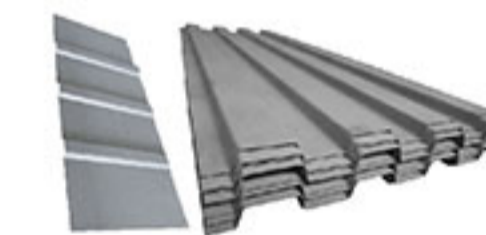
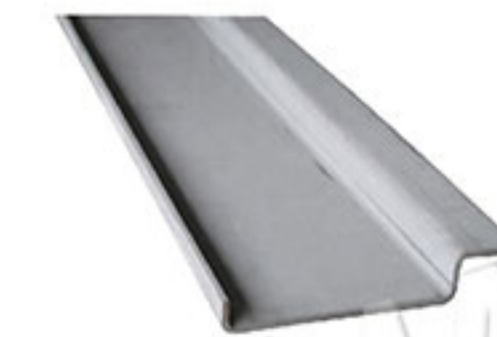
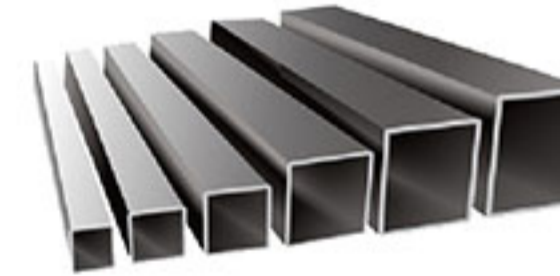
3 Rear Corner Post

4 U channel

5 Door panel Machine

6 Container Side Panel

7 Container Roof Panel



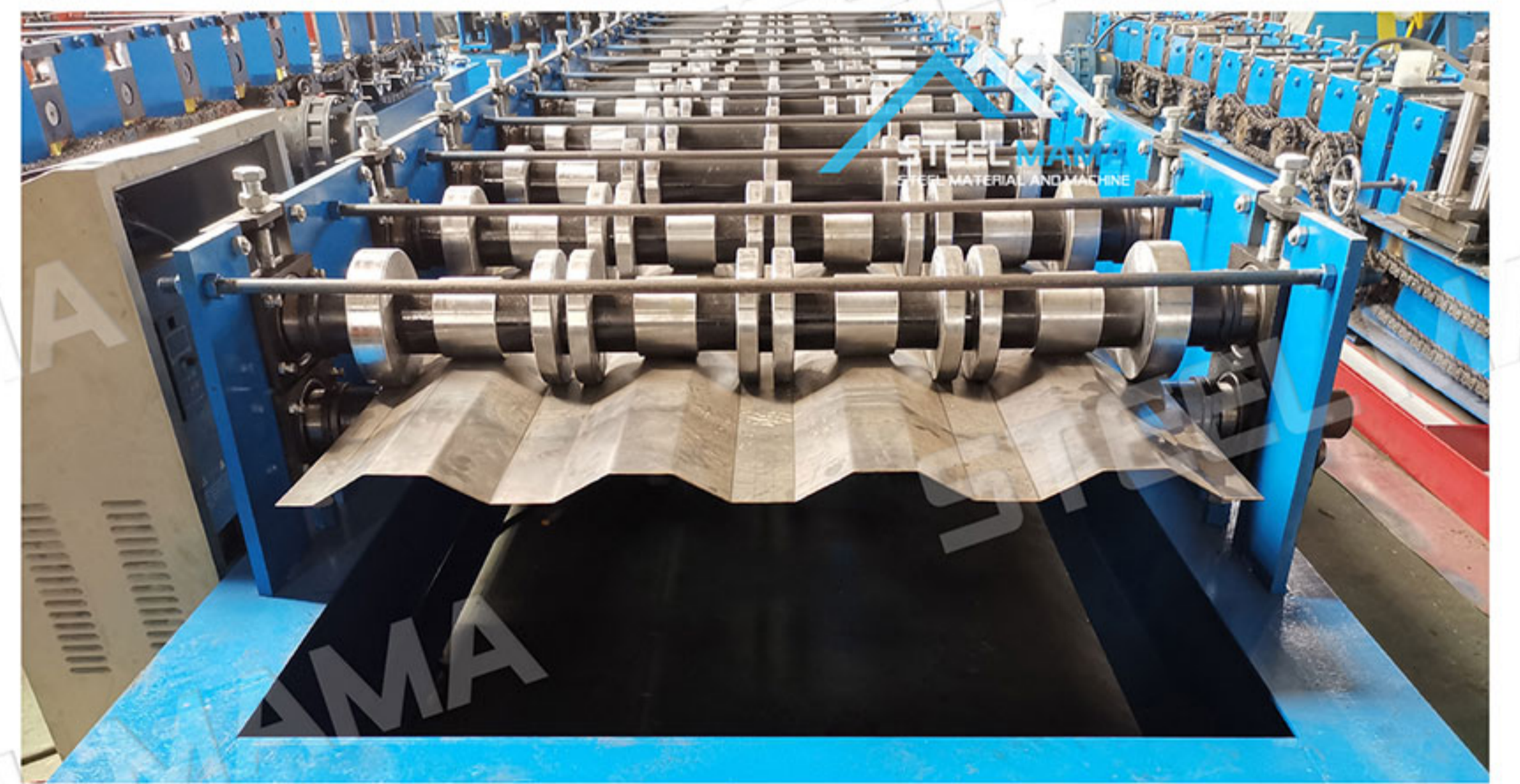
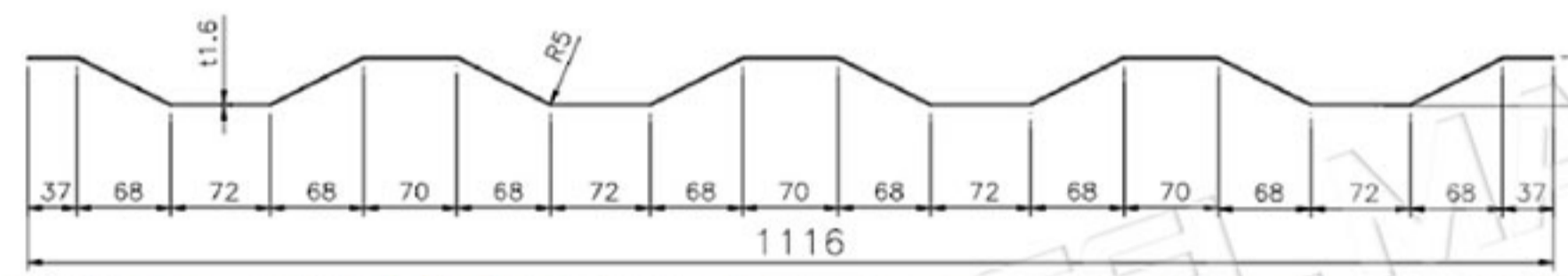
Container Corner Post Machine



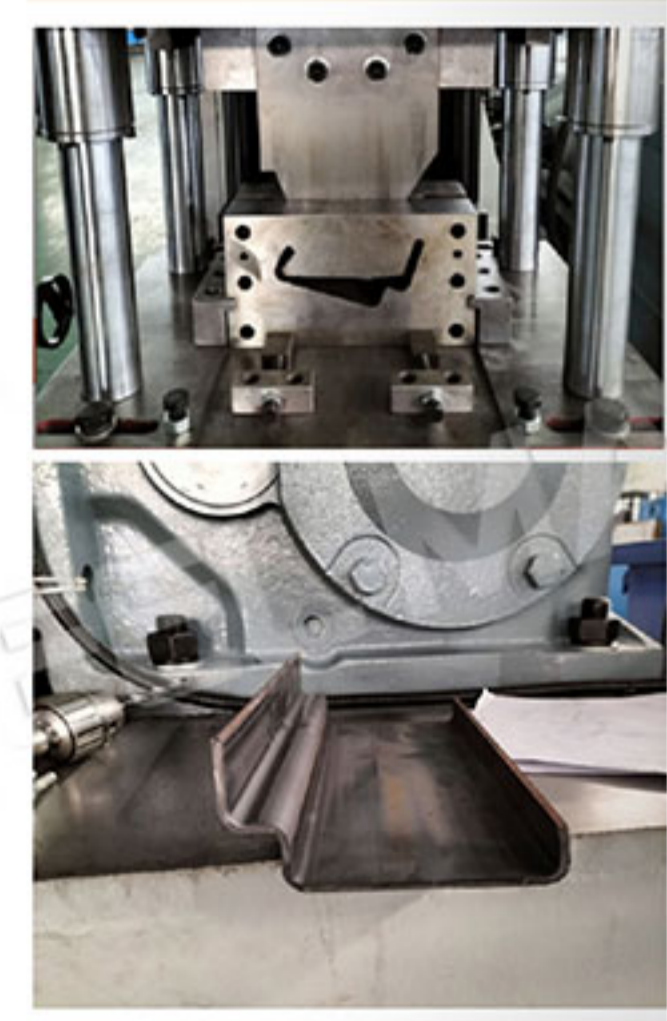
Door Panel Machine



Container Side Panel Machine

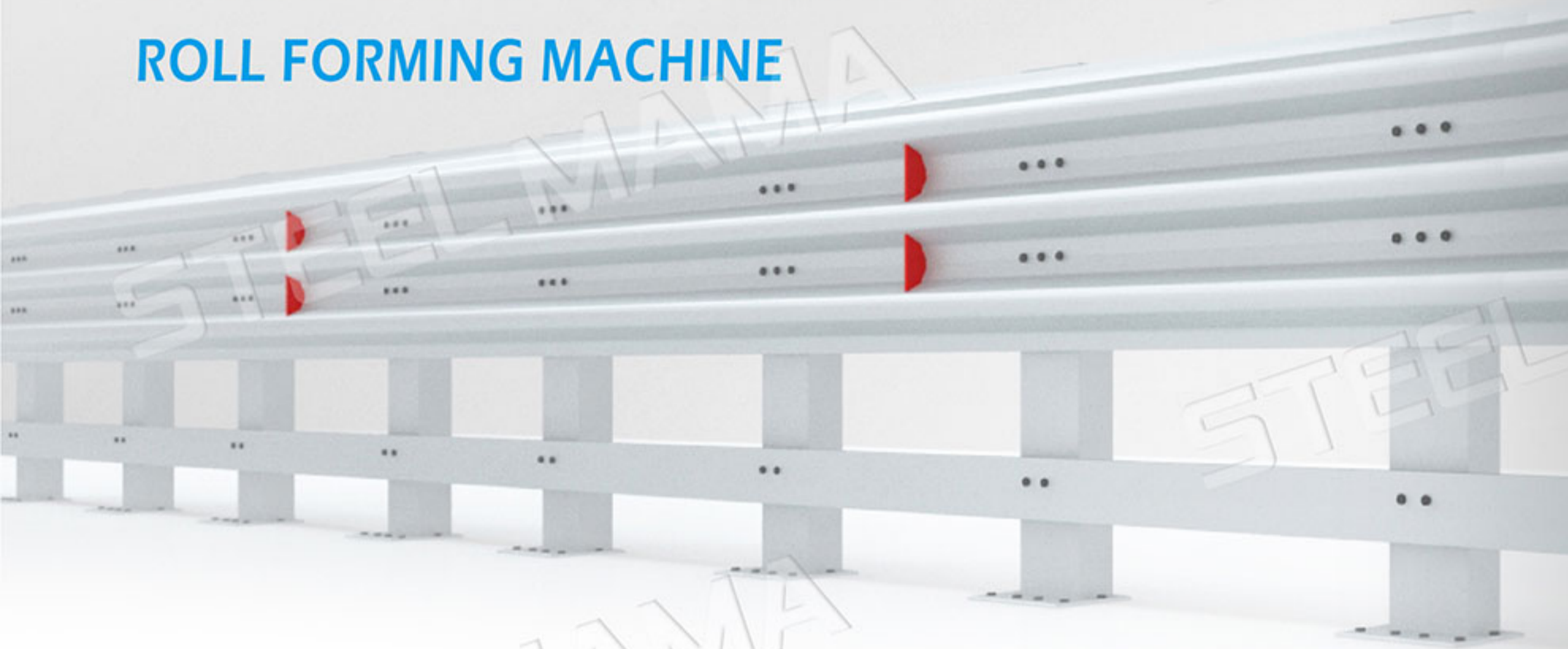


Rear Corner Post Machine

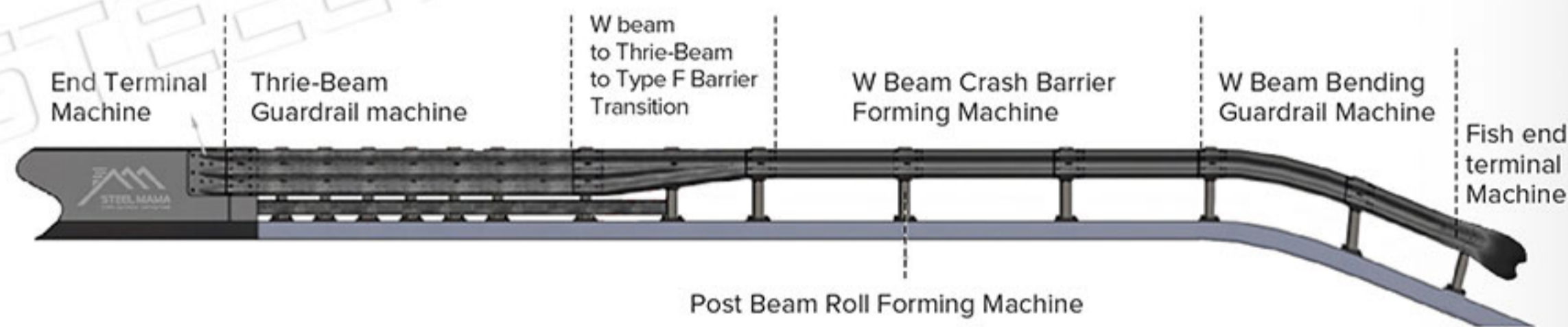


HIGHWAY GUARDRAIL

ROLL FORMING MACHINE



The Highway Guardrail Production Line



For those who want to establish a complete factory of the crash barrier, we suggest considering about 4 lines:

- 2 wave and 3 wave crash barrier forming machine with punching or interchangeable W & thrie beam guardrail roll forming machine
- Crash barrier bending machine
- End Terminal Pressing Machine
- C/U post & Sigma beam - roll forming line with punching

Crash Barrier Roll Forming Machine

STEELMAMA supplies and manufactures Steel Beams For Expressway guardrails according to International Standards. We have a full range of Roll Forming Machines for Guardrail System. For further question or technical detail feel free to contact our professional engineering team.

Several Types Of Guardrails Machines.

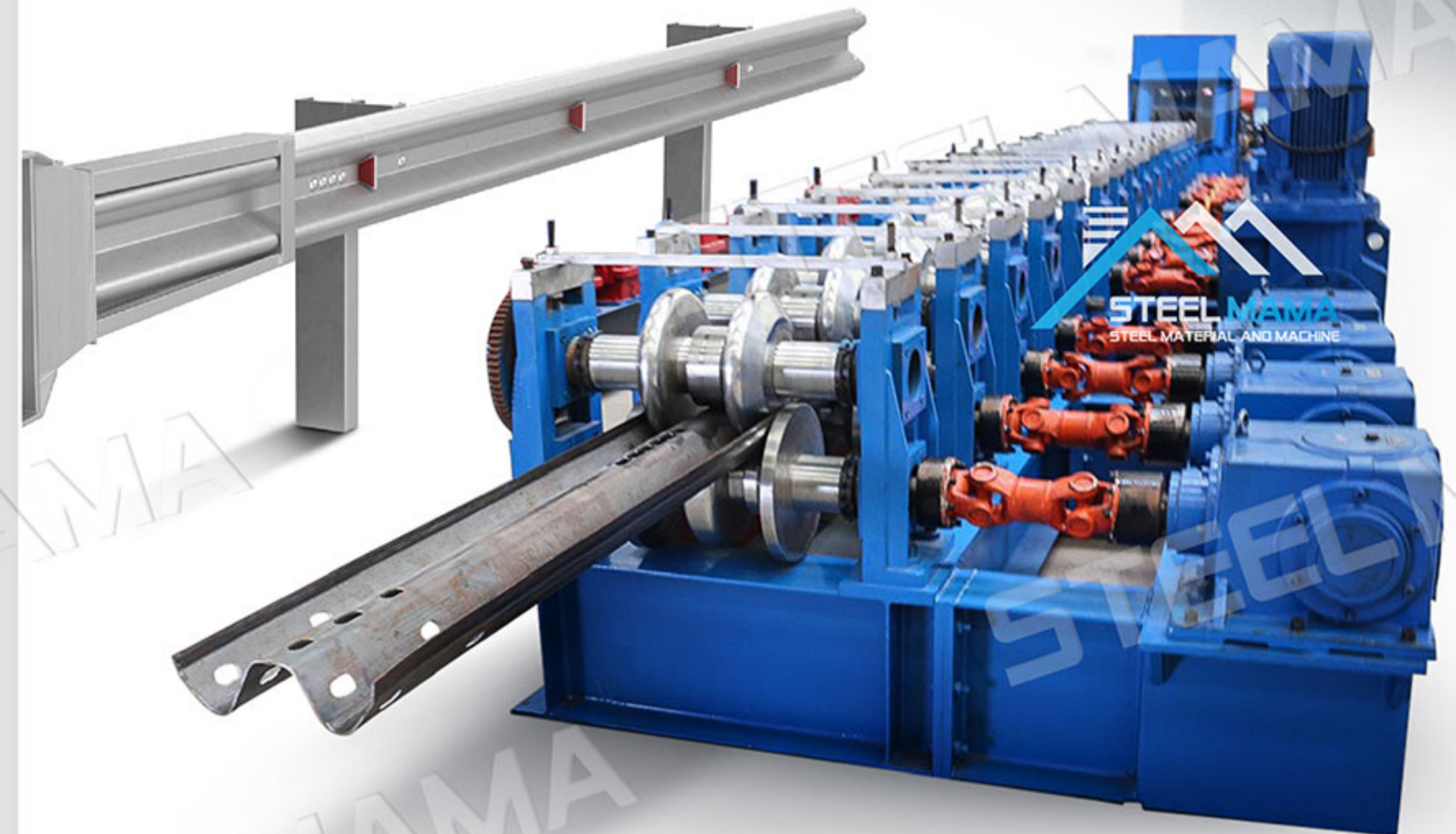
Type A: Roll Forming Machine for W Beam Guardrail-2 wave.

Type B: Roll Forming Machine for Thrie Beam Guardrail - 3 wave.

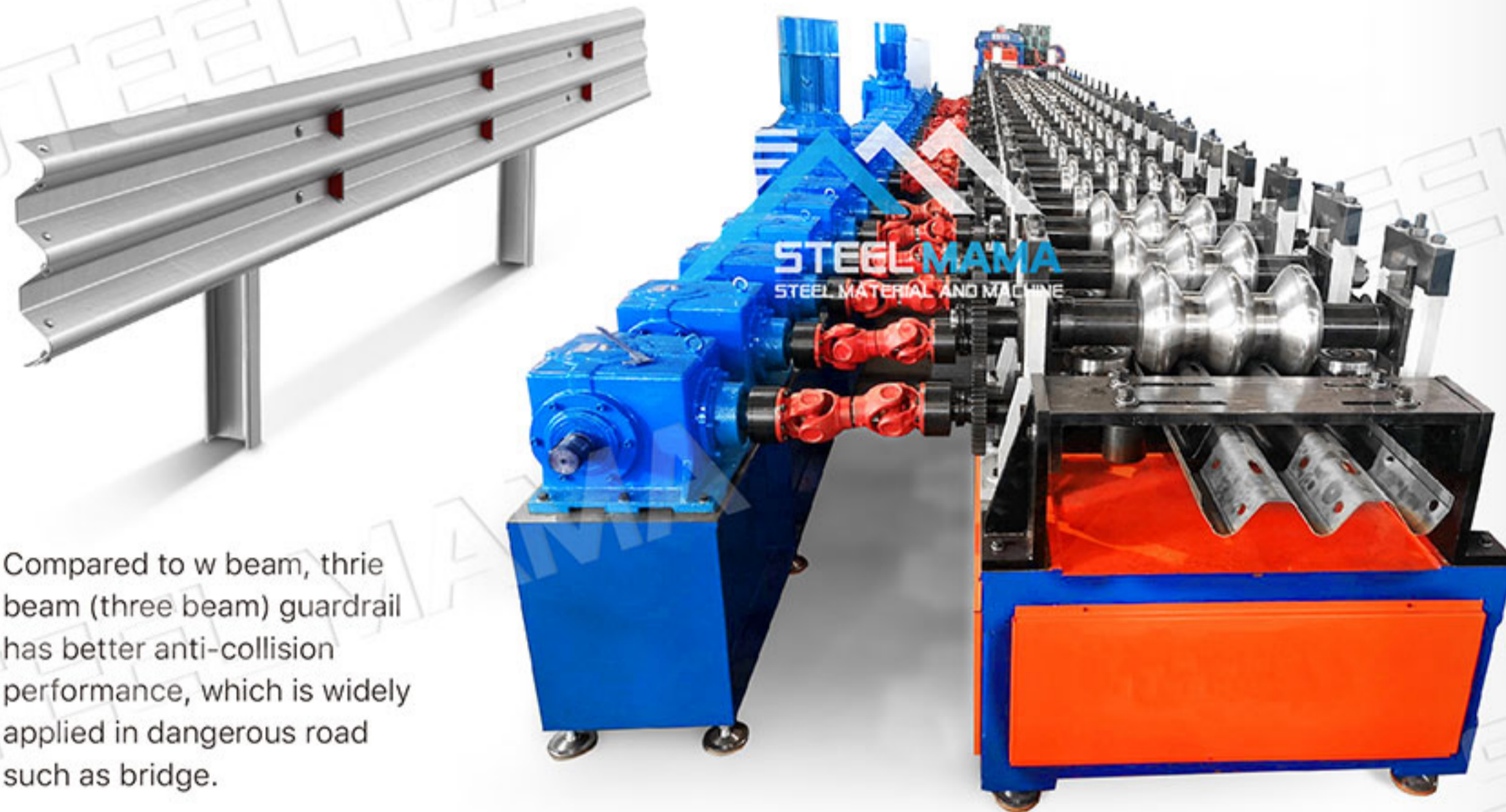
Type C: Interchangeable roll forming machine for both W beam guardrails and Thrie Guardrails.

01.W Beam Guardrail Machine

The most common type of Guardrail used now is W-Beam. also called two waves guardrail.



02.Thrie Beam Guardrail Roll Forming Machine



Compared to w beam, thrie beam (three beam) guardrail has better anti-collision performance, which is widely applied in dangerous road such as bridge.

03.Interchangeable W & Thrie Beam Guardrail Roll Forming Machine

This interchangeable highway guardrail roll forming machine are commonly required when customers need to produce w beam and thrie beam or 2 wave and 3 wave crash barriers , W 2 in 1 Guardrail Roll Forming Machine Is designed as two waves or three waves profiles in one machine, just need to add some stations at the end of the machine.



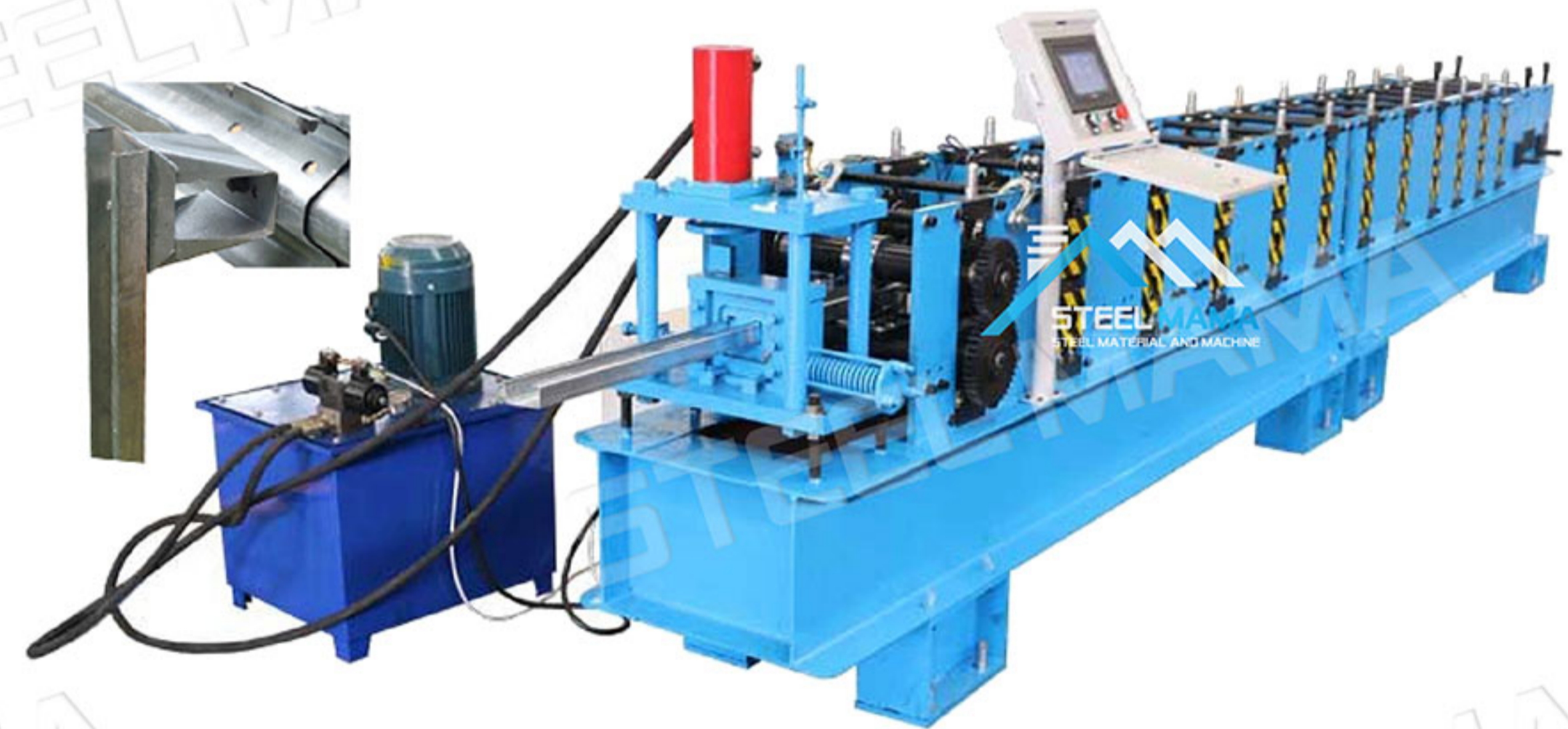
Post Beam Roll Forming Machine

Guardrail post beam, as a very important part of highway guardrail, is to be broken into the foundation and support the steel beam, which usually determines the performance of guardrail.there are several types of posts that our machine can produced.



C Post U Post Σ-Sigma Post Round Post Square Post H Post

01.C Post Roll Forming Machine



02.U Post Beam Roll Forming Machine



03. Σ Sigma Post Beam Roll Forming Machine



04. Other Post Making Machine



Peach post machine

Fence post machine

Vineyard post roll forming machine

Crash Barrier Bending Machine

Highway Guardrail Bending Machine (also called road safety barrier bending machine, highway guard rail curving machine, Traffic Guard Rail Elbow Bending Machine, W beam bending machine) is used to make the straight highway guard-rail curving, so that when the road running around, the guardrail can put accordingly.



End Terminal Pressing Machine

The guardrail end terminals are designed to reduce damage to the vehicle and protect the lives of its occupants. End terminal need to be installed at each opening or at the end of a section of road.



W Beam Terminal Pressing Machine





PIPE AND TUBE ROLL FORMING MACHINE

High Frequency Welding Tube Machine



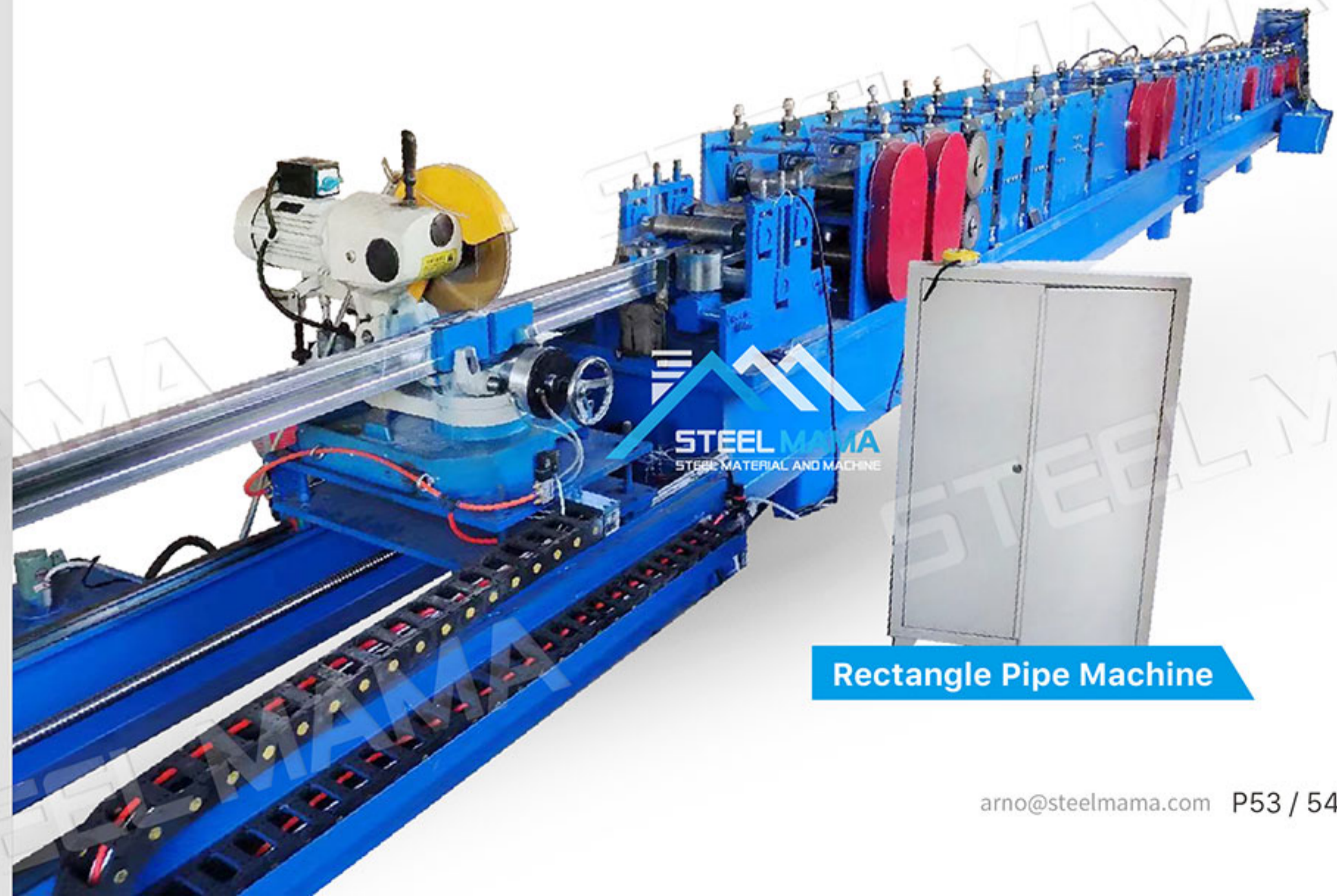
Laser Pipe Welding Machine



Seaming Pipe Machine



Rectangle Pipe Machine

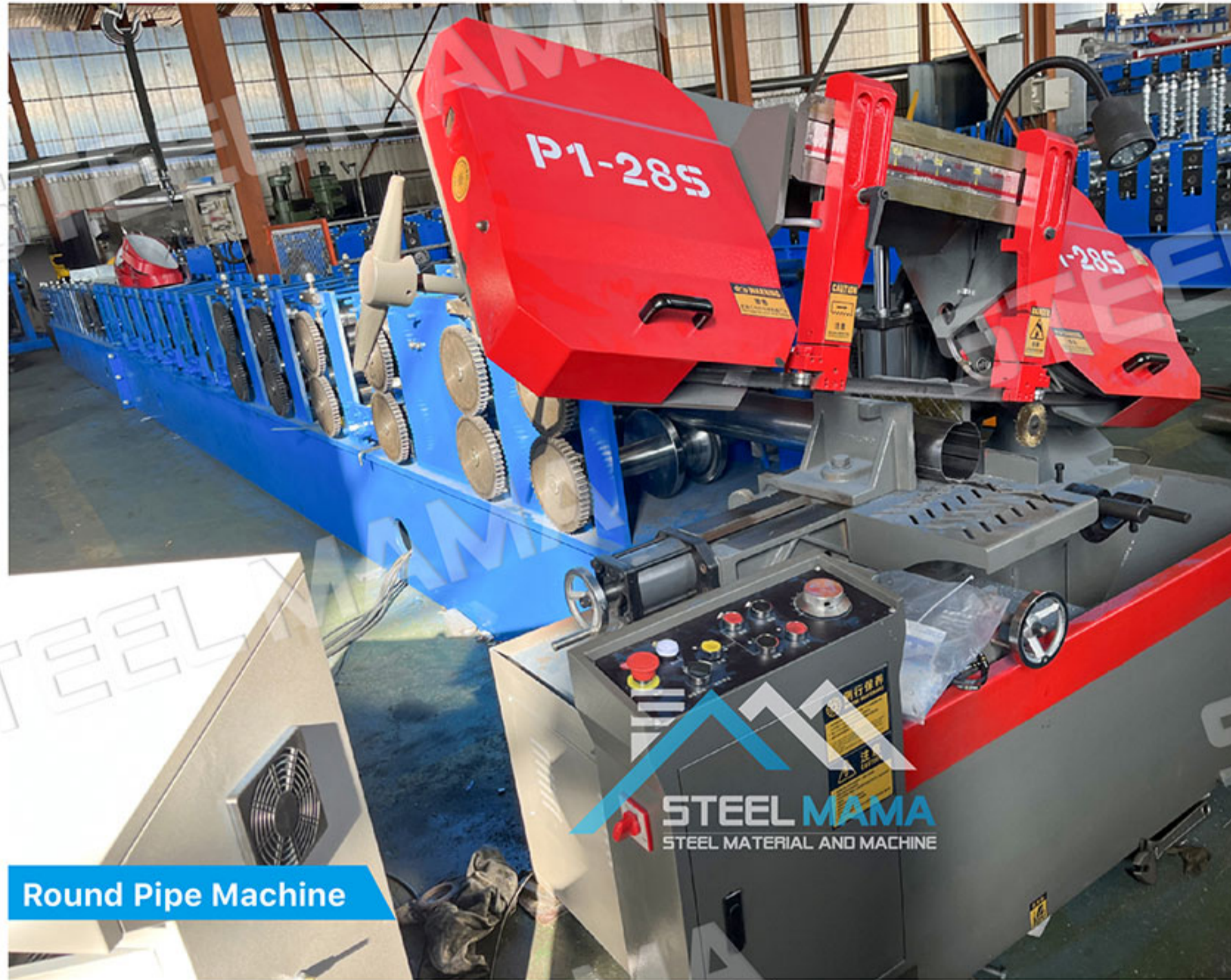
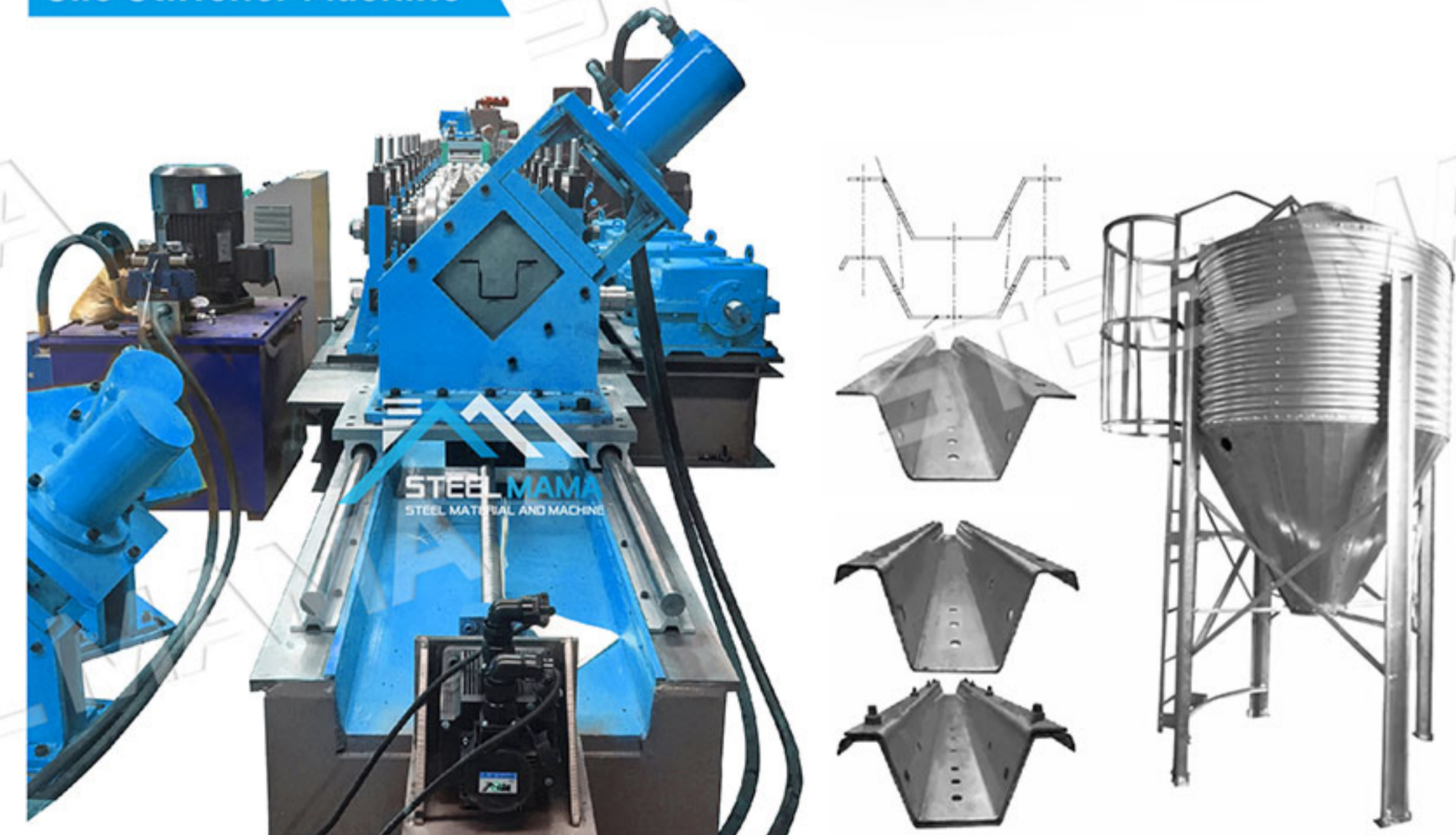


SILO SHEET ROLL FORMING MACHINE

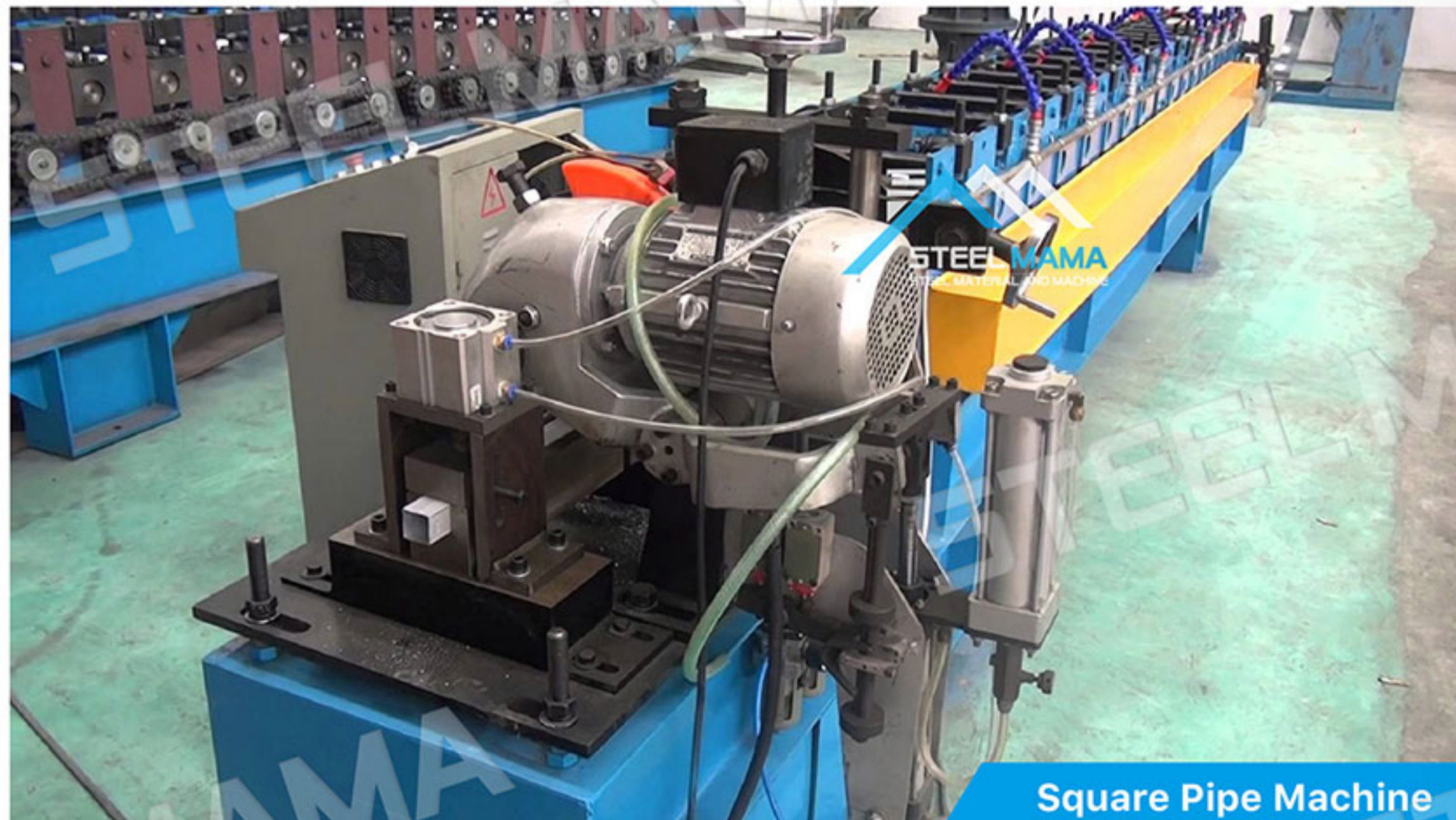
Silo Sheet Machine



Silo Stiffener Machine



Round Pipe Machine



Square Pipe Machine

SLITTER AND CUT TO LENGTH LINE

Slitter Line

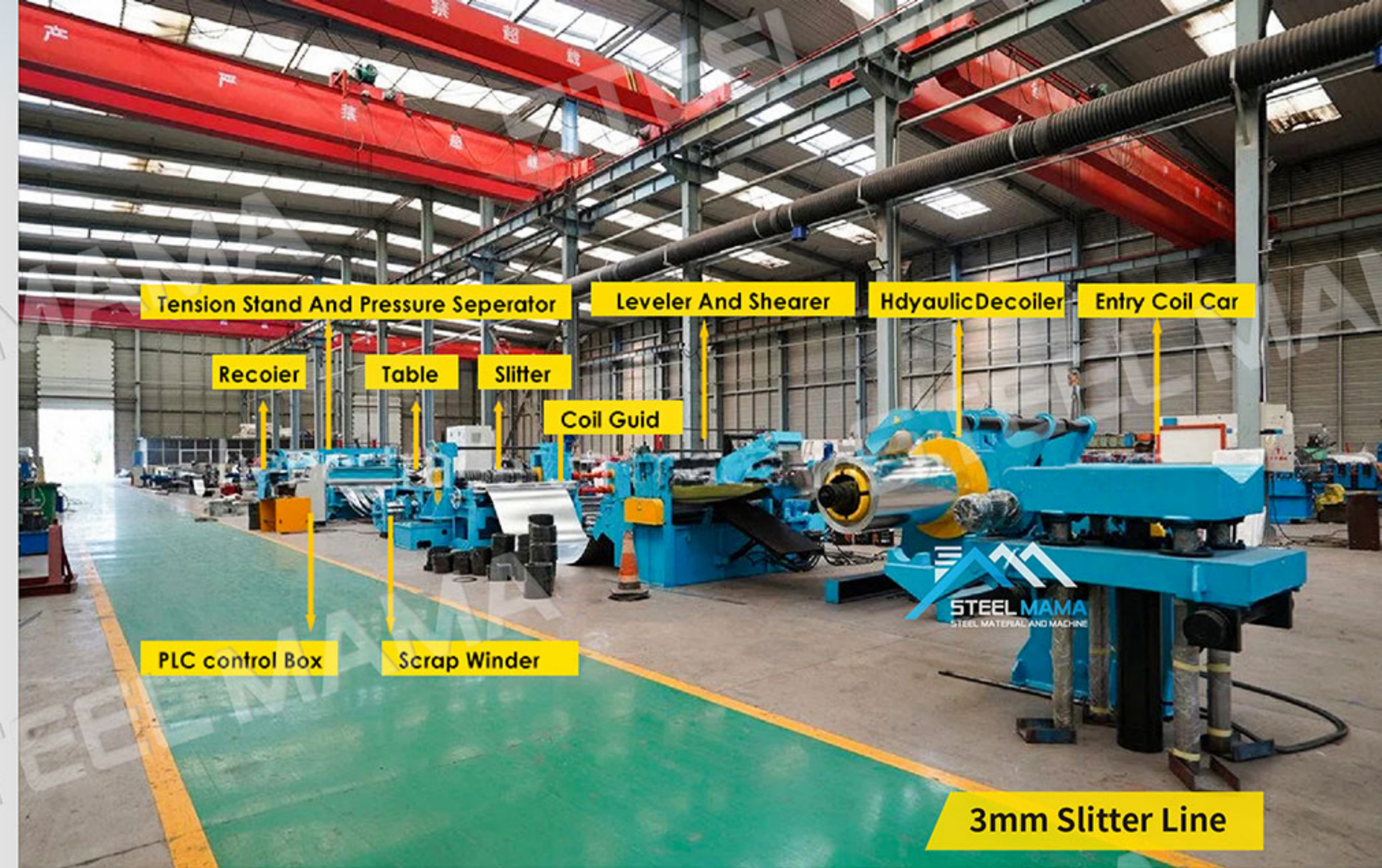
Steel slitting line is used for cutting metal coil into required narrow width, through the procedure of decoiler, pre-leveller, shear, slitting and recoiler.



01. 1mm Simple Slitting Line

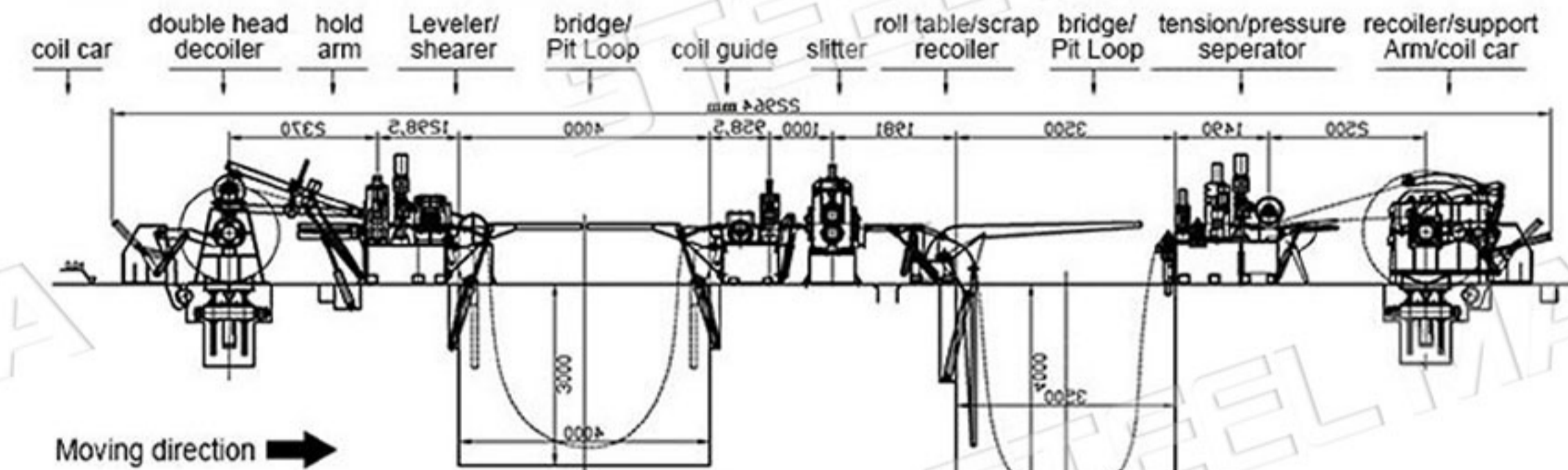
02. Simple Slitting Machine

The structure is simple and the appearance of the machine is beautiful because we adopt the shape-steel structure and most of the connectors are screw which make the machine flexible and stronger.



3mm Slitter Line

03. 3mm Slitting Line Work Flow



04. High Speed Slitting Line

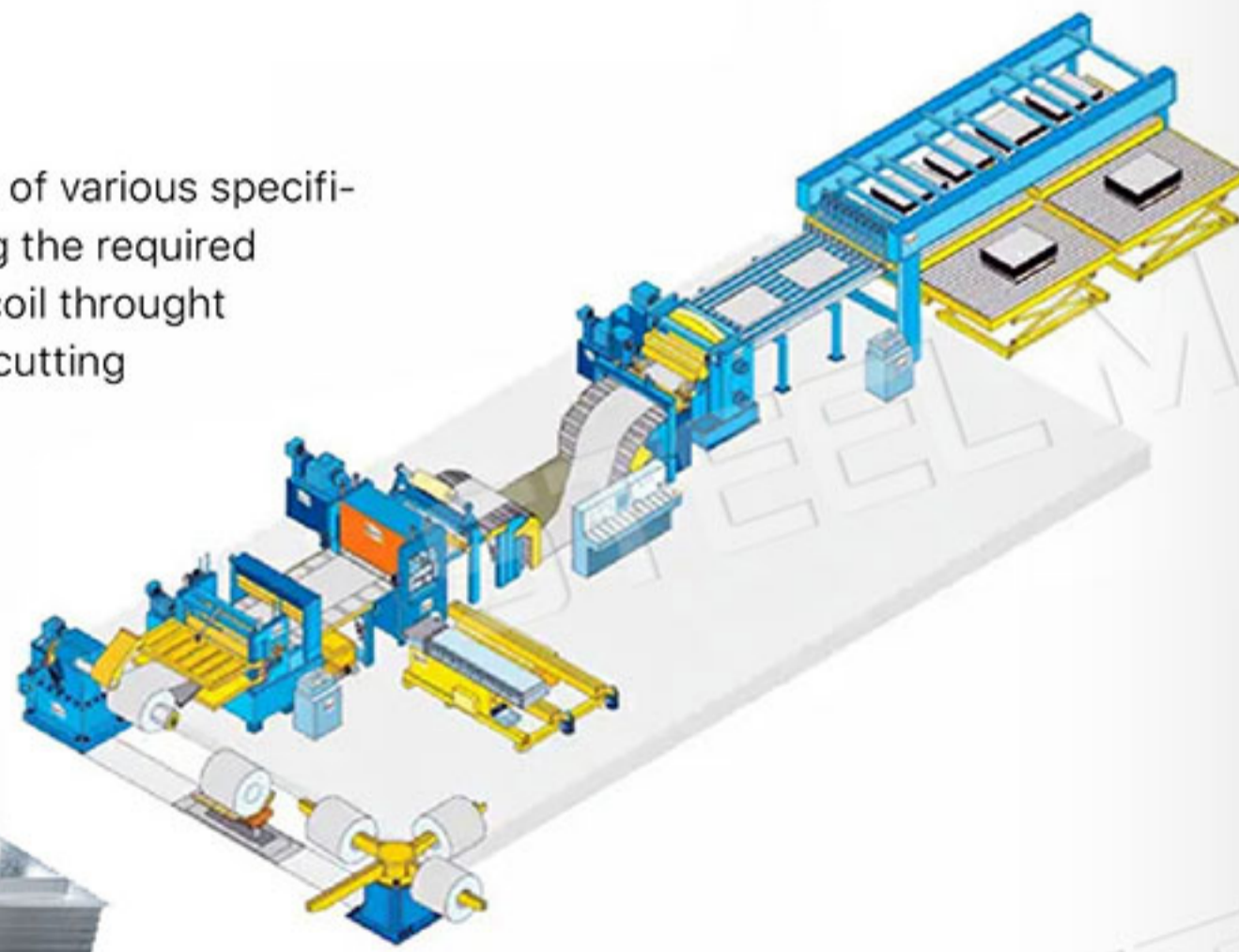
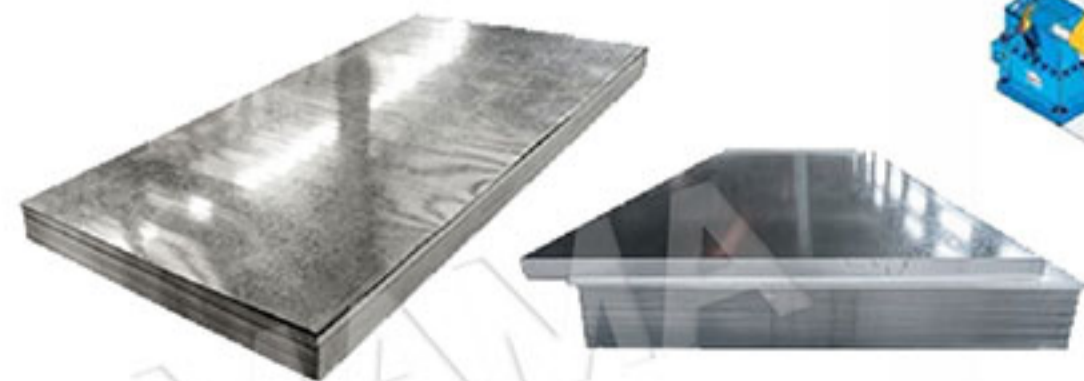
This Steel Coil Slitting Line is applicable to coils of various specifications.

- ▶ Thickness: 0.3-3.0mm
- ▶ Width : 500-2000mm.
- ▶ Material: HR CR PPGI GI AL CU.



Coil Cut To Length

Metal steel cut to length is applicable to coils of various specifications. Cut to length steel is used for cutting the required width and length metal sheet palte from roll coil through the procedure of uncoiler, slatting, sizing, cutting and packaging. It has advantages such as proper layout, easy operation, highly automated and production efficiency.



01. High Speed Cut to Length Line



Steel coil thickness: 0.3-3.0
Steel coil width: 500-2000mm.

02. Simple Cut to Length Line

The main equipment production lines of the simple cutting machine including : decoiler, cutting machine and collecting table, etc. The front and rear process equipment can also be extended according to customer requirement.

- ▶ Material thickness: 0.18 mm~2.0 mm (Mild Steel/GI)
- ▶ Working width: Max. 1,600 mm



03. Simple Cut to Length Machine





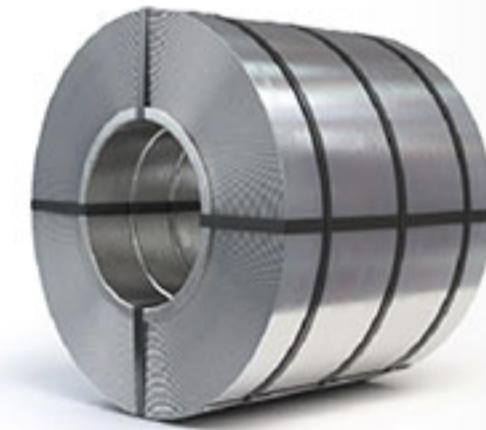
Slitting And Cut to Length

01. Slitter and cut to length Line

Metal steel cut to length is applicable to coils of various specifications. Cut to length steel is used for cutting the required width and length metal sheet plate.

Work Flow

Uncoiler → slitting →
cutting → Tension →
Recoiler



02. Slitter and Cut to Length Machine

Material Thickness	Up to 1.2mm aluminium
Motor Power	3KW
Driven type	1 inch Chain
Diameter of shaft	70mm
Frame panel	16 mm thickness

Work Flow

Decoiler → Feeding → Slitting → Cut to length



FENCE ROLL FORMING MACHINE

Fence Making Machine

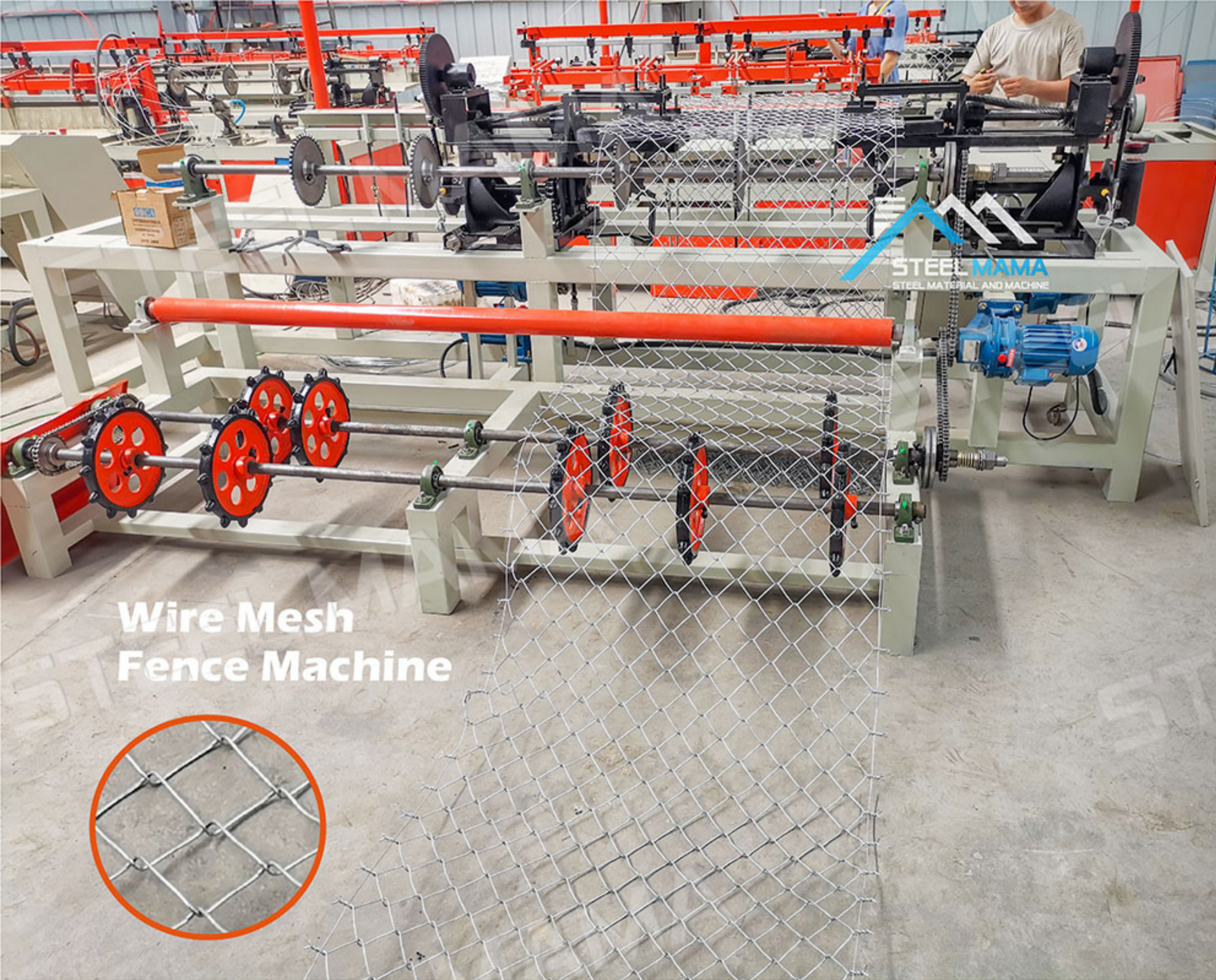
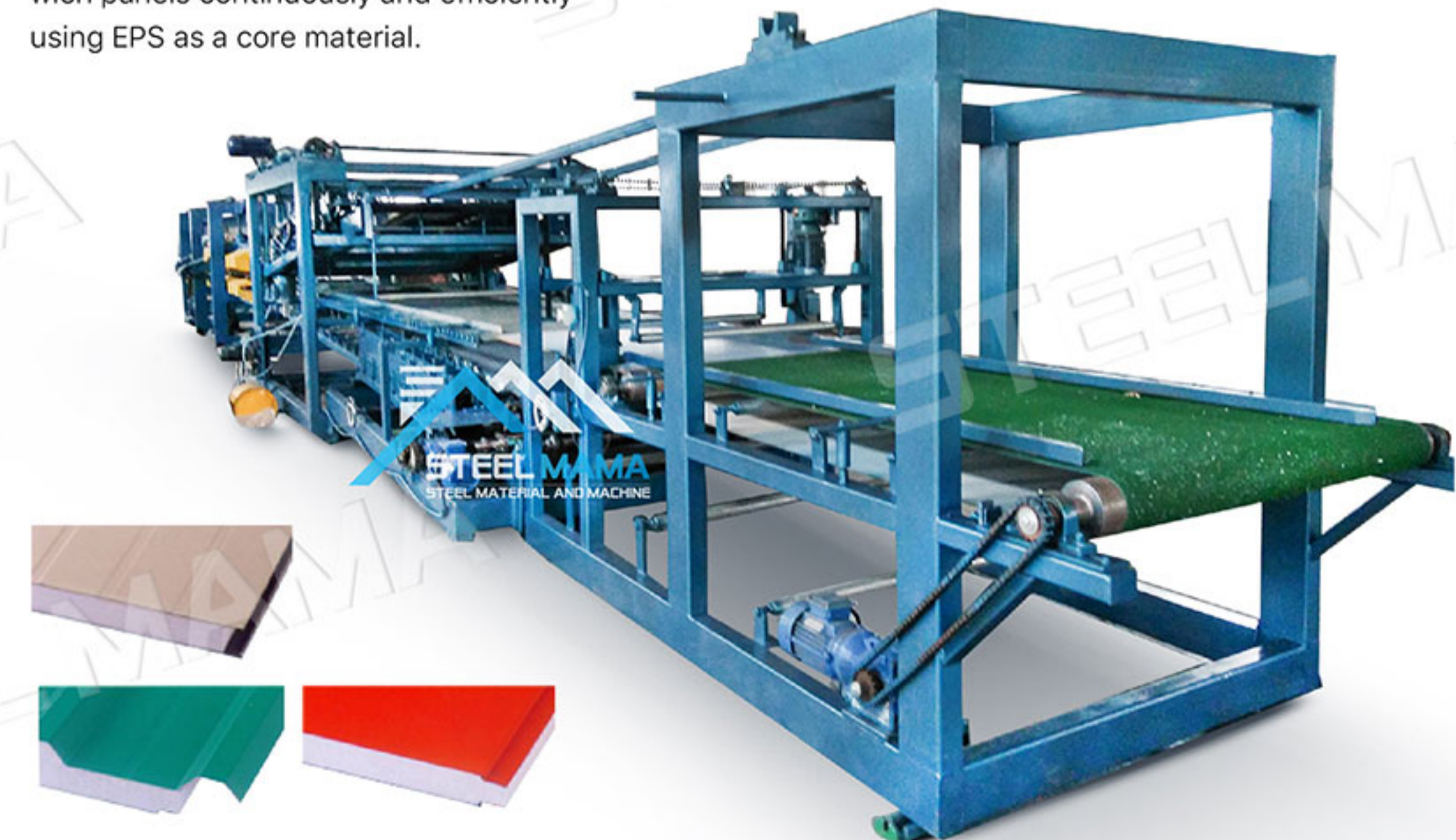
SANDWICH PANEL PRODUCTION LINE

01.EPS and Rockwool Sandwich Panel Line



02.EPS Sandwich Panel Production Line

EPS(Expanded polystyrene), well known as Styrofoam, is a good thermal insulation with waterproofing. Our EPS sandwich panel line is a fully automation equipment system to produce various shapes of sandwich panels continuously and efficiently using EPS as a core material.



Wire Mesh Fence Machine



Palisade Fence Machine

03.PU Sandwich Panel Line

- ▶ 1-Uncoiler and Coil Car
- ▶ 2-Roll Forming Machine
- ▶ 3-Pre Heating
- ▶ 4-PU & PIR Foaming Machine
- ▶ 5-Foaming Portal and PU Pourin
- ▶ 6-Heating system for double conveyor
- ▶ 7-Side Guide and PE Block System
- ▶ 8-Cross cutter (Band saw + Disk saw)
- ▶ 9-Cooling conveyor
- ▶ 10-Stacker
- ▶ 11-Packing Machine (PVC Wrapping)



BENDING AND CUTTING MAKING MACHINE

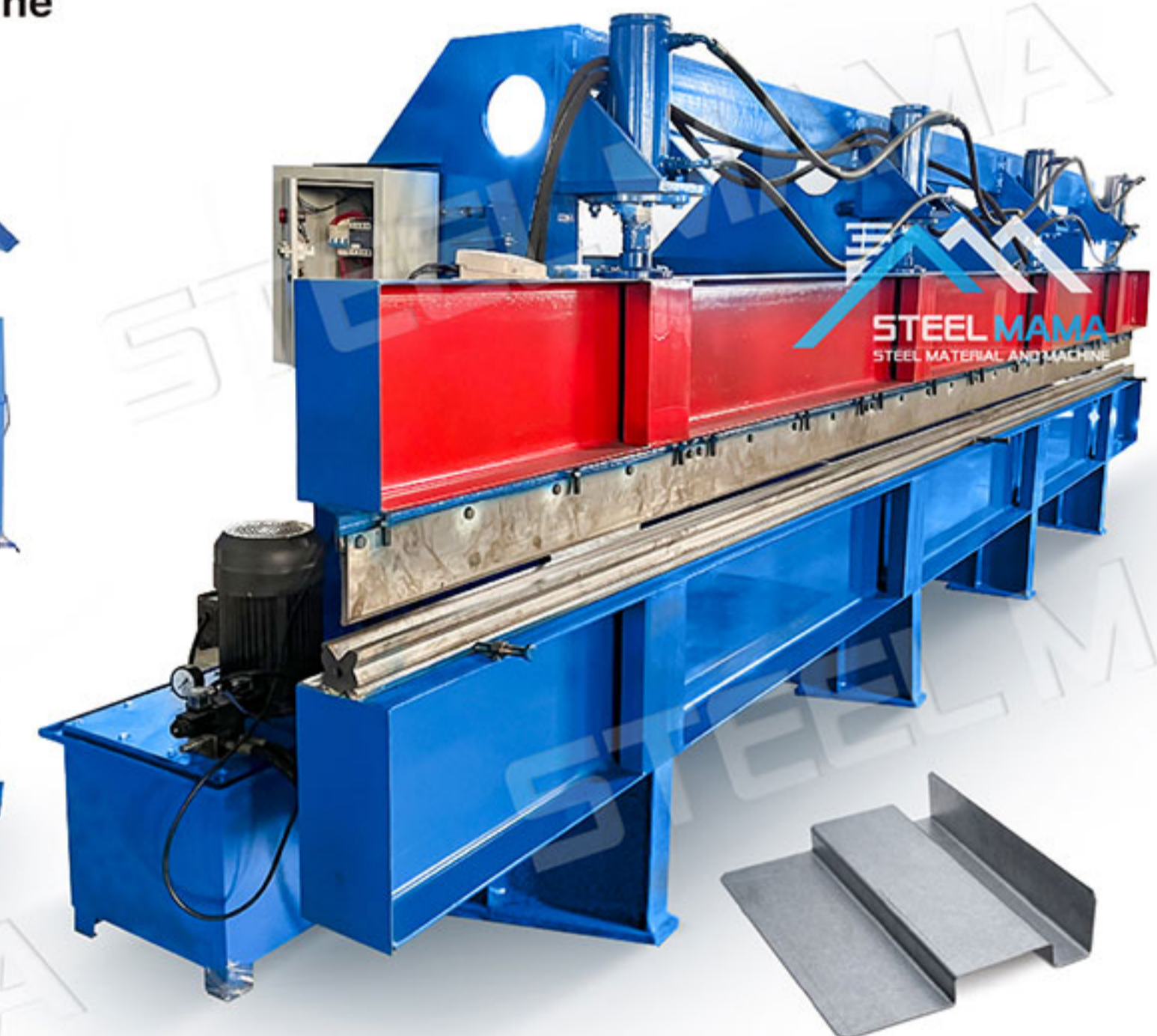
Bending Machine

A brake is a metalworking machine that allows the bending of sheet metal. It is also known as a bending machine or bending brake or in Britain as a sheet metal folder or just a folder.

Length	1-10m
Thickness	1-6mm



▶ 1.5mm Bending Machine



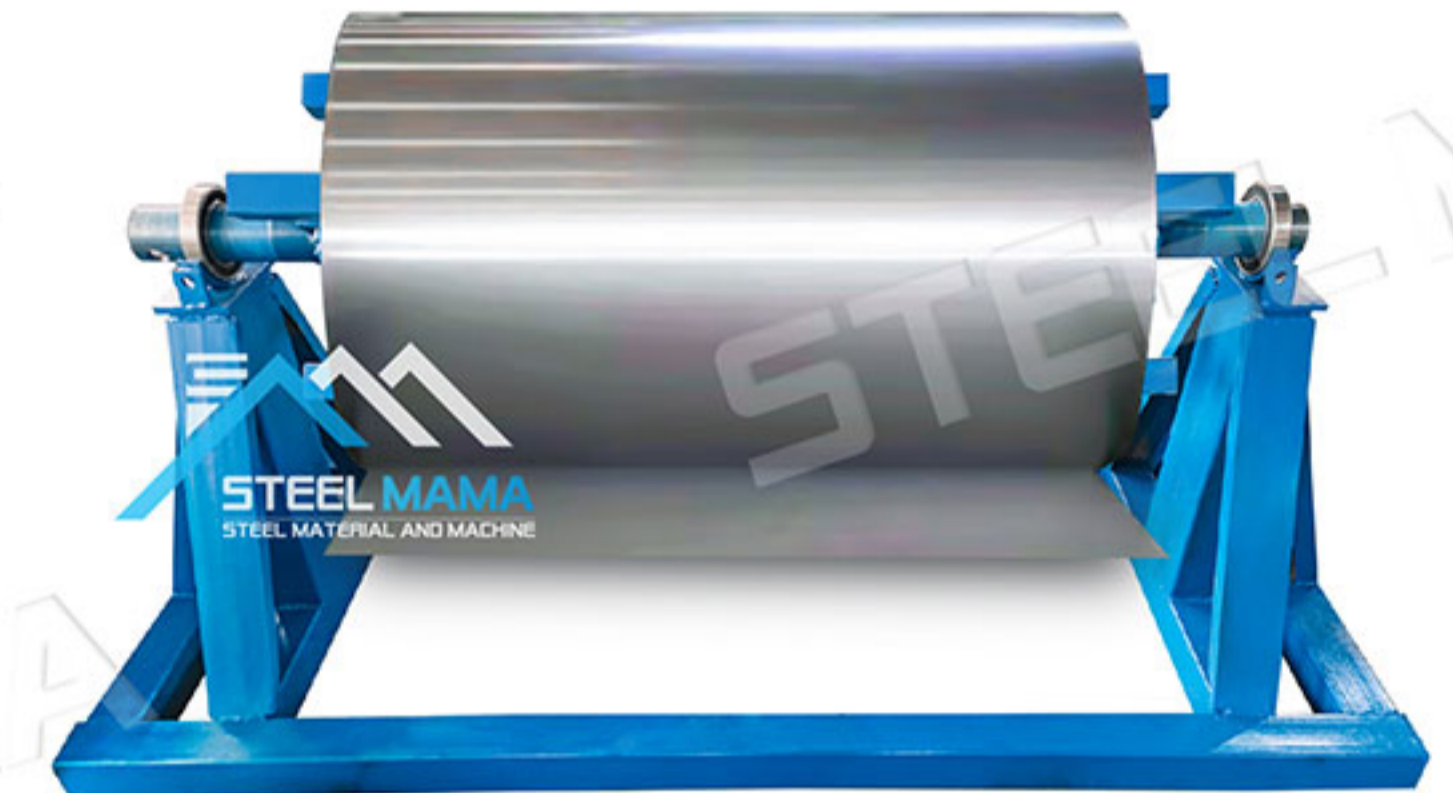


AUXILIARY MACHINES

Decoiler

01. Normal Decoiler

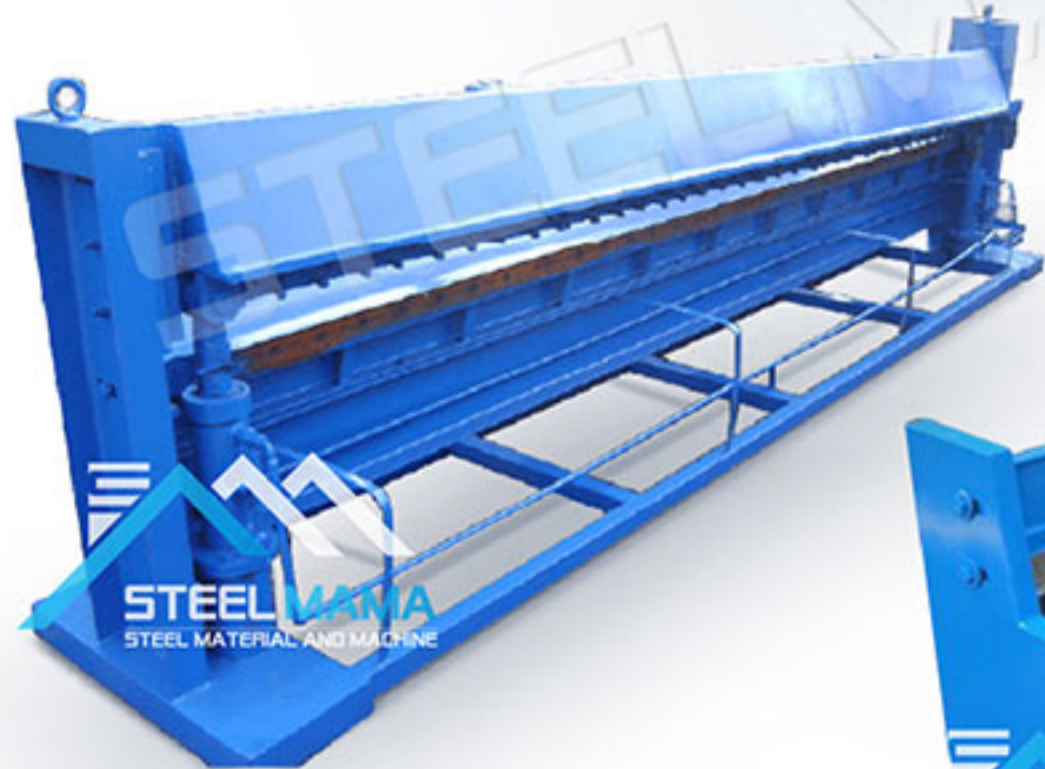
It turn by machine pull, Inner diameter adjust by manually when installing.



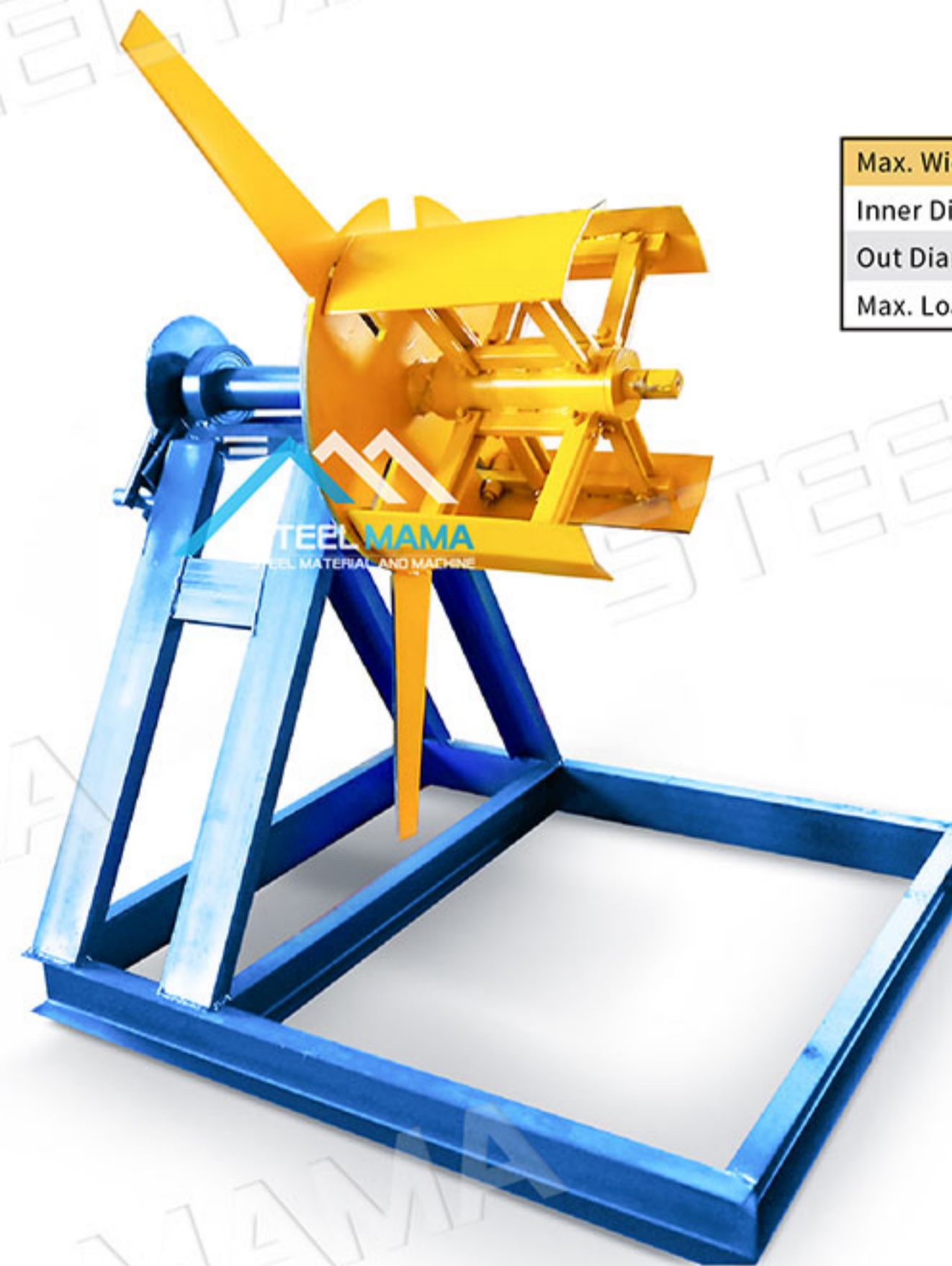
Cutting Machine

Shearing Cutting machines are multi-purpose devices used in the cutting of alloys and other sheet metal.

Length	1-10m
Thickness	1-6mm



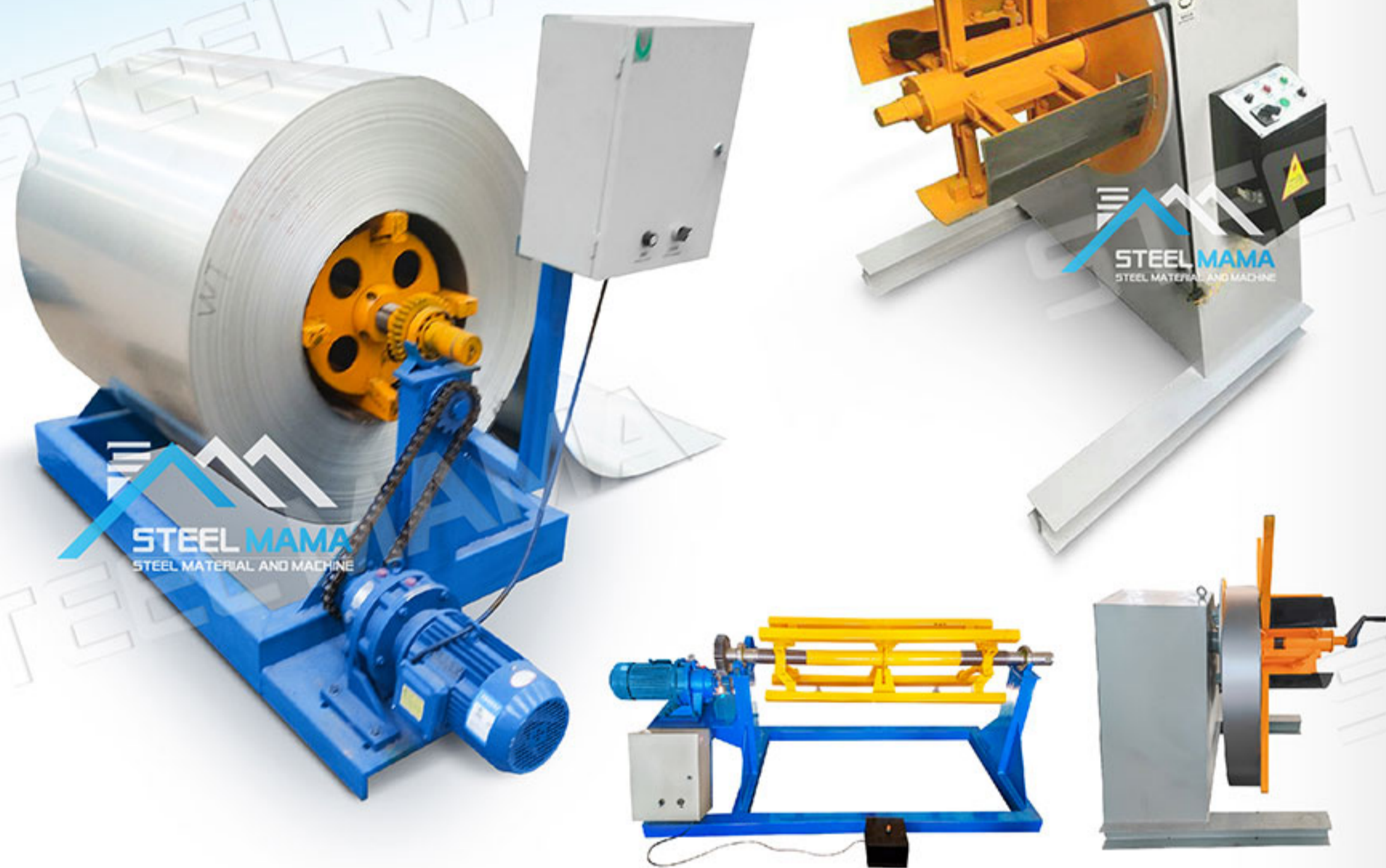
Foot Press Shears



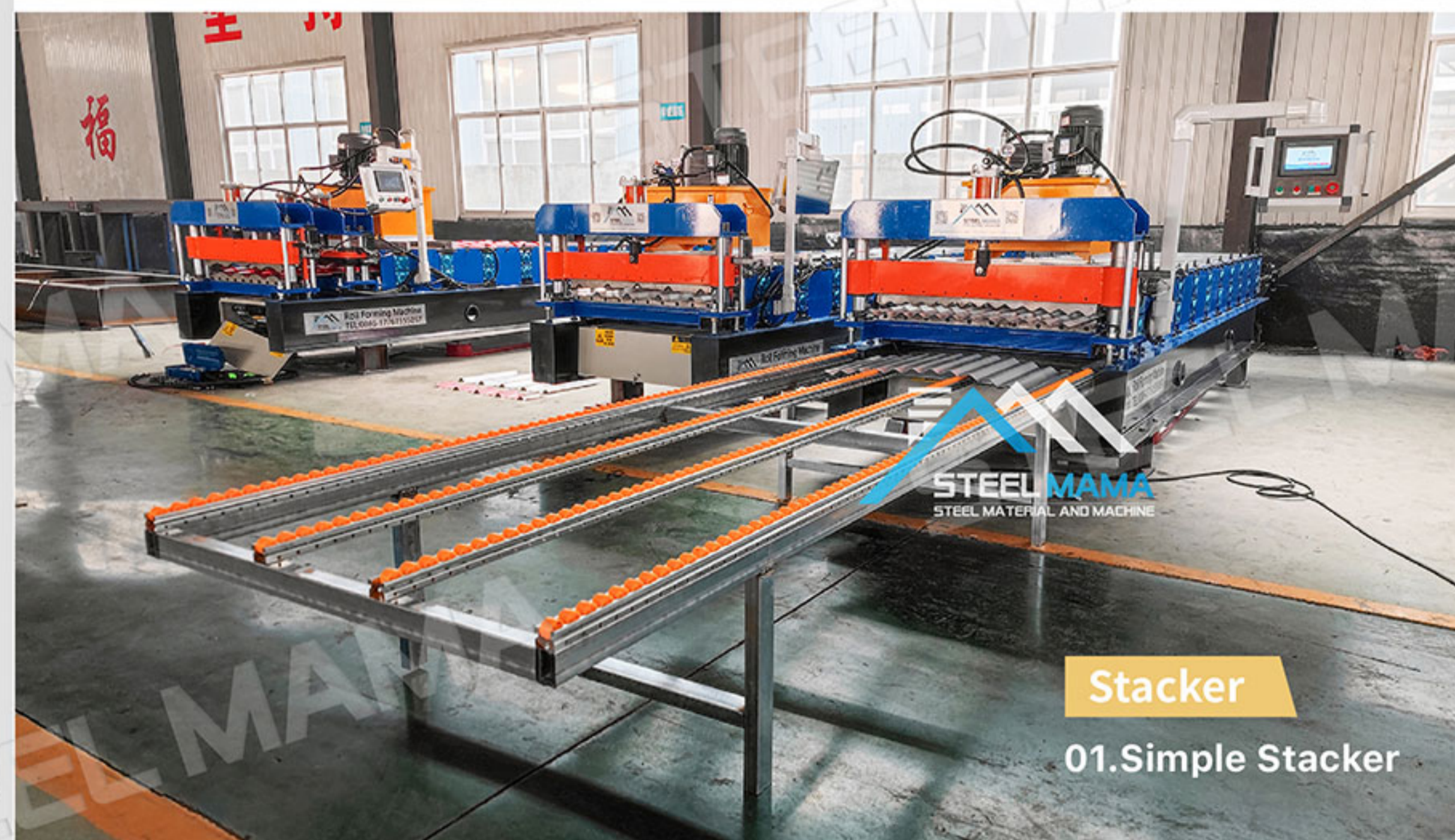
Max. Width	500/1000/1250/1450mm
Inner Diamete	Φ450 - Φ550 mm
Out Diameter	1500 mm
Max. Loading Capacity	5t/7t



02. Motor Decoiler



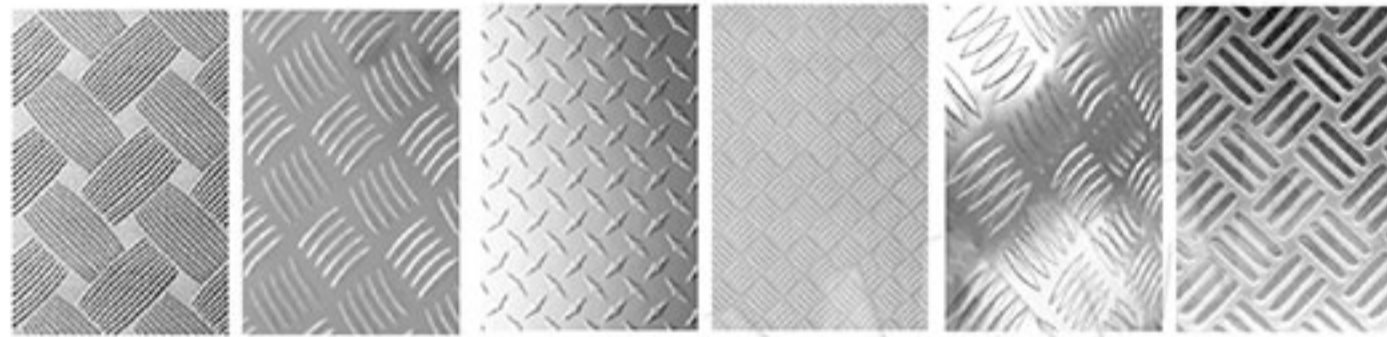
03. Hydraulic Decoiler





02.Auto Stacker

Embossing Machine



Edge Bending Machine



Logo Punching Device



Spare parts

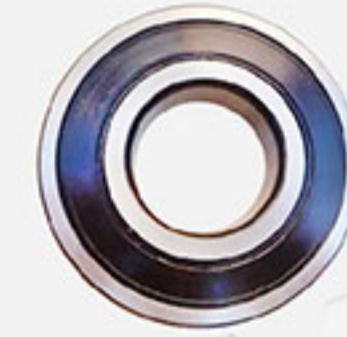
Chain(1pcs)



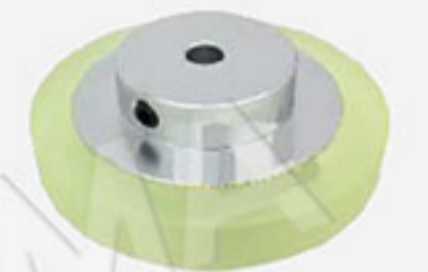
Oil Pipe(1pcs)



Bearing(2pcs)



Encoder Wheel(2pcs)



Solnoid(2pcs)



Switch(2pcs)



Limit Switch(2pcs)



Fuse(2pcs)



Tooling Box



0.2-0.8mm with 2 battery

Electric Scissors



Allen key, Adjustable wrench, Screw driver, Pliers, Insulation tapes

COOPERATIVE PARTNER



 Ghana  Rwanda  Russia  Belarus  Sri Lanka  Bulgaria  Turkmenistan  Tajikistan  Poland











 Pakistan  Uruguay  Egypt  Uganda  Tanzania  Iran  Nigeria











 Chile  Bangladesh  Saudi Arabia  Indonesia  Oman  Kenya  Iraq  Zimbabwe



 Morocco  India  Cameroon  South Africa  Vietnam  Australia  Bolivia  Argentina



 Dominican  Mexico  Peru  Ethiopia  Algeria  Azerbaijan  Saudi Arabia  Malawi

PACKING AND SHIPPING

